



Frame Preparation

Door Preparation

NOTES:

1. Do not scale drawing.
2. Dimensions are in inches (mm).
3. LHR door shown. Preparation is typical for both door hands.
4. Minimum door stile width 4-1/2 (114).
5. Prepare mounting holes when installing the device.
6. Lock support by door manufacturer.
7. For recommended door reinforcements see template 7400-0000. Unreinforced doors require SNB option to mount the device components.
8. Holes for optional SNB: 9/32 (7.00) dia. inside door face; 3/8 (9.50) dia. outside door face.
9. Device mount to hinge stile (not shown) requires hole location and preparation during device installation.
10. For outside trim preparation see appropriate trim template.
11. Unless otherwise specified, door and frame preparation and dimensional tolerances must conform to ANSI A115.1.
12. Dimensions given about a centerline are symmetrical.
13. Latchbolt centerline is 23/32 (18.2) below & Auxbolt centerline is 3/16 (4.8) above the centerline of lockfront.
14. For electrical device suffixes "SAFE" or "SECURE" also see template 7477-0001.

RESPONSIBILITY

DOOR AND FRAME MANUFACTURERS ARE RESPONSIBLE FOR PROVIDING ADEQUATE CONSTRUCTION OR REINFORCEMENTS FOR PROPER INSTALLATION OF HARDWARE SHOWN. ALL ARCHITECTURAL BUILDERS HARDWARE MUST BE INSTALLED ON PROPERLY REINFORCED DOORS AND FRAMES, REGARDLESS OF TYPE, MATERIAL, OR METHOD OF CONSTRUCTION.

1530 and 1530F Mortise Exit Devices with ANSI A115.1 Strike

Application to Metal Door and Frame

Contact us for support at 1-855-557-5078.

ASSA ABLOY

SUPERSEDES	8/99	DO NOT SCALE DRAWING
TEMPLATE NUMBER	7415-0030	DATE 12-23