

Position of Arm and Pinion Groove **Right Hand Door** Left Hand Door Hold Open Hold Open Reveal Reveal Nut Down Nut Up Н .90° 90 Main Arm Main Arm Forearm Forearm **Pinion Groove Pinion Groove**

Notes:

- 1. Do not scale drawing.
- 2. Left hand door shoown.
- 3. Dimensions are in inches (mm).
- Hollow metal doors require channel or box type reinforcement when thru bolt mount is specified.
- 5. Sex bolts required for wood or plastic faced fire door mounting.
- 6. Minimum thickness recommended for reinforcements in hollow metal doors are frames: 1046" (2.66mm) unless other wise noted.

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