

- Do not scale drawing.
- Right hand door shown. Same dimensions apply for left hand door, measured from centerline of hinge or pivot.
- Template information based upon use of 4-1/2" hinges or 3/4" offset pivots.
- Dimensions are shown in inches and millimeters (mm).
- Hollow metal doors require channel or box-type reinforcement when thru-bolt mount is specified.
- Sex-nuts are required for wood or plastic faced fire-door installations.
- Minimum thickness recommended for reinforcements in hollow metal doors and frames is .1046 (2.66) unless noted otherwise.
- Minimum ceiling clearance for closer unit is 2" (50).
- Maximum door opening is 110°.

| Preparation for Fasteners           |                                |                  |   |
|-------------------------------------|--------------------------------|------------------|---|
| Fasteners Door or Frame Drill-Sizes |                                |                  |   |
| Standard                            | 1/4" - 20 machine screw        | Metal            | Drill: #7 (0.201" dia.)<br>Tap: 1/4" - 20   |
|                                     | Sleeve nuts and bolts          | Hollow<br>Metal  | 9/32" (7 mm) through;<br>3/8" (9.5 mm) door face<br>opposite to closer                    |
|                                     |                                | Aluminum or Wood | 3/8" (9.5 mm) through   |
| Optional                            | Through-bolts and grommet-nuts | All              | 9/32" (7 mm);<br>3/8" (9.5 mm) dia. x<br>3/8" (9.5 mm) deep on<br>door opposite to closer |

## **Yale Series 400PTDO Support Unit**

Combination Door Closer-Holder with Single Point Hold Open Hinge (Pull) Side of Door Installation

