

- Notes:
- Do not scale drawing.
- Right hand door shown. Same dimensions apply for left hand door, measured from centerline of hinge or pivot.
- Template information based upon use of 4-1/2" hinges or 3/4" offset pivots.
- Dimensions are shown in inches and millimeters (mm).
- Hollow metal doors require channel or box-type reinforcement when thru-bolt mount is specified.
- Sex-nuts are required for wood or plastic faced fire-door installations.
- Minimum thickness recommended for reinforcements in hollow metal doors and frames is .1046 (2.66) unless noted otherwise.
- Minimum ceiling clearance for closer unit is 2" (50).
- Maximum door opening is 110°.

		Preparation for Fasteners		
	Fasteners Door or Frame Drill-Sizes			
	Standard	1/4" - 20 machine screw	Metal	Drill: #7 (0.201" dia.) Tap: 1/4" - 20
		Sleeve nuts and bolts	Hollow Metal	9/32" (7 mm) through; 3/8" (9.5 mm) door face opposite to closer
			Aluminum or Wood	3/8" (9.5 mm) through
	Optional	Through-bolts and grommet-nuts	All	9/32" (7 mm); 3/8" (9.5 mm) dia. x 3/8" (9.5 mm) deep on door opposite to closer

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## Yale Series 400PTO Support Unit

Combination Door Closer-Holder with Single Point Hold Open Hinge (Pull) Side of Door Installation

Template Number: 7348-1801 Sheet: 1 of 1

Date: 01/24

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