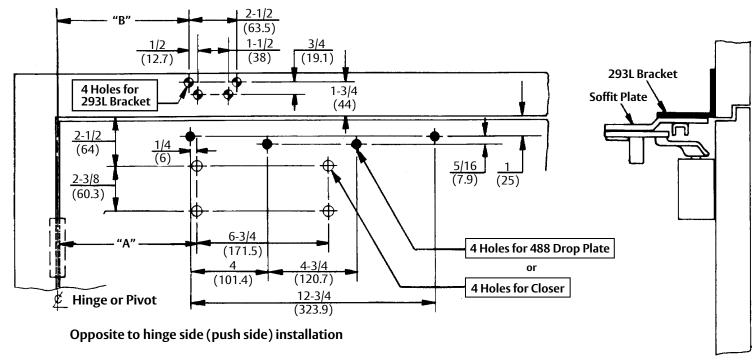
Caution: Door swing may be limited by door, frame, wall or hardware conditions.

Notes:

- 1. Do not scale drawing.
- 2. Left hand door shown.
- 3. Dimensions are in inches (mm).
- 4. Hollow metal doors require channel or box type reinforcement when thru bolt mount is specified.
- 5. Minimum thickness recommended for reinforcements in hollow metal doors and frames: 0.1046" (2.66mm) unless otherwise noted.
- 6. Doors will swing two degrees beyond hold open point to dead stop position.
- 7. Series 4020T or 4420T are not permitted to be used on fire doors.



| Door Opening Angle | | 1-3/4 (44) Thick Door Hung on 4-1/2 (114) Wide Template Hinges or 3/4 (19) Offset Pivots | | |
|-----------------------|--------------|--|--------------|--|
| Hold Open | Dead Stop | Dim. "A" | Dim. "B" | |
| 85° | 90° | 10-1/4 (260) | 10-3/4 (273) | |
| 90° | 95° | 9-3/8 (238) | 9-7/8 (251) | |
| 95° | 100° | 8-3/4 (222) | 9-1/4 (235) | |
| 100° | 105° | 8 (203) | 8-1/2 (216) | |
| 105° | 110° | 7-1/2 (191) | 8 (203) | |
| 110° | 115° | 6-7/8 (175) | 7-3/8 (187) | |

| Preparation for Fasteners | | | | |
|-----------------------------|------------------------|---------------------|--|--|
| Fasteners | To Apply | Door or Frame | Drill Sizes | |
| Sex nuts and bolts | Closer, Drop Plate, | Hollow Metal | 9/32" (7.00mm) thru; 3/8" (9.50mm) door face opposite to closer | |
| | 293L Bracket | Aluminum or Wood | 3/8" (9.50mm) thru | |
| Thru bolts and grommet nuts | Optional | All | 9/32" (7.00mm) thru; 3/8" (9.50mm) dia. x 3/8" (10mm) deep, door face opposite to closer | |

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4020 or 4020T Series Holder Stop Closer - Sized 2 thru 6 4420 or 4420T Series Holder Stop Closer - Multi-Size 1 to 6 With 293L Bracket and With or Without 488 Drop Plate

Template Number: 7344-0302

Sheet: 1 of 1

Date: 12/23

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