



**Notes:**

1. Do not scale drawing.
2. Left hand door shown.
3. Dimensions are in inches (mm).
4. **Caution: Door swing may be limited by door, frame, wall, or hardware conditions.**
5. Hollow-metal doors require channel or box-type reinforcement when thru-bolt mount is specified.
6. Sex-bolts required for wood or plastic faced fire-door mounting.
7. Minimum thickness recommended for reinforcements in hollow-metal doors and frames: .1046 (2.66mm) unless otherwise noted.

Preparation for Fasteners			
	Fasteners	Door or Frame	Drill-Sizes
Standard	#14 SMS Type A Arm: 1-1/4" (32mm) Closer: 2-3/4" (70mm)	Wood	3/16" (4.8 mm) Pilot Hole Required
	1/4" - 20 machine screw	Metal	Drill: #7 (0.201" dia.) Tap: 1/4 - 20
Optional	Sex nuts and bolts	Hollow Metal	9/32" (7 mm) thru; 3/8" (9.5 mm) door or transom-face opposite to closer
		Aluminum or Wood	3/8" (9.5 mm) through
	Through-bolts and grommet-nuts	All	9/32" (7 mm) thru; 3/8" (9.5 mm) dia. x 3/8" (9.5 mm) deep on door or transom-face opposite to closer

Experience a safer and more open world

Copyright © 2008, 2023, ASSA ABLOY Access and Egress Hardware Group, Inc. All rights reserved. Reproduction in whole or in part without the express written permission of ASSA ABLOY Access and Egress Hardware Group, Inc. is prohibited.

PA4400 or PA400 Series Door Closers x 400-5A Arm Assembly  
For 180° Door Swing Using Wide Throw Hinges - 8" (200mm) Max.  
With or Without 488 Drop Plate  
Non-Hold Open Parallel Arm Application  
Door Closer Sizes: 4400 (1 thru 6); 400 (2, 3, 4, 5, or 6)

Template Number: 7344-0214  
Sheet: 1 of 1  
Date: 12/23

**ASSA ABLOY**

1-855-557-5078  
www.assaabloy.com