



**Caution:** Door swing may be limited by door, frame, wall or hardware conditions.

Notes:

- 1. Do not scale drawing.
- 2. Left hand door shown.
- 3. Dimensions are in inches (mm).
- 4. Hollow metal doors require channel or box type reinforcement when thru bolt mount is specified.

Hinge

or Pivot

- 5. Sex bolts may be required for wood or plastic faced fire door mounting.
- 6. Minimum thickness recommended for reinforcements in hollow metal doors and frames: 0.1046" (2.66mm) unless otherwise noted.

Preparation for Fasteners				
	Fasteners		Door or Frame	Drill Sizes
臣	ַם	#14 type "A" S.M. Screw Arm: 1-1/4" (32mm) Closer: 2-3/4" (70mm)	Wood	7/32" (5.5mm)
7			Aluminum	
ځ	26	1/4-20 machine screw	Metal	drill: #7 (.201") tap: 1/4-20
	_	Sex nuts and bolts	Hollow Metal	9/32" (7.00mm) thru; 3/8" (9.50mm) on door or transom face opposite to closer
1 tion	Optional		Aluminum or Wood	3/8" (9.50mm) thru
		Thru bolts and grommet nuts	All	9/32" (7.00mm) thru; 3/8" (9.50mm) dia. x 3/8" (10mm) deep on door or transom face opposite to closer

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PA400 Series Door Closer - Sized 2 thru 6 PA 4400 Series Door Closer - Multi-Size 1 to 6 With 299 Soffit Plate and With or Without 488 Drop Plate Parallel Non-Hold Open Arm Application

4 Holes for Closer

or

4 Holes for 488 Drop Plate

Template Number: 7344-0205 Sheet: 1 of 1

Date: 12/23

**ASSA ABLOY** 

Maximum

(16)

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