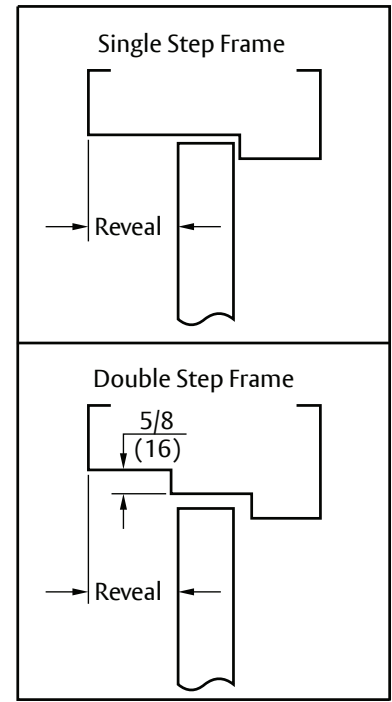


Frame Type	Dim. "A"	Dim. "B"
Single Step	$\frac{1-3}{8}$ (39)	$\frac{1-7}{16}$ (36.5)
Double Step	$\frac{1-1}{4}$ (32)	$\frac{1-5}{8}$ (41.3)

Preparation for Fasteners		
Fasteners	Opening	Fastener Preparation
8-32 Machine Screw	Metal Frame	#29 Drill, .136" (3.50mm) Dia. Tap #8-32 UNC
1/4-20 Machine Screw	Metal Door or Frame	#7 Drill, .201" (5.10mm) Dia. Tap 1/4-20 UNC
3/8 Dia. Sex Nut	Wood or Composite Door	3/8 Drill, .375" (9.50mm) Dia. Thru



NOTES

1. Do not scale drawing.
2. Right hand door shown.
3. Dimensions are in inches (mm).
4. Important: From centerline of pivot to end of track 26-7/8" (683mm).
5. Charted dimensions measured from door rabbet.
6. Minimum ceiling clearance for unit is 2-1/8" (54mm).
7. Maximum door opening is 105°.
8. Hollow-metal doors require channel or box-type reinforcement when thru-bolt mount is specified.
9. Minimum thickness recommended for reinforcements in hollow-metal doors and frames: .1046 (2.66mm) unless otherwise noted.

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400ST-DE/4400ST-DE Series Non-Hold Open Door Closers
1400ST-DE/4410ST-DE Series Hold Open Door Closers
 Hinge Side SlideTrack Application For Double Egress Frame
 Hinge Side Frame Reveals 1/8" to 3" (3 to 76mm)

Template Number:
80-7344-0511-010
Sheet: 1 of 1
Date: 01/24

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