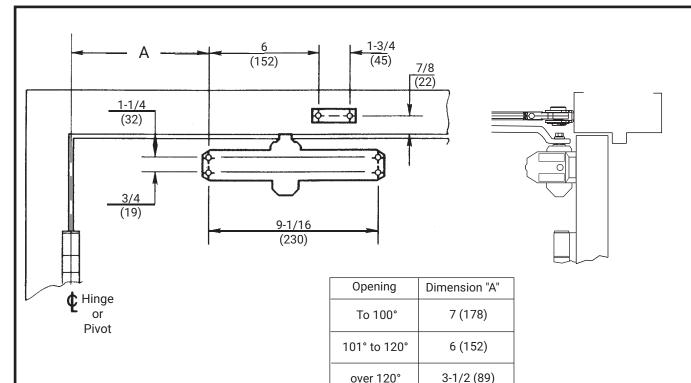
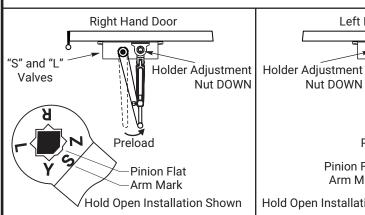
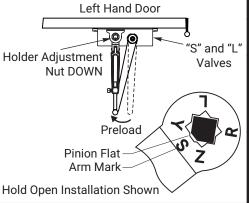
Position of Arm and Pinion Flat



## NOTES:

- 1. Do not scale drawing.
- 2. Right hand door shown.
- 3. Dimensions given in inches (millimeters).
- 4. Door swing may be limited by door, frame, wall or hardware conditions.
- 5. Hollow metal doors require channel or box type reinforcement when thru-bolt mount is specified.
- 6. Sleeve nuts and bolts may be required for wood or plastic faced fire door mounting.
- 7. Minimum thickness recommended for reinforcements in hollow metal doors and frames: .1046" (2.6mm) unless otherwise noted.
- 8. Hold open arm door closers are not permitted to be used on fire doors.





Fastener	Door or Frame	Drill
#14 type "A" sheet metal screw	wood	7/32" (5.5mm)
1/4-20 machine screw	metal	#7 (.201" dia.) or 5.10mm drill 1/4"-20 tap
SNB (optional)	hollow-metal	9/32" (7.00mm) thru 3/8" (9.50mm) door face opposite to closer
	aluminum or wood	3/8" (9.50mm) thru
TBGN (optional)	all	9-32" (7.00mm) thru 3/8" (9.50mm) diameter x 3/8" (10mm) deep, door face opposite to closer

50 Series Door Closers
Models 51 and 151
Regular Arm Application, Non-Hold Open or Hold Open
Multi-size Unit 1-6

ACCENTRA ASSA ABLOY

TEMPLATE NUMBER 7350-1102

REV DATE
3 05/24