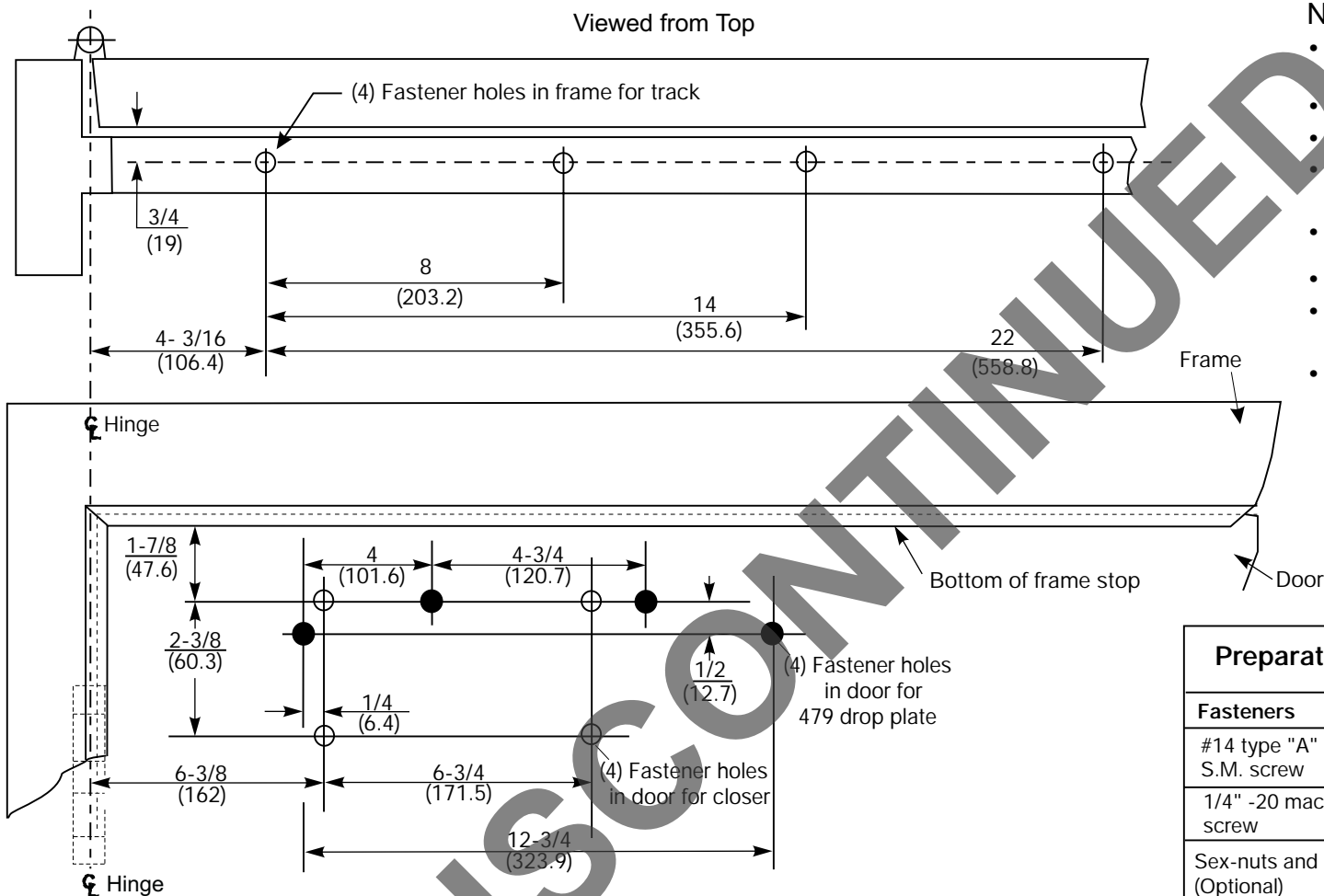


Viewed from Top



Notes:

- From centerline of pivot point to end of track is 27-11/16" (703.3mm).
- Left hand door shown.
- Do not scale drawing
- Minimum door width 29" (736.6mm).
- Dimensions are given in $\frac{\text{inches}}{\text{(mm)}}$
- Maximum door opening: 120°
- Use of auxiliary door stop is required for openings to 120°, conditions permitting.
- .1046 (2.7mm) minimum thickness recommended for hollow metal door and frame reinforcement.

Preparation for Fasteners

Fasteners	Door or Frame	Drill Sizes
#14 type "A" S.M. screw	Wood	7/32" (5.56mm)
1/4" -20 machine screw	Metal	drill: #7 (.201") tap: 1/4" -20
Sex-nuts and bolts (Optional)	Hollow Metal	9/32" (7.00mm) through 3/8" (9.50mm) door-face opposite to closer
	Aluminum or Wood	3/8" (9.50mm) through
Through-bolts and grommet-nuts (Optional)	All	9/32" (7.00mm) through; 3/8" (9.50mm) dia. x 3/8" (10mm) deep door-face opposite to closer

SCP4400ST and SCP400ST Security Door Closer with Security Slide Track
With or Without 479 Drop Plate
 For Use on Doors with 4½" or 5" Wide Butt Hinges
 Non Hold Open-Stop Mounted Installation

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8-04