

★ Door must be free to swing 5° beyond hold-open position.

Notes:

- Do not scale drawing.
- Left hand door shown.
- Dimensions are in inches (mm).
- Hollow-metal doors require channel or box-type reinforcement when thru-bolt mount is specified.
- Sex-bolts may be required for wood or plastic faced fire-door mounting.
- Minimum thickness recommended for reinforcement for hollow-metal doors and frames: .1046" (2.66mm).
- UNI-3110, UNI-3310 and UNI-3510 Series have a hold open arm feature and are not permitted to be used on fire door assemblies.

Preparation for Fasteners						
Fasteners	Application	Door or Frame	Drill Sizes			
Sex nuts and bolts	Closer Drop Plate 2022 Bracket	Hollow Metal	3/8" (9.50mm) door face opposite to closer ninum 3/8" (9.50mm) through			
		Aluminum or Wood				
Through bolts and grommet nuts	Optional	All	9/32" (7.00mm) through 3/8" (9.50mm) dia. x 3/8" (10mm) deep door face opposite to closer			

	Dpening ngle	Dimensions				
Hold Open	Dead Stop	Butts and Offset Pivots		Center Pivots		
'★	Stop	А	B	А	В	
85°	90°	9-3/4 (247.5)	15-1/4 (387.5)	10-1/8(257)	15-5/8(397)	
90°	95°	8-7/8 (225.5)	14-3/8 (365)	9-3/8(238)	14-7/8(378)	
95°	100°	8-1/4 (209.5)	13-3/4 (349.5)	8-5/8(219)	14-1/8 (359)	
100°	105°	7-5/8 (193.5)	13-1/8 (333.5)	8-1/8 (206.5)	13-5/8(345)	
105°	110°	7-1/8(181)	12-5/8 (320.5)	7-5/8(193.5)	13-1/8 (333.5)	
110°	115°	6-3/4 (171.5)	12-1/4 (311)	7-1/8(181)	12-5/8 (320.5)	

Experience a safer and more open world	UNI-3100, UNI-3300, UNI-3500 Non Hold Open/Stop Arm UNI-3110, UNI-3310, UNI-3510 Hold Open/Stop Arm	7303-1356	ASSA ABLOY
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