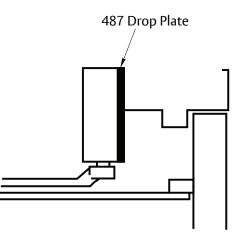


Notes:

- Do not scale drawing.
- All dimensions shown in inches (mm).
- Left hand door shown.
- Caution: Hollow metal doors require channel or box type reinforcement. Hollow metal frames require full width header reinforcement.
- UNI-TJ1400 and UNI-TJ4410 Series door closers have a hold open arm feature and are not permitted to be used on fire door assemblies.



Preparation for Fasteners							
Fasteners	Application	Door or Frame	Drill Sizes				
Sex nuts and bolts	Arm-foot	Hollow Metal	9/32" (7.00mm) through 3/8" (9.50mm) door face opposite to closer				
		Aluminum or Wood	3/8" (9.50mm) through				
#14 x 1-1/4" (32mm.) type "A" S.M. screws	Drop Plate	Wood	7/32" (5.5mm.)				
1/4-20 machine screw		Metal	drill: #7 (.201" dia.) tap: 1/4-20				
Through bolts and grommet nuts	Optional	All	9/32" (7.00mm) through 3/8" (9.50mm) dia. x 3/8" (10mm) deep, door face opposite to closer				

Door Opening Angle		Dimensions				
Hold Dead Open Stop		Butts and Offset Pivots		Center Pivots		
		Dimension A		Dimension A		
		inches	mm.	inches	mm.	
85°	90°	9-3/4	248	10-1/4	260	
90°	95°	9-1/8	232	9-5/8	244	
95°	100°	8-1/2	216	9-1/8	232	
100°	105°	8	203	8-5/8	219	
105°	110°	7-3/4	197	8-1/8	206	
110°	115°	7-3/8	187	7-7/8	200	

	-		
Experience a safer	UNI-TJ400,UNI-TJ4400 Series Non Hold Open/Stop Arm UNI-TJ1400,UNI-TJ4410 Series Hold Open/Stop Arm	Template Number: 80-7344-1411-010	
and more open world	Closer Sizes 0 Multi-size 1-6 or Sizes 2, 3, 4, 5 or 6 Top Jamb Drop Application with 487 Drop Plate Top Jamb	Sheet: 1 of 1	
	ction in whole or in part without the express written permission of Installation Template Stop Only or Hold Open Unitrol Backche	Date: 01/24	1-855-557-5078 www.assaabloy.com