



Right Hand Shown

| Preparation for Fasteners |                        |  |
|---------------------------|------------------------|--|
| Fasteners                 | Door or Frame          | Drill-Sizes  |
| Self-Drilling Screw       | Aluminum or Metal      | No drill required  |
|                           | Wood (see Note)        | 3/16" (4.30 mm)<br>Pilot hole required                                 |
| 1/4" - 20 machine screw   | Metal                  | Drill: #7 (0.201" dia.)<br>Tap: 1/4" - 20                              |
| Sleeve nuts and bolts     | Hollow Metal           | 9/32" (7 mm) through;<br>3/8" (9.5 mm) door face<br>opposite to closer |
|                           | Aluminum or Wood Doors | 3/8" (9.5 mm) through  |

**Note:** Wood doors/frames **MUST** have pilot hole when using Self-Drilling Screws.

**NOTES:**

From centerline of pivot point to end of track and hook-up box is 35-3/16 (894)  
 Right hand door shown  
 Do not scale drawing  
 Dimensions are given in inches (mm)  
 Minimum ceiling clearance for unit is 2-1/8" (54mm)  
 Maximum door opening is 110°  
 Charted dimensions measured from frame rabbet.

**RESPONSIBILITY**  
 DOOR AND FRAME MANUFACTURERS ARE RESPONSIBLE FOR PROVIDING ADEQUATE CONSTRUCTION OR REINFORCEMENTS FOR PROPER INSTALLATION OF HARDWARE SHOWN. ALL ARCHITECTURAL BUILDERS HARDWARE MUST BE INSTALLED ON PROPERLY REINFORCED DOORS AND FRAMES, REGARDLESS OF TYPE, MATERIAL, OR METHOD OF CONSTRUCTION.

**DC62930 ETD Series Master Unit**  
 For Installations of a Combination Door Closer-Holder with Single Point Hold Open Hinge (Pull) Side Mounting with Hinge Side Frame Reveals up to 1/8" (3 mm).



**ASSA ABLOY**

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SUPERSEDES T31026 DO NOT SCALE DRAWING

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