### **5. Install Components**

#### A. Install Lock

Lock in hand, depress guardbolt. Check that latchbolt is deadlocked. Check that latchbolt lever (and cylinder lever, hubs, and thumbpiece lever, if relevant) operate the lock freely.

Insert Lock Body into door cavity. Fasten to door edge (2 PUFHM/WS) Note: Make sure that door reinforcing clips or doorwalls support lock immovable (restricting rocking motion).

#### **B. Install Armor Front**

Fit over bolts and fasten to lock base front (2 PUFHMS). Check that bolts retract and extend freely.

#### C. Install Strike

Seat in place (lip bend away from opening). Fasten to frame (2 PUFHM/WS).

#### D. Install Trim

Follow instructions packed with trim.

#### E. Install Device

Seat Bar in place (Device finger must engage latchbolt lever, thru slot in lock case/cover, as shown in Detail 1). Fasten Device Head (2 PRHMS or SNB). Set Bar level. Locate End Clamp holes. Prepare End Clamp mounting holes. Fasten End Clamp in place.

(2 #1/4-20 PRHMS or 3/8" (9.5) Dia. SNB).

#### F. Check Operation

1. Depress touchbar (bolt must retract). Release touchbar (bolt must extend).

2. Actuate trim (bolt must retract). Release trim actuator (bolt must extend).

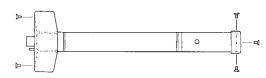
- 3. (NOT FOR FIRE DEVICES) Depress touchbar, turn dogging key clock wise (bar must remain depressed, bolt must remain retracted). Turn dogging key counter clockwise (bar and bolt must return to extended position).
- 4. Close door. Latchbolt should fully engage into strike cavity, guardbolt should retract over strike ramp. Door should not rattle.

NOTE: When resulting operation is faulty, check first for visible binding or interference. If there is no apparent reason for the fault, remove item from the door and recheck its operation before assuming that it is defective. If latchbolt travel is not adequate, adjust device finger as shown on Detail 2.

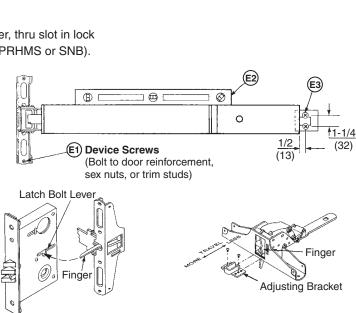
G. Tighten all Mounting Screws.

## 6. Install Head Cover and End Cap

Use (2) 8-32 PFHMS for Cover and (3) 8-32 PFHMS for End Cap.



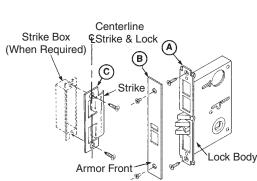
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Detail 1

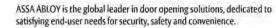


# **ASSA ABLOY**



Detail 2

In U.S.A.: Corbin Russwin, Inc. 225 Episcopal Road Berlin, CT 06037-4004 www.corbinrusswin.com Technical Product Support Phone: 800-810-WIRE (9473)



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# **Installation Instructions**

# ED5600(A) Series Mortise Exit Devices



### ASSA ABLOY

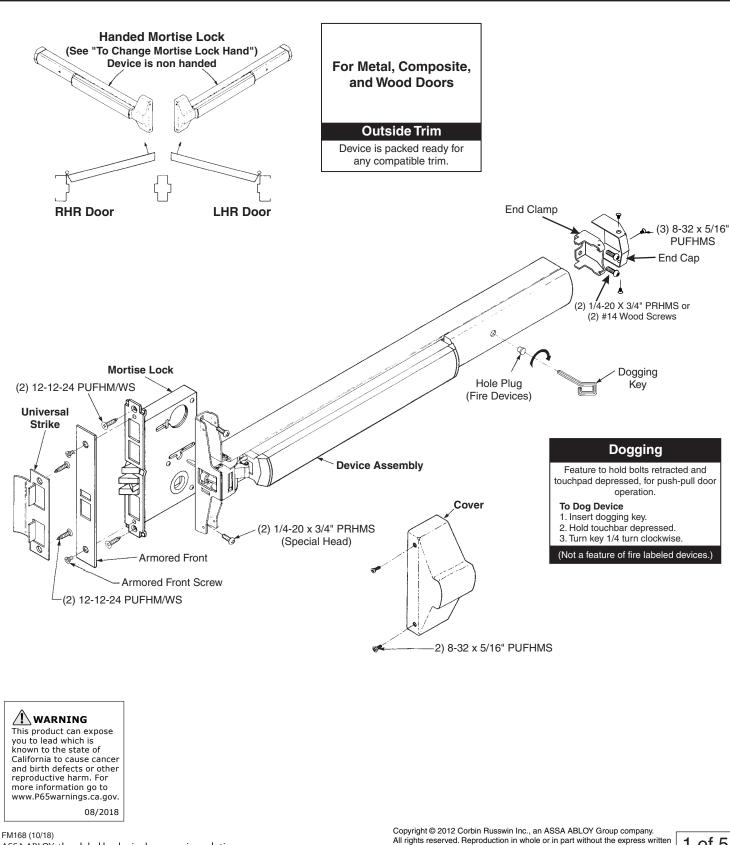
In Canada: ASSA ABLOY Door Security Solutions Canada 160 Four Valley Drive Berlin, CT 06037 USA Vaughan, Ontario, Canada L4K4T9 www.corbinrusswin.com www.assaablov.ca

Technical Product Support: Phone: 888-607-5703

In U.S.:

Corbin Russwin, Inc.

225 Episcopal Road



In Canada: ASSA ABLOY Door Security Solutions Canada 160 Four Valley Drive Vaughan, Ontario, Canada L4K 4T9 www.assaabloy.ca

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## **General Information**

# **Corbin**

# ASSA ABLOY

#### **To Change Mortise Lock Hand** Shim Kit Option Typical Lock Body with Cover removed and showing only components 650F91-8 Black Finish relevant to lock handing. Other components vary according to function. Kit consists of Latch Head Shims (Device Cover seats on Guardbolt Plate Assembly shim) and End Clamp Shims (Hold in place while removing (End Cap seats on shim). quardbolt.) Each shim is 1/8" (3.2mm) Guardbolt . thick more than two shim Sprina thicknesses 1/4" (6.4mm). (Note position before removing require longer device mounting Push in guardbolt.) screws (not included). Remove latchbolt assembly Note Position of in this direction. Guard Lever Latchbolt haanaan Guard Leve Nylon Washer To change lock hand remove, (Must be between spring flip latchbolt and guardbolt and bracket in case.) and reinstall.

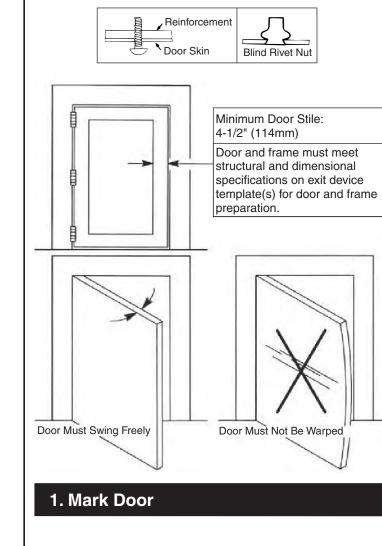
# Maintenance

- **1.** Periodically remove covers and coat mechanisms with a silicone base lubricant. This is particularly required in corrosive environments for proper product function.
- 2. Check mounting fasteners periodically. Retighten if found loose. Apply screw locking compound (available at automotive part stores) or change part fasteners if screws continue to back out.

# 1/4-20 Sex Nut Option



# Check Before Starting



#### Locate and Mark Horizontal and Vertical Centerlines as shown.

LHR door shown. Preparation is typical for both door hands.

Note: Centerline of Lock (cutout) must match HORIZONTAL REFERENCE centerline.

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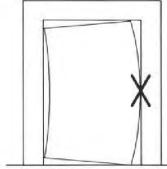
#### **Unreinforced Doors or Frames**

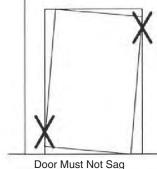
Doors and Frames with walls having a structural thickness (metal skin plus reinforcement or solid hardwood) to engage less than (3) full screw threads are considered unreinforced.

Unreinforced Doors: Use SNB (sex nuts and bolts).

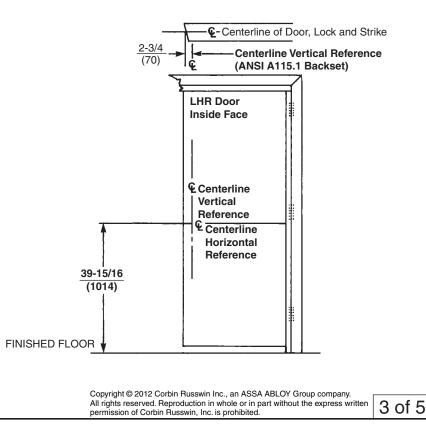
Unreinforced Frames: Use Blind Rivet Nuts

Recommended fasteners for unreinforced openings are not necessarily supplied by Corbin Russwin.





Door Must Not Bind

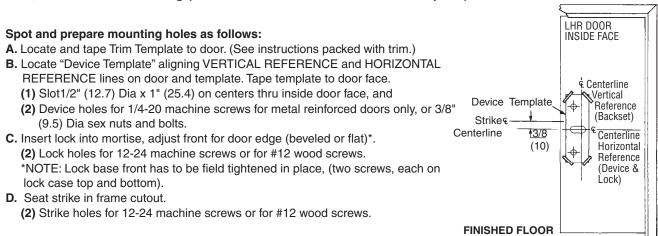


# 2. Prepare Door & Frame

Factory prepared cutouts with field drilled mounting holes are recommended. If door (lock) and frame (strike) have to be mortised in the field, do it before continuing (follow instructions on Installation Template).

# **Corbin** Russwin

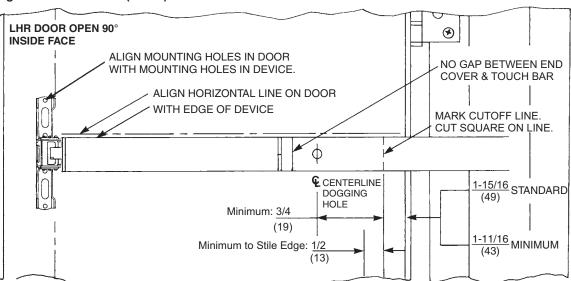
# ASSA ABLOY



# 3. Size Device

Device must be field cut to size, unless standard opening and device are 36" (0.91m).

HINGE EDGE OF DOOR



# 4. Clear Raised Door Molding

