

FIG 1

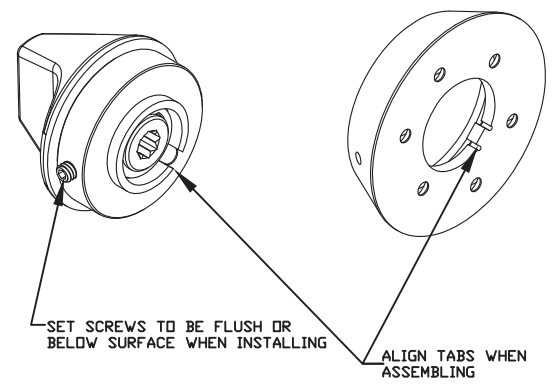
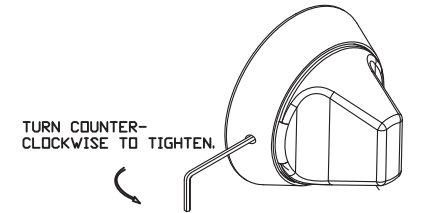
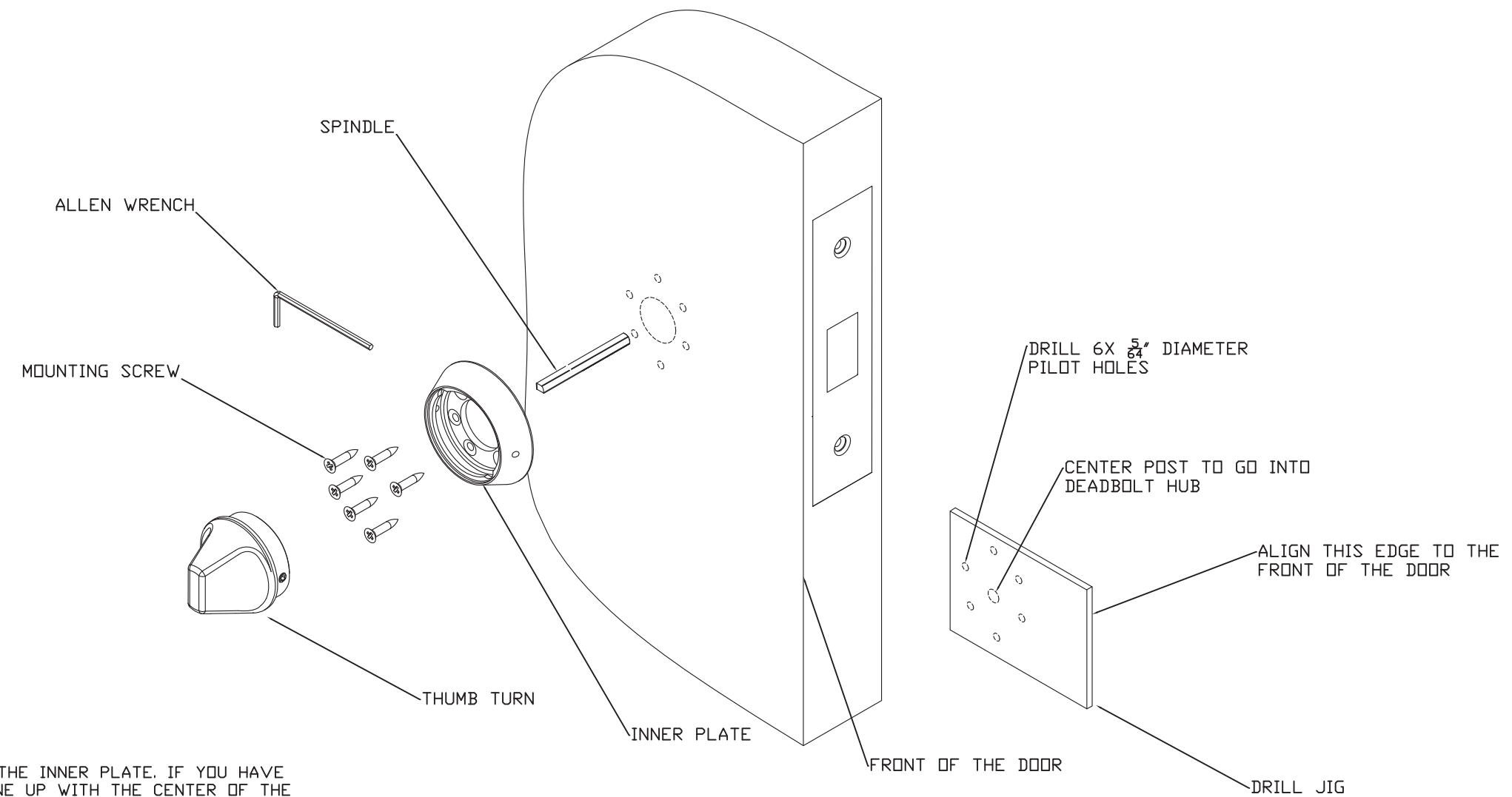


FIG 2

TO BOTH HOLES IN THE ROSE, PLACE A 5/64TH ALLEN WRENCH PROVIDED IN THE SET SCREW THROUGH THE HOLE IN INNER PLATE AND SECURE THE THUMB TURN BY TURNING COUNTER-CLOCKWISE (TO REMOVE ROTATE CLOCKWISE).



EXPLODED VIEW



HOSPITAL THUMB TURN INSTRUCTIONS

1. PREPARE DOOR PER TEMPLATE.
2. USE THE SMALL DRILL JUG TO DRILL THE 6 HOLES TO MOUNT THE INNER PLATE. IF YOU HAVE NO DRILL JIG- CENTER INNER PLATE OVER DOOR HOLE AND LINE UP WITH THE CENTER OF THE HUB FOR THE THUMB TURN. RECOMMEND THAT THE THUMB TURN AND SPINDLE BE INSTALLED TO AID LINING UP WITH THE HUB.
3. IF YOU HAVE NO DRILL JIG- HOLD INNER PLATE ONTO THE DOOR AND REMOVE THE THUMB TURN AND SPINDLE. HOLDING THE INNER PLATE IN POSITION MARK LOCATION FOR 6 SMALL PILOT HOLES FOR #6 SCREWS.
4. MOUNT THE INNER PLATE WITH THE 6 SCREWS.
5. INSTALL THE SPINDLE AND THUMB TURN.
6. OPERATE THE LOCK TO ENSURE PROPER INSTALLATION AND ALIGNMENT.
7. TIGHTEN THE THUMB TURN ONTO THE ASSEMBLY- SEE FIG 1 & 2. INSERT THE ALLEN WRENCH THROUGH EACH HOLE (2 IN EACH INNER PLATE) TO ENGAGE THE SET SCREW AND SECURE THE THUMB TURN ASSEMBLY. ROTATE COUNTERCLOCKWISE TO TIGHTEN IN THE ASSEMBLY AND ROTATE CLOCKWISE TO LOOSEN. SEE FIG 1 & 2.
8. CHECK LOCK FOR CORRECT OPERATION BEFORE CLOSING THE DOOR.

<p>TownSteel</p> <p>17901 RAILROAD STREET CITY OF INDUSTRY, CA 91748</p>	DRAFT UNLESS OTHERWISE SPECIFIED: 1° MAX	B	TOLERANCES UNLESS OTHERWISE SPECIFIED: X.X (METRIC) = ±0.4 X.XX (METRIC) = ±0.15 FRACTIONS = ±.8 ANGLES = ±1/2° © .12 MACHINED SURFACES 125/	MATERIAL: NOTED
	DRAWN BY: SC			HEAT TREAT: NA
	DATE: 10/19/12		THIRD ANGLE	FINISH: 32D
				TITLE: RX T-TURN, ASSY, INSTRUCTIONS
				PART#: RX T-TURN

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FIG 1

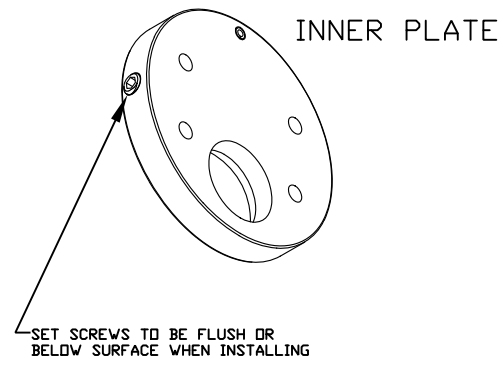
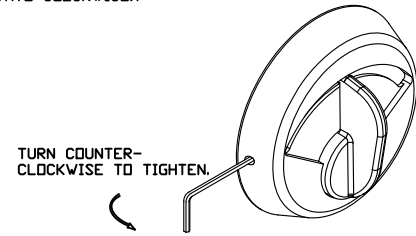
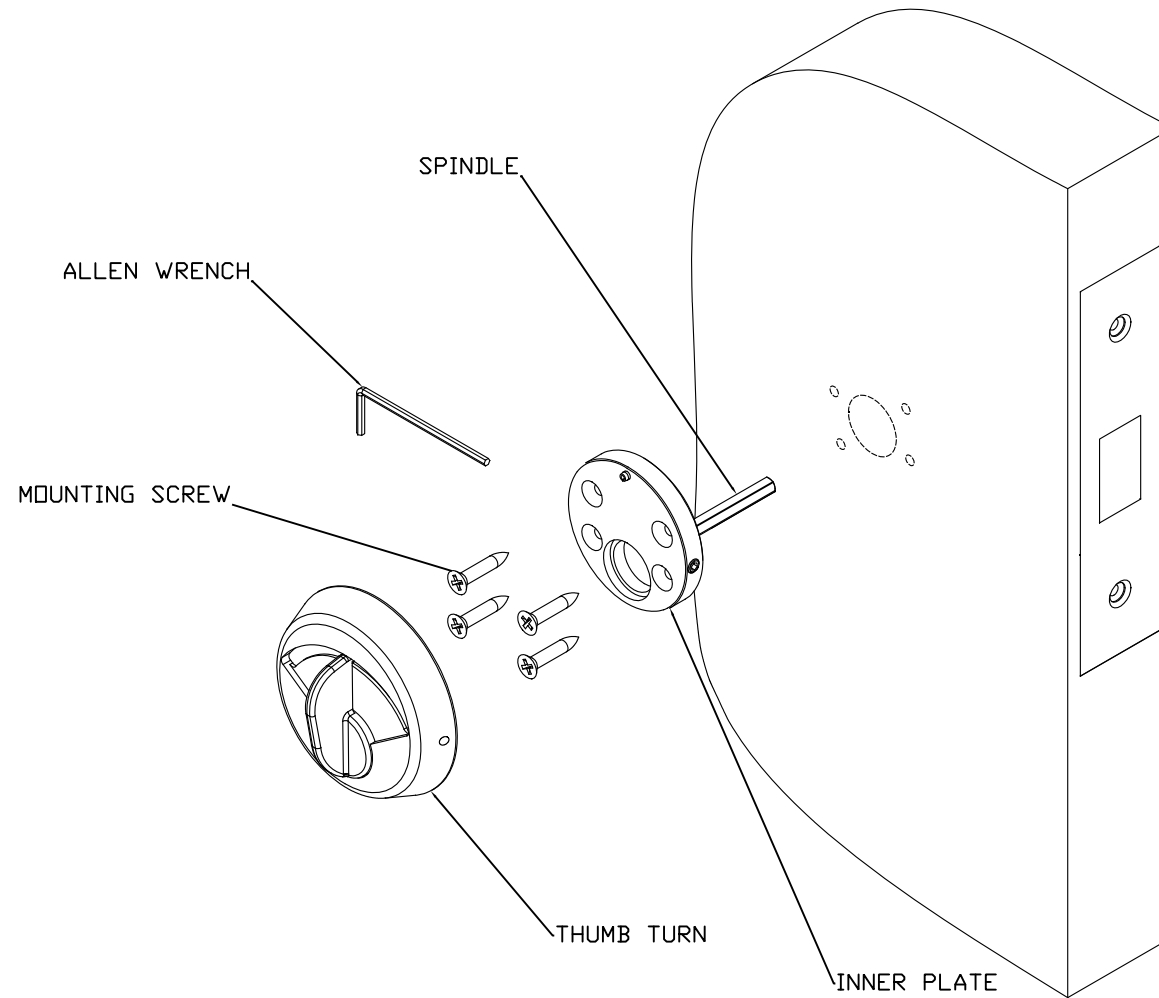


FIG 2

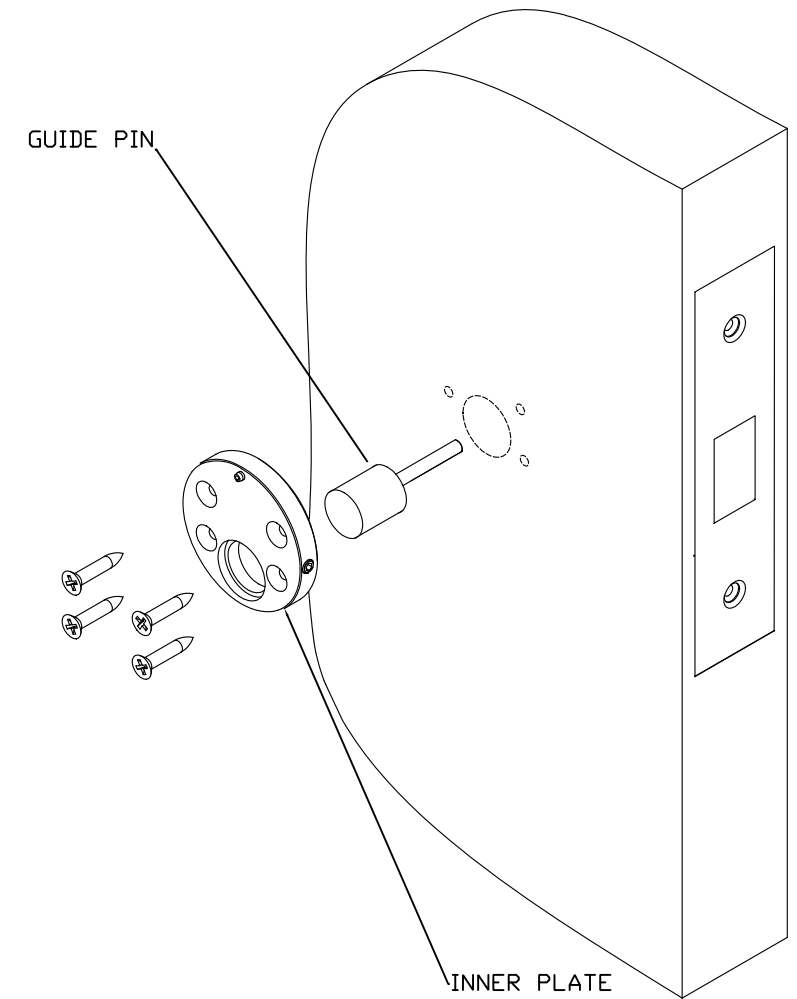
IN BOTH HOLES IN THE THUMB TURN, PLACE A 5/64TH ALLEN WRENCH (PROVIDED) THROUGH THE HOLE IN THE SET SCREW IN THE INNER PLATE AND SECURE THE THUMB TURN BY TURNING COUNTER-CLOCKWISE (TO REMOVE ROTATE CLOCKWISE).



EXPLODED VIEW



USING GUIDE PIN TO ALIGN INNER PLATE



HOSPITAL THUMB TURN INSTRUCTIONS

1. PREPARE DOOR PER TEMPLATE.
2. USE THE GUIDE PIN TO HELP ALIGN THE INNER PLATE. MATCH DRILL (OR MARK LOCATION AND DRILL) THE 4 HOLES TO MOUNT THE INNER PLATE. PILOT HOLE SIZE FOR #6 SCREW IN A WOOD DOOR IS $\frac{5}{16}$ ".
3. MOUNT THE INNER PLATE WITH THE 4 SCREWS.
4. INSTALL THE SPINDLE AND THUMB TURN (SEE EXPLODED VIEW).
5. OPERATE THE LOCK TO ENSURE PROPER INSTALLATION AND ALIGNMENT.
6. TIGHTEN THE THUMB TURN ONTO THE INNER PLATE- SEE FIG 1 & 2. INSERT THE ALLEN WRENCH THROUGH EACH HOLE (2 IN EACH INNER PLATE) TO ENGAGE THE SET SCREW AND SECURE THE THUMB TURN ASSEMBLY. ROTATE COUNTERCLOCKWISE TO TIGHTEN IN THE ASSEMBLY AND ROTATE CLOCKWISE TO LOOSEN. SEE FIG 1 & 2.
7. CHECK LOCK FOR CORRECT OPERATION BEFORE CLOSING THE DOOR.

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	DRAWN BY: SC			HEAT TREAT: NA
	DATE: 10/7/11			FINISH: 32D
				TITLE: ADA THUMB TURN ASSY INSTRUCTIONS
				PART#: ADA-TTURN

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