



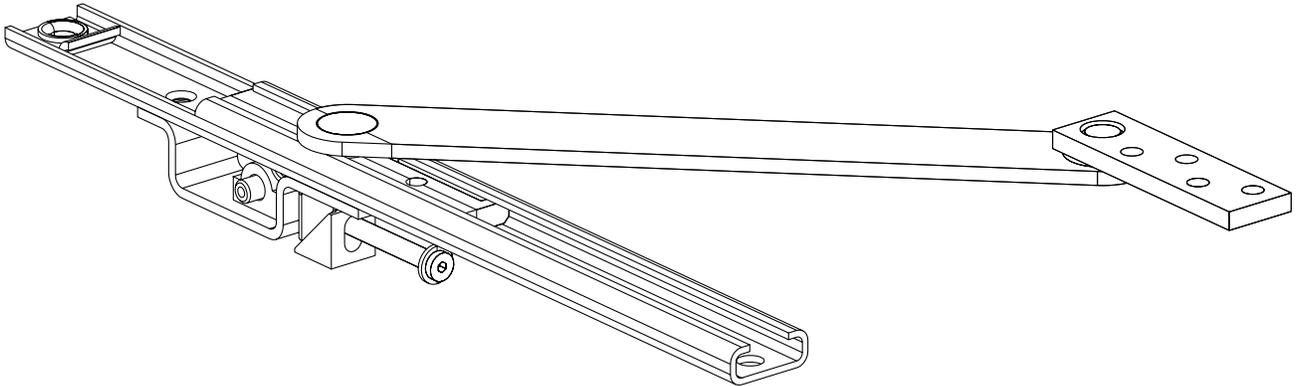
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Function Conversions

Installation Instructions



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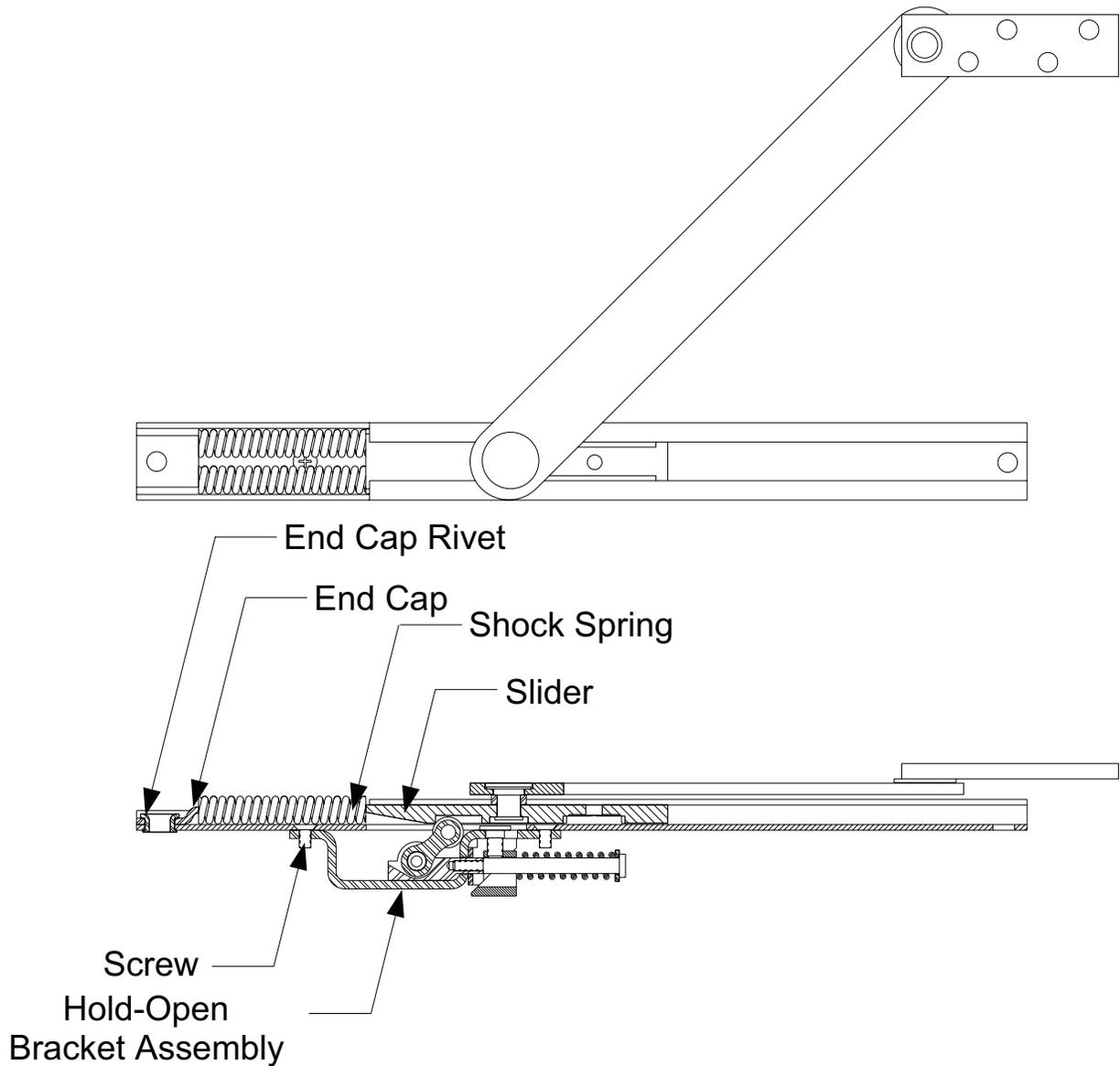


Figure 1

Hold-Open to Stop Only (Refer to Figure 1)

1. Remove the overhead unit from door and frame.
2. Remove the hold-open bracket assembly from the bottom of the channel by removing the screws at each end of the bracket from inside of channel.
3. Reinstall the overhead unit.

Friction Hold-Open to Stop Only (Refer to Figure 2)

1. Remove the overhead unit from door and frame.
2. Slide the arm assembly out of the channel, the 2 friction spring and pad assemblies will drop out of the slider.
3. Remove the friction nut and the friction cam will drop out of the slider.
4. Slide the arm assembly back into the channel, with the 'T' end of the slider away from the shock spring end of the channel.
5. Reinstall the overhead unit.

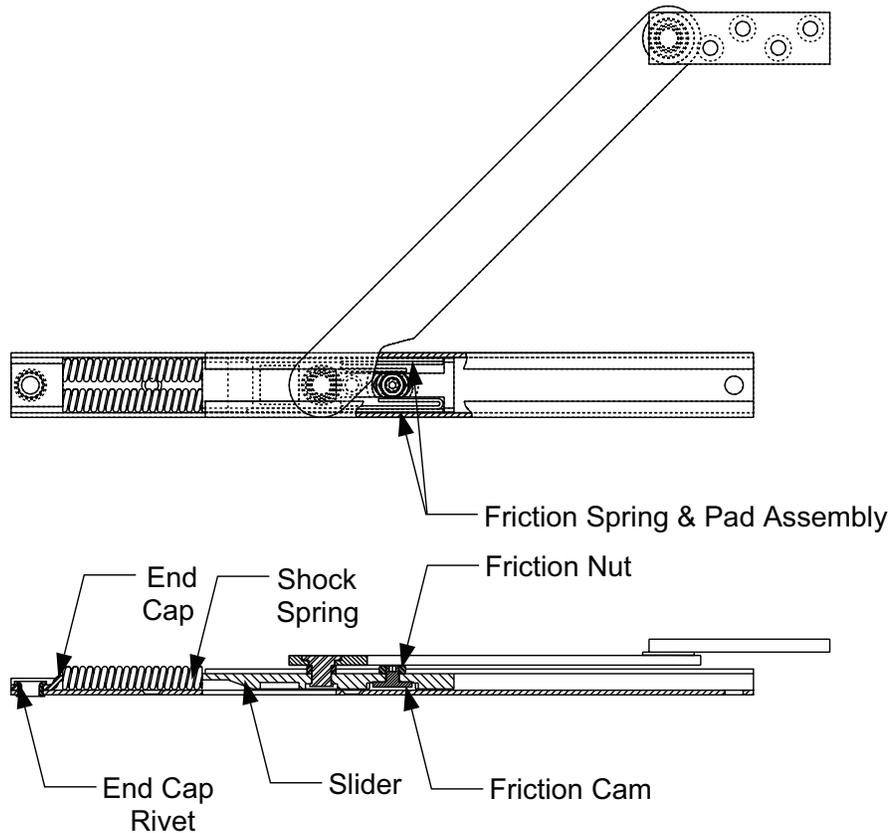


Figure 2

Stop Only to Hold-Open (Refer to Figure 1)

1. Remove the overhead unit from door and frame.
2. Slide the arm assembly out of the channel.
3. Attach the hold-open bracket assembly to the bottom of the channel with flat head screws at each end of the bracket from the inside of the channel.
4. Slide the arm assembly back into the channel, with the 'T' end of the slider away from the shock spring end of the channel.
5. Grease roller with a graphite or white lithium based grease, not supplied in the conversion kit.
6. Reinstall the overhead unit.
7. Adjust the hold-open tension as described on the installation instructions.

Stop Only to Friction Hold-Open (Refer to Figure 2)

1. Remove the overhead unit from door and frame.
2. Slide the arm assembly out of the channel.
3. Remove any grease from inside sides of channel.
4. Insert the friction cam through the bottom of the slider and attach with friction nut on top of the slider.
5. Place 2 friction spring and pad assemblies into each side of the slider with the friction pads facing out.
6. Slide the arm assembly back into the channel, with the 'T' end of the slider away from the shock spring end of the channel.
7. Reinstall the overhead unit.
8. Adjust the friction hold-open tension as described in the installation instructions.

Friction Hold-Open to Hold-Open (Refer to Figures 1 & 2)

1. Remove the overhead unit from door and frame.
2. Slide the arm assembly out of the channel, the 2 friction spring and pad assemblies will drop out of the slider.
3. Remove the friction nut and the friction cam will drop out of the slider.
4. Attach the hold-open bracket assembly to the bottom of the channel with flat head screws at each end of the bracket from the inside of the channel.
5. Slide the arm assembly back into the channel, with the 'T' end of the slider away from the shock spring end of the channel.
6. Grease roller with a graphite or white lithium based grease, not supplied in the conversion kit.
7. Reinstall the overhead unit.
8. Adjust the hold-open tension as described on the installation instructions.

Hold-Open to Friction Hold-Open (Refer to Figures 1 & 2)

1. Remove the overhead unit from door and frame.
2. Slide the arm assembly out of the channel.
3. Remove the hold-open bracket assembly from the bottom of the channel by removing the screws at each end of the bracket from inside of channel.
4. Remove any grease from inside sides of channel.
5. Insert the friction cam through the bottom of the slider and attach with friction nut on top of the slider.
6. Place 2 friction spring and pad assemblies into each side of the slider with the friction pads facing out.
7. Slide the arm assembly back into the channel, with the 'T' end of the slider away from the shock spring end of the channel.
8. Reinstall the overhead unit.
9. Adjust the friction hold-open tension as described in the installation instructions.