Thresholds & Weatherstripping

Hager Companies offers a complete line of thresholds & weatherstripping products for virtually any type of door application. What's more, each meets or exceeds ANSI-grade quality, durability, and performance levels. For enhanced levels of safety and security, we also offer intumescent products for positive pressure solutions, including edge sealing and smoke control systems. All of which make Hager threshold, weatherstripping, and door bottom products an excellent choice for standard or custom applications in schools, hospitals, office buildings, and more.

HAGER

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PRODUCT PRESENTATION

Dimensions on bronze and stainless steel extrusions may differ slightly than those detailed. Questions regarding any dimensions should be directed to Hager Companies Customer Service.

Drawings or illustrations used in the catalog are subject to change without notice. Questions on any dimensions should be obtained by contacting Hager Companies Customer Service.

FABRICATION OPTIONS

- Bevel one edge of threshold
- Rip one edge width of threshold
- L-notch both ends of threshold
- U-notch both ends of threshold
- Tack weld one line of threshold
- Pan for water return of threshold
- Sure Step Non-Slip Abrasive Coating A rugged, durable coating that can be applied to all Hager Companies' metal thresholds. Ideal for thresholds being used in wet, oily or corrosive environments.

MATERIALS & FINISHES Metals

All aluminum extrusions are of alloy 6063-T5. All bronze extrusions are of alloy CDA385 brass specified as Architectural Bronze in the industry.

For stock finishes, refer to the code listed below each individual item throughout the catalog. Please inquire for the availability on nonstock finishes.

- MIL mill finish aluminum
- **CAL** cast aluminum
- GYP primed steel grey
- DBA dark bronze anodized aluminum
- SCA Hager Sure Step on aluminum
- **32D** stainless steel (non-extruded)
- **GLD** gold anodized aluminum
- CLR clear anodized aluminum
- LBA light bronze anodized aluminum
- SCB Hager Sure Step on bronze
- WHP white paint on aluminum
- **USP** prime coat
- Notes: Threshold profiles shown refer to aluminum material only, dimensions may vary for mill finish bronze thresholds.

Gaskets

Gasketing is available in a wide variety of materials. Vinyl is an economical choice and remains flexible down to -40° F (-40° C). EPDM gasketing is supplied both as a solid (dense) and as a closed cell sponge with a tough outer skin. It remains flexible down to -50° F (-49° C). Silicone gasketing provides the best resistance to cold by remaining flexible down to -70° F (-57° C). Refer to the price book for a list of available replacement gaskets. Gasketing codes are listed below.

- B nylon brush
- N neoprene
- S silicone
- V vinyl
- W pile (thread may be removed to allow expansion)

ORDERING INFORMATION

When ordering, please specify by product number, length, quantity, finish and fasteners required. Thresholds & weatherstripping are fabricated in standard sizes with 1/2" (12.7 mm) extra on thresholds 50" (1270 mm) and under. Thresholds over 50" (1270 mm) are supplied with 1" (25 mm) extra length for fitting. Exact lengths are available upon request (specify CTEL).

Example: 891S V 36 x 84 MIL

Item #	Gasketing	Size	<u>Finish</u>	
516S	W-pile	36" (914 mm)	MIL -	mill finish aluminum
599S	V-vinyl	48″ (1219 mm)	DBA -	dark bronze anodized aluminum
750S	S-silicone	36" (914 mm)	32D -	matte stainless steel
870S	N-neoprene	36" x 84" (914 mm x 2133 mm)	CLR -	clear anodized aluminum
882S	B-nylon Brush	48" x 96" (1219 mm x 2438 mm)	- 000	gasket only
881S	N-neoprene	48" x 84" (914 mm x 2133 mm)	MIB -	mill finish bronze





FASTENERS Standard

All products are furnished with appropriate fasteners as listed, except where noted. Most thresholds are furnished with mounting holes and $\#10 \times 1-1/2''$ flat head sheet metal screws. Most weatherstripping products are furnished with slotted holes and $#6 \times 5/8''$ pan head sheet metal screws.

Optional

Thresholds

- #10 wood screws and plastic anchors
- #10 wood screws and lead anchors
- #10 machine screws and lead anchors
- #10 stainless steel wood screws
- #10 stainless steel wood screws and plastic anchors
- #10 stainless steel wood and lead anchors
- 1/4-20 stainless steel machine screws and lead anchors
- 1/4-20 machine screws and lead anchors
- 1/4-20 x 2" flat head sleeve anchor
- #10 torx sheet metal screws
- #10 stainless steel torx wood screws
- #10-24 x 1-1/2" stainless steel torx machine screw with lead anchor
- #10-stainless steel spanner head wood screw with lead anchor
- Cast-on anchors (cast products only)
- Tap-con type (1/4" x 1-3/4")

Weatherstripping

- #6 x 5/8" pan-head stainless steel screws
- #6 x 5/8" self-drilling (TEK) screws (Steel-zinc plated)
- #6 x 5/8" pan-head torx sheet metal screws
- #6 x 5/8" stainless steel self-drilling (TEK) screws
- 1/4 20 x 1-1/4" sex bolts
- Two-way self-adhesive tape

GENERAL INSTALLATION INSTRUCTIONS FOR PRESS-ON PRODUCTS:

- Product returnable within first 6 months after purchase date
- Installation should take place after construction has been completed, and final cleaning has taken place
- The frame should be cleaned; isopropyl alcohol is recommended
- Not recommended for unsealed or porous applications
- Do not store these products in extreme heat/cold or for prolonged periods of time

CERTIFICATIONS



Handicap Accessibility

Products denoted by this symbol are designed for applications where handicap accessibility is specified. These products are no greater than 1/2" (12.7 mm) in height and have no more

than 1/4'' (6.3 mm) vertical rise or with slope proportions no greater than 1:2 slope. Offset floor conditions greater than 1/2" (12.7 mm) require a 1:12 slope.





Air Infiltration

Products denoted by this symbol have been tested with air/smoke infiltration, all within the (0.500 cfm/ sq. ft. for double doors and .300 cfm for single doors) maximum allowable leakage at a pressure of a 25 mph wind (1.56 psf). The tests were conducted in accordance with ASTM test procedures and meet ASTM: E283.

Sound Tested

Products denoted by this symbol have been sound tested and received the appropriate STC rating. The tests were conducted in accordance with ASTM test procedures and meet ASTM: E90 & ASTM: E413.

STC Rating Static Door	STC Rating Operable Door	Perimeter Seal	Door Bottom	Corner Pad	Thresh- old
49	41	737 & 866S	743S	709	417S
49	37	738 & 737	743S	709	417S
44	40	726	743S		520S
42	40	738 & 737	774S	709	417S
42	40	737 & 866S	774S	709	417S
41	39	726(2)	743S		520S
36	35	738 & 737	774S	709	417S
36	35	726 & 736	774S	709	417S

BHMA Certified

BHMA Certification Program was developed as a means for manufacturers of builders hardware

to indicate compliance with American National Standards sponsored by BHMA. Participating manufacturers certify compliance with the standards based on a continuing program of passing the prescribed tests.





Underwriter's Laboratories

IS Products denoted by this symbol are classified and labeled by Underwriter's Laboratories, Inc.[®] as gasket material for use on listed steel frames and/

or classified swinging type fire doors of the hollow metal or steel covered composite type rated up to 3 hours, or wood core fire doors rated up to 1-1/2 hours. Test results show these products do not adversely affect the fire resistance of the door or frame according to its UL rating. All products are regularly checked under a labeling and listing service. The clearance between the door and the frame and between the meeting edges of doors swinging in pairs shall be $1/8'' \pm 1/16''$ (3.18 mm ± 1.59 mm) for steel doors and shall not exceed 1/8'' (3.2 mm) for wood doors.

- UL 10C (Positive Pressure) complies with IBC, NFPA 80 and NFPA 252 for hollow metal fire doors rated up to 3 hours and wood fire doors rated up to 90 minutes.
- UL 10B complies with NFPA 80 and NFPA 252 for hollow metal fire doors rated up to 3 hours and wood fire doors rated up to 90 minutes.

Notes: Ratings on some items may vary and are noted on the individual products. For a more complete look at classifications on individual products, please visit www.ul.com/database and reference R13647.

THE INTERNATIONAL BUILDING CODE (IBC)

The International Building Code (IBC) requires swinging fire doors to be tested in accordance with ANSI/UL 10C or NFPA 252, with the neutral pressure level established at 40 inches or less above the sill. This causes "positive pressure" forces against the door assembly above 40 inches.

The result is hot gases and smoke leak out between the door and frame above this level, posing a serious threat to lifesafety; and on wood doors rapidly deteriorating the integrity of the door edges, requiring either a built-in or supplemental "edge sealing system" to pass the test.

Fire door assemblies in corridors and smoke barrier walls are required to be smoke and draft control assemblies tested in accordance with UL1784 allowing a maximum air leakage of 3 cubic feet per minute per square foot of door opening at ambient temperature (75°F) and elevated temperature (400°F). These assemblies require the letter "S" on the fire rating label of the door indicating compliance "when listed or labeled



gasketing is also installed."

Fire doors are classified based upon their construction and edge sealing sysem requirements. Fire-rated gasketing is classified as follows:

Category G - Edge-sealing system Category H - Smoke and draft control gasketing Category J - Gaskets other than category G or H Gaskets that are edge-sealing systems. Category "G" - edgesealing systems are for use with fire doors requiring an edge seal to meet positive pressure code requirements. These systems are surface-applied to either the perimeter of the door frame or meeting edges of door pairs. Category "G" gaskets are usually intumescent material; this material will swell many times its original size during a fire and help contain the spread of fire by sealing the edges of the door.

Fire Test - Category J

Products that are positive pressure tested to determine that they do not contribute to flaming during a fire; they do not provide an edge-sealing system. Examples are gaskets used for sound, draft control or automatic door bottoms.

Smoke and Draft Control Test - Category H

This is a separate second test that does not involve fire. All gaskets being tested for smoke must initially be fire tested under the requirements of UL 10C and receive a category "G" or "J" rating before being smoke tested.

Below are some key phrases that indicate positive pressure requirements:

- IBC 2003 (and later) International Building Code
- UL 10-C Positive Pressure Fire Test
- ASTME-2074-00 Fire Test of Door Assemblies
- Shall meet positive pressure requirements
- Intumescent seals imply positive pressure

The www.iccsafe.org web site of the International Code Council (ICC) has a map of code adoption by state. This site is frequently updated and by clicking on a state, you can see what codes they have adopted.





New and existing fire doors are classifed/labeled by one of the following designation systems:

Hourly rating designation

Malphabetical letter designation

A combination of both

Common Applications for Hager Positive Pressure Edge Sealing & Smoke Seal Systems

Wall Rating	Door and Frame Rating	Door Application and Use	Door Types		Fire Doors Edge Sealing System	Smoke Doors "S" Label Smoke Seal	Fire & Smoke Doors Combination Seal
4 Hr.	3 Hour (A Label) 180 Minute	Openings in fire walls and walls that divide a single building into fire areas	Hollow Metal Hollow Metal	Pairs Singles	_	721, 726, 736, 737 721, 726, 736, 737	
2 Hr.	1 ¹ / ₂ Hour (B Label) 90 minute	Openings to stairwells and elevator shafts; vertical communication or egress through a building, including 2-hr. rated partitions providing horizontal fire separations	Wood Composite Hollow Metal Wood Composite Hollow Metal	Pairs Pairs Singles Singles	724, 729 — 724, 729 —	721, 726, 736, 737 721, 726, 736, 737 721, 726, 736, 737 721, 726, 736, 737 721, 726, 736, 737	719, 720, 722, 734 — 719, 720, 722, 734 —
2 Hr.	1 ¹ / ₂ Hour (D Label) 90 minute	Opening where there is a chance of severe fire exposure from the exterior of the building	Hollow Metal Hollow Metal	Pairs Singles		721, 726, 736, 737 721, 726, 736, 737	
1 Hr.	*1 Hour (B Label) 60 Minutes	Doors that divide occupancies in a building (building less than 4 stories tall)	Wood Wood	Pairs Singles	724, 729 724, 729	721, 726, 736, 737 721, 726, 736, 737	719, 720, 722, 734 719, 720, 722, 734
*Curren	tly rating only applies t	o wood doors.					
1 Hr.	³ /4 Hour (E Label) 45 Minute	Opening in an exterior wall with the potential to be exposed to moderate to light fire from the outside of the building	Hollow Metal Hollow Metal	Pairs Singles	_	721, 726, 736, 737 721, 726, 736, 737	
1 Hr.	³ /4 Hour (C Label) 45 Minute	Openings in walls or partitions between rooms and corridors	Wood Composite Wood Composite	Pairs Singles	724, 729 724, 729	721, 726, 736, 737 721, 726, 736, 737	719, 720, 722, 734 719, 720, 722, 734
* *•	**						
1 Hr.	*1/3 Hour 20 Minute	Openings in corridors where smoke and draft control is required *Does not have letter designation	Wood/Particle Core Wood/Particle Core		724, 729 724, 729	721, 726, 736, 737 721, 726, 736, 737	719, 720, 722, 734 719, 720, 722, 734

*All of the labels listed above have the capability of being both fire and smoke barrier openings. However, not all openings require a smoke label. Openings requiring smoke labels are detailed either by the fire authority having jurisdiction, local code, NFPA 101 or NFPA 5000.





THRESHOLDS - SADDLE

To effectively seal out the elements, use in conjunction with a door bottom, sweep, shoe, or bumper strip.

5/16" [7.9]

MIL, DBA, GLD

1/2"

MIL, DBA, GLD

MIL, DBA, GLD

(UL

MIL, DBA, GLD

:(UL)us

1/4" [6.4]

BHMA

1/2" [12.7] Ŧ

BHMA

Fasteners: Options:

Notes:

401S

Finishes:

402S

Finishes:

403S

Finishes:

404S

Finishes:

Certifications:

Certifications:

Certifications:

Certifications:

2 1/2"

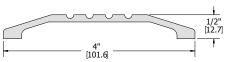
3" [76.2]

4" [101.6]

4" [101.6]

- #10 x 1-1/2" sheet metal screws, other screw types and anchors available upon request Available with Sure Step Non-Slip Abrasive Coating • MIL finish thresholds are supplied with zinc
- plated screws • Color anodized thresholds are supplied with screws plated to match
- Stainless steel thresholds are supplied with stainless steel screws

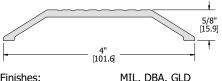








411S







412S



Finishes: Certifications:

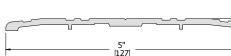


1/4" [6.4]

2016

413S

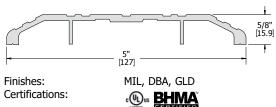




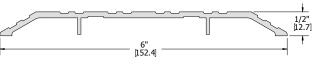
Finishes:



414S

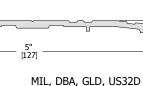






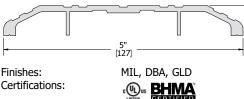
Finishes: Certifications:





Certifications:

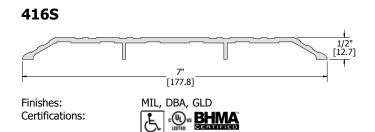




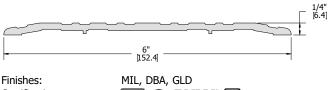
6



THRESHOLDS - SADDLE

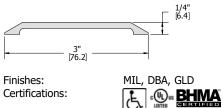


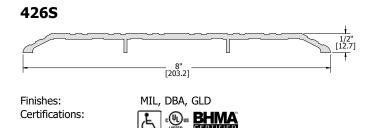
417S

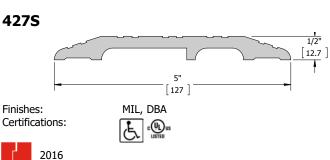


Certifications:

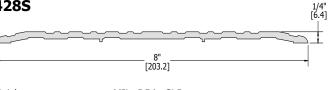
418S







428S



Finishes: Certifications:

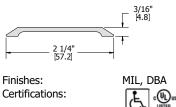


430S 1/4" [6.4] 1 _ 7" _ [177.8]

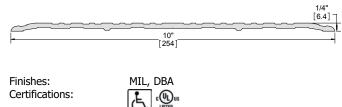
Finishes: Certifications:



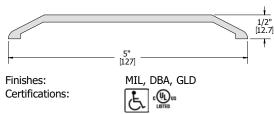
436S



448S



492S



www.hagerco.com



THRESHOLDS - THERMAL BARRIER SADDLE

High strength thermal barrier is permanently bonded in place to block the transfer of heat or cold. To provide a seal, use in conjunction with a door bottom, sweep, shoe or bumper strip.

Fasteners:
Options:

Notes:

420S

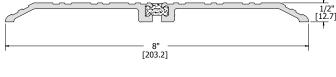
#10 x 1-1/2" sheet metal screws, other screw types and anchors available upon request

Available with Sure Step non-slip abrasive coating

- MIL finish thresholds are supplied with zinc plated screws
- Color anodized thresholds are supplied with screws plated to match

1/2" [12.7]

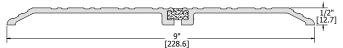
424S



Finishes: Certifications:



451S



Finishes: Certifications:

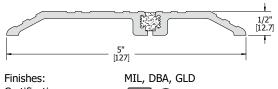
452S



421S

Finishes:

Certifications:



4" [101.6]

Certifications:



MIL, DBA, GLD

c(UL)us

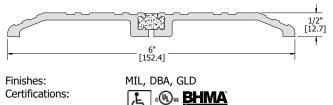
Finishes: Certifications:

MIL, DBA, GLD c (UL) us

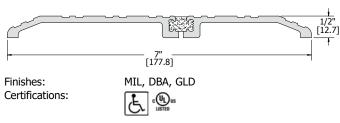
623

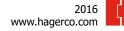
_ 10" [254]

422S



423S







1/2" [12.7]

1

1" [25.4]

1/4'

[6.4]

1/2' STEP

[12.7]

<u>BHMA</u>

THRESHOLDS - HALF SADDLE

Fasteners:

Options:

Notes:

- #10 x 1-1/2" sheet metal screws, other screw types
- and anchors available upon request Available with Sure Step non-slip abrasive coating

• MIL finish thresholds are supplied with zinc plated screws

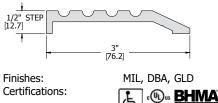
• Color anodized thresholds are supplied with screws plated to match

433S

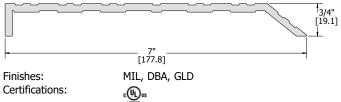
438S 1/4" [6.4]

Finishes: Certifications:

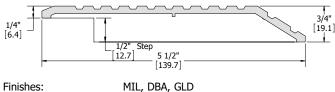
1/2" [12.7]





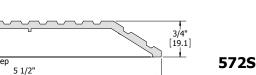


407S



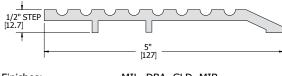
Certifications:







431S



Finishes: Certifications: MIL, DBA, GLD, MIB



MIL, DBA, GLD c UL us

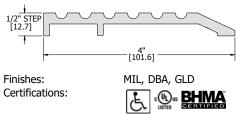
7" [177.8]

5 1/2" [139.7]

MIL, DBA

Ł







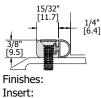


THRESHOLDS - ELEVATOR AND BUMPER STRIPS

Use in conjunction with a threshold Fasteners: #10 - 24 x 5/8" flat head self-tapping screws to attach bumper strip directly to an existing threshold

HAGER

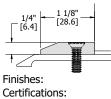
481S



MIL, DBA, GLD V, N, S, W ¢@us



Certifications:





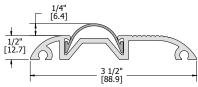




THRESHOLDS - RESIDENTIAL

All thresholds appearing in this column are available with Sure Step Non-Slip Abrasive Coating.

400S

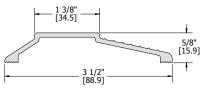


Finishes: Insert: Certifications: MIL, DBA, GLD V ¢∰us

Notes:

Vinyl gasket eliminates the need for door shoe or sweeps

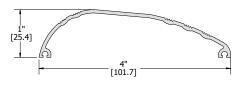
408S



Finishes: Certifications:



419S



Finishes: Certifications:





THRESHOLDS - CARPET

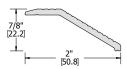
Fasteners:

Options: Notes: $\#10 \ge 1-1/2''$ sheet metal screws, other screw types and anchors available upon request

Available with Sure Step non-slip abrasive coatingMIL finish thresholds are supplied with zinc plated screws

 Color anodized thresholds are supplied with screws plated to match

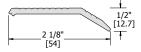
503S





MIL, DBA, GLD ₂∰us

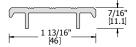
504S



Finishes: Certifications:



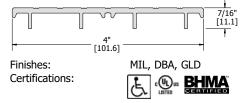
505S



Finishes: Certifications:

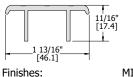


506S



508S

Certifications:



MIL, DBA, GLD



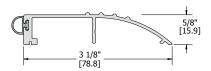
THRESHOLDS - BUMPER

For use with outswinging doors to seal out the elements Fasteners: #10 x 1-1/2" sheet metal screws, other screw

Options: Notes:

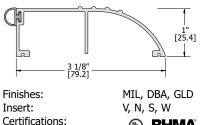
- types and anchors available upon request Available with Sure Step non-slip abrasive coating • MIL finish thresholds are supplied with zinc plated screws
- Color anodized thresholds are supplied with screws plated to match

434S

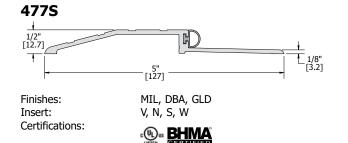


Finishes: Insert: Certifications: MIL, DBA, GLD V, N, S, W շ(Ա)սօ

435S







THRESHOLDS - ADA RAMPS

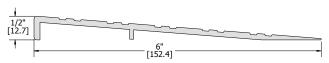
Ramp threshold that provides a 1:12 slope to meet the requirements of the Americans With Disabilities Act Order: To create a ramp that is a combination of the

Fasteners: Options:

442S and 443S, order 444S #10 x 1-1/2" Flat head wood screws Available with Sure Step non-slip abrasive coating

- Notes:
- MIL finish thresholds are supplied with zinc plated screws
- Color anodized thresholds are supplied with screws plated to match

442S



Finishes: Certifications:



443S 1/4" [6.4] 1/2" [12.7] 1/2" STEP [12.7 6" [152.4] MIL, DBA, GLD

Finishes: Certifications:

۵<u>سه **BHMA**</u>

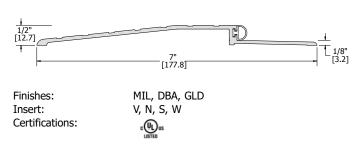
444S



Finishes: Certifications:







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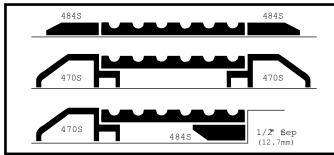
THRESHOLDS - FLOOR PLATE ASSEMBLY

	ponents for modular threshold system. Used primarily door frames or to cover expansion joints or floor joists
Fasteners:	Plates and plate supports are furnished without
	holes and fasteners unless specified
Options:	 Available with Sure Step non-slip abrasive coating
	 Beveled Edges are available
Notoci	Plates may be used fluted or smeeth side up

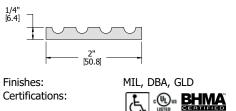
Notes:

Plates may be used fluted or smooth side up

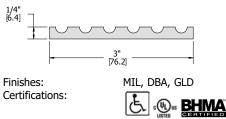
Typical Applications



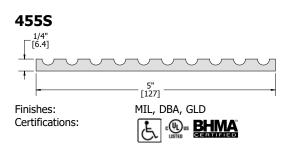
440S



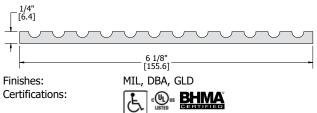
445S



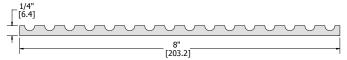
450S 1/4" (6.4] (101.6] Finishes: MIL, DBA, GLD Certifications: MIL, DBA, GLD



460S



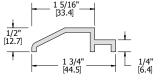
465S



Finishes: Certifications:



470S



Finishes: Certifications:

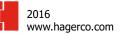


484S



Finishes: Certifications:







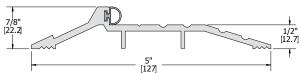
THRESHOLDS - PANIC

Use in conjunction with surface applied vertical rod exit device Fasteners: #10 x 1-1/2" flat head sheet metal screws, other screw types and anchors available upon request

Available with Sure Step non-slip abrasive coating

- MIL finish thresholds are supplied with zinc plated screws
- Color anodized thresholds are supplied with screws plated to match
- Special under cuts may be required

541S



Finishes: Inserts: Door Undercut: Certifications: MIL, DBA, GLD V, N, S, W Allow 5/8" •(1)••• **BHMA**

Typical Applications

Options:

Notes:

520S

1/2" [12.7]

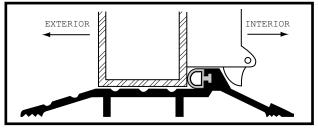
4

Finishes:

Door Undercut:

Certifications:

Inserts:



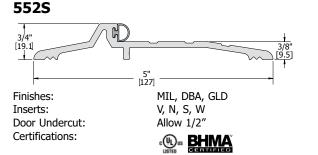
6)

5" [127]

MIL, DBA, GLD, MIB

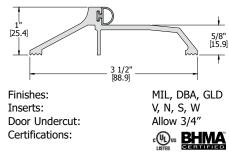
V, N, S, W

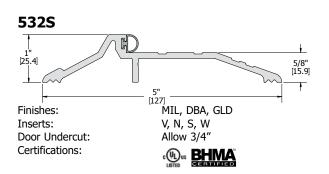
Allow 3/8"



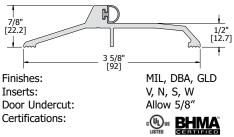
560S

1/4" [6.4]





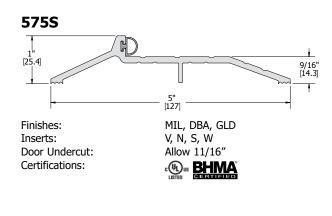
565S



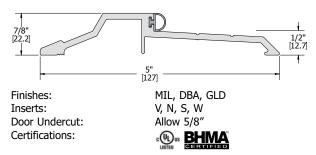




THRESHOLDS - PANIC



580S



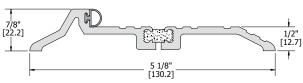
THRESHOLDS - THERMAL BARRIER PANIC

Threshold for latching panic devices that have a thermal barrier permanently bonded in place to effectively block the transfer of heat or cold. Use in conjunction with surface applied vertical rod exit device. Fasteners: $#10 \times 1-1/2$ " Flat head sheet metal screws, other screw

Options:

- types and anchors available upon request Available with Sure Step non-slip abrasive coating
- Notes:
- MIL finish thresholds are supplied with zinc plated screws
- Color anodized thresholds are supplied with screws plated to match

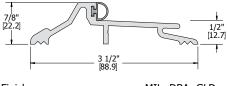
516S



Finishes: Inserts: Certifications:

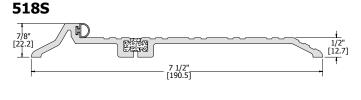
MIL, DBA, GLD V, N, S, W ¢@us

599S



Finishes: Inserts: Door Undercut: Certifications:

MIL, DBA, GLD	
V, N, S, W	
Allow 5/8"	



Finishes: Inserts: Certifications: MIL, DBA, GLD V, N, S, W ¢(1)us





THRESHOLDS - INTERLOCKING

Threshold interlocks with hook on the bottom of the door for a superior seal against wind and rain

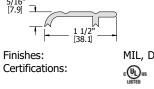
Fasteners:

Options:

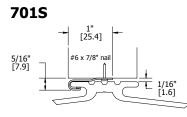
Notes:

- #10 x 1-1/2" Flat head sheet metal screws, other screw types and anchors available upon request
- Available with Sure Step non-slip abrasive coating
- MIL finish thresholds are supplied with zinc plated screws
- Color anodized thresholds are supplied with screws plated to match
- Thresholds are supplied with the 701S J-Hook
- Metal doors must have flush bottom for proper J-hook installation





MIL, DBA, GLD

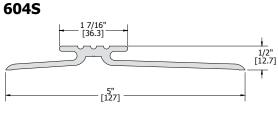


Finishes: Fasteners: Certifications:

MIL #6 x 7/8" nail

Notes:

J-Hook interlocks with threshold to seal against wind and rain





MIL, DBA





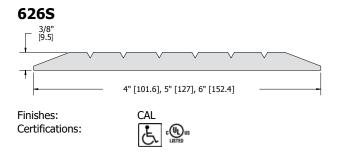
THRESHOLDS - ABRASIVE CAST ALUMINUM

A heavy duty aluminum threshold with silicon carbide granules integrally cast into the surface. Ideal for high traffic areas where maximum durability is required. The abrasive, skid resistant surface works well under wet, dry or oily conditions. Fasteners: #1/4" flat head zinc plated sheet metal screws with

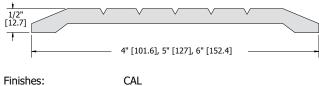
Options:

Notes:

- lead anchor Cast-on anchors available upon request
- Furnished with countersunk holes
- Cut with a reinforced abrasive plain surface disk, 1/8" thick, either aluminum oxide or silicon carbide Maximum longth available is 8 feet not
- Maximum length available is 8 feet, not available for floor closers
- \bullet Available in 4", 5" and 6" widths



627S



Certifications:



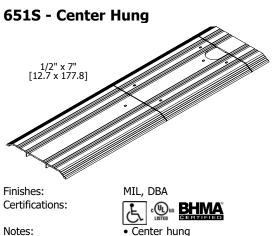




THRESHOLDS - FLOOR CLOSER

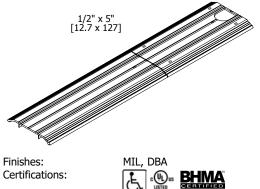
Used with floor closers on center or offset hung door applications.		
Used with hour ti	users on center or onset nung door applications.	
Fasteners:	#10 x 1-1/2" flat head sheet metal screws, other screw	
	types and anchors available upon request	
Options:	Available with Sure Step non-slip abrasive coating	
Order:	Specify closer manufacturer, offset, closer model	
	number, thickness of door, width of door opening	
	and handing	
Notes:	 MIL finish thresholds are supplied with zinc 	
	plated screws	

• Color anodized thresholds are supplied with screws plated to match





652S - Center Hung



Notes:



Center hungWithout mitered ends





THRESHOLDS - COVER PLATES AND VINYL THRESHOLDS

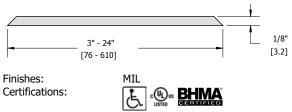
Cover Plates are used primarily to cover expansion joints and for situations requiring extra width or strength. Manufactured from solid cold rolled aluminum for extra durability.

Fasteners: Furnished without holes and fasteners unless specified

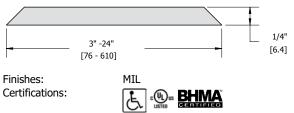
- Available to 96" in length
 - Furnished with both edges beveled



Notes:

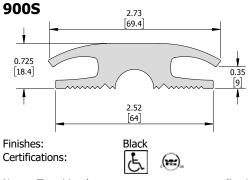


677S

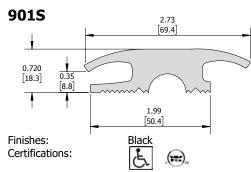


Vinyl Thresholds

Transition between different floor types.

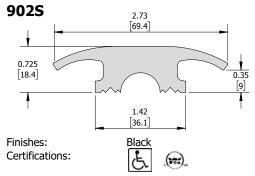


Notes: Transition between carpet to carpet applications.

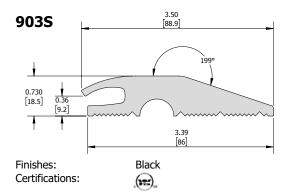


Notes: Transition between carpet to tile applications.

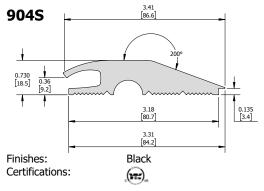




Notes: Transition between tile to tile applications.

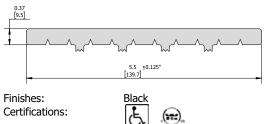


Notes: Transition to carpet.



Notes: Transition between carpet to tile applications.

905S



Notes: Transition between communicating door frames.



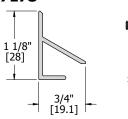
WEATHERSTRIPPING - INTERLOCKING/OVERHEAD DRIP GUARDS

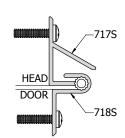
Fasteners:

#6 x 5/8" pan head sheet metal screws

810S





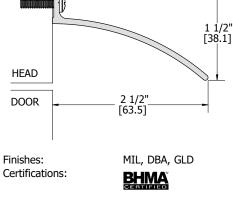


Finishes: Certifications:

718S



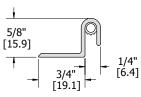




Black

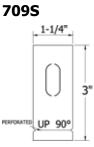
W





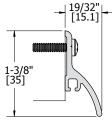
Finishes: Inserts: Certifications:



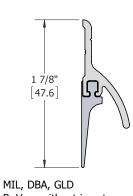








Finishes: Inserts: Category: Certifications:



B, V, or without insert H, J (with insert) <u>س</u>

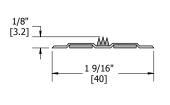




WEATHERSTRIPPING - PRESS-ON GASKETING



734

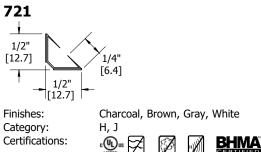


Finishes: Charcoal, Brown Category: H, G, J Certifications: Notes:

- Intumescent material
- Thermoplastic Elastomer (TPE) material

Edge-Sealing Systems

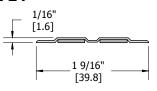
Field applied edge-sealing system gaskets. Add to the frame of a B, C or 1/3-hour labeled fire doors to comply with positive pressure requirements.



Thermoplastic Elastomer (TPE) material

Notes:

724



Finishes: Category: Certifications:

Notes:

729

Finishes:

Category:

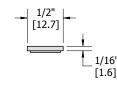
Notes:

Certifications:

Charcoal, Brown G



- Intumescent material
- Thermoplastic Elastomer (TPE) material

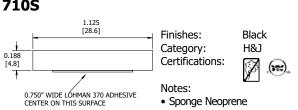


Charcoal, Brown, White



• Intumescent material

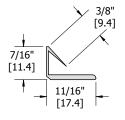
• Thermoplastic Elastomer (TPE) material



Combination Edge-Sealing System with Smoke Control

Field applied edge-sealing system gaskets with integrated smoke fin. Add to the frame of a B, C or 1/3 hour labeled fire door.

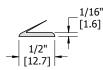
719



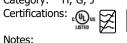
Finishes: Charcoal, Brown Category: H, G, J Certifications: .(ኪ)

- Notes:
- Requires 1/8" clearance
- Not recommended for door frames with 1/2" stop or less
- Recommend 3/16" backset door side hinge
- Intumescent material
- Thermoplastic Elastomer (TPE) material

720



Charcoal, Brown, White Finishes: Category: H, G, J



- Thin design for doors and frames with tight tolerances
- Intumescent material

Finishes:

Notes:

Category:

Certifications:

• Thermoplastic Elastomer (TPE) material

Charcoal, Brown

• Recommend 3/16" backset - door side hinge

• Thermoplastic Elastomer (TPE) material

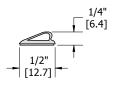
H, G, J

• Requires 1/8" clearance.

• Intumescent material

с(ŲL)

722



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WEATHERSTRIPPING - PRESS-ON GASKETING

Smoke Seal Systems

Add to the frame of a smoke rated opening to comply with the requirements of NFPA 80, 105, and UL1784. The addition of a smoke seal is necessary to complete installation instructions and validate the "S" label of a smoke control door.





Charcoal, Brown, Tan, White

Finishes: Category: Certifications:



Notes:

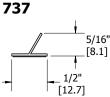


3/16' [4.8] Finishes: Category:

Certifications:



Notes:

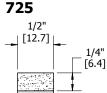


Finishes: Category: Certifications:

Charcoal Н, Ј c(UL)us (******) Silicone material

Notes:

Draft Control Gaskets



Finishes: Category: Certifications:



Notes:

Sponge neoprene material



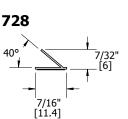
727

Finishes: Category: Certifications:

Charcoal 1 շանու

Thermoplastic Elastomer (TPE) material

Notes:



Finishes: Category: Certifications:



Notes:

Silicone material

738



Finishes: Category: Certifications:

Notes:

739

Charcoal 1 c(Ս) us



0.300 7.6 0.210 [5.3] 0.500 0.030 [12.7] ADHESIVE CENTERED ON THIS SIDE [0.8] Brown, Clear Н, Ј Category: Certifications: (**)

Notes:

Finishes:

Silicone material



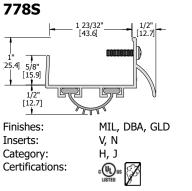


WEATHERSTRIPPING - DOOR BOTTOMS

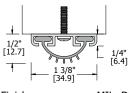
Provides a seal against weather. For best results, use in conjunction with a threshold.

Fasteners: Notes:

- $#6 \times 5/8''$ pan head sheet metal screws • Lengths up to 48" are supplied 1/2" over their stated size to allow for fitting
- Lengths over 48" are supplied 1" over size
- "Cut to exact length," may be specified
- Constructed of strong extruded 6063-T5 aluminum



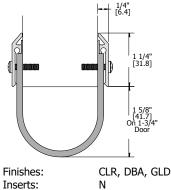




Finishes: Inserts: Category: Certifications:



776S



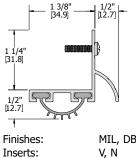




777S

Category:

Certifications:

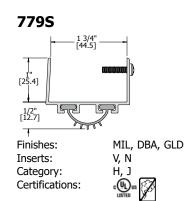




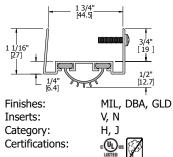
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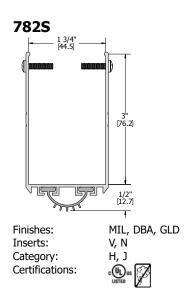


WEATHERSTRIPPING - DOOR BOTTOMS

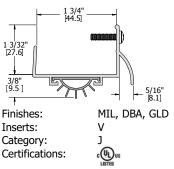


780S

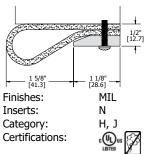


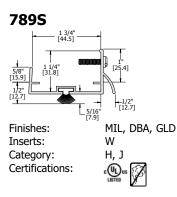


783S

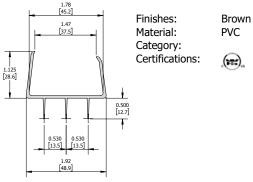


787S





906S







WEATHERSTRIPPING - AUTOMATIC DOOR BOTTOMS

Provides an outstanding seal against drafts, light, smoke and sound. For best results, use in conjunction with a threshold. When door fully closes, the gasket extends downward to provide a seal. Gasket retracts when door is opened. Fasteners:

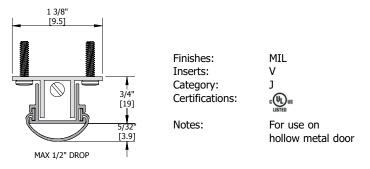
• #8 x 1-1/4" pan head sheet metal screws furnished with surface mount types

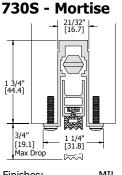
• #6 x 5/8" Pan head sheet metal screws furnished with mortise types

Notes:

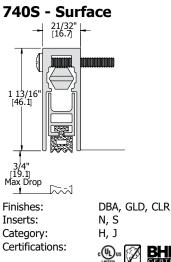
- Furnished exact length as stated. May be trimmed for fitting (2'' maximum).
- Furnished with end cover and strike plates
- DBA/GLD end caps available on MIL or CLR devices (Not available on 742S)

742S - Mortise



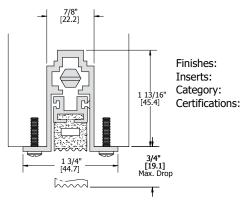


Finishes:	MIL
Inserts:	N, S
Category:	Н, Ј
Certifications:	



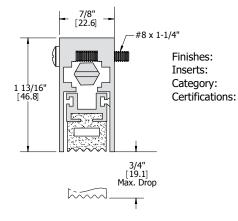


743S - Mortise





747S - Surface



CLR, DBA, GLD Ν H, J





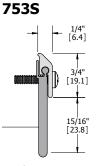
WEATHERSTRIPPING - DOOR BOTTOM SWEEPS

Typically door bottom sweeps are used on the exterior of an outswing door Fasteners: #6 x 5/8" pan head sheet metal screws furnished with mortise types

Notes:

750S

- MIL finish weatherstripping is supplied with zinc plated screws • Color anodized weatherstripping is supplied with
- screws plated to match • Stainless steel weatherstripping is supplied with stainless steel screws



Finishes: Inserts: Category: Certifications:

754S 1/4" [6.4]



H, J շ**(**Ա) սո <u>SHMA</u>

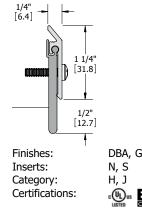
DBA, GLD, CLR

BHMA

Ν

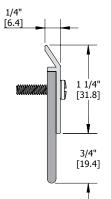
H, J

։(Սլ)ս









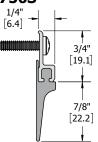
#6 x 5/8" PAN HEAD SHEET METAL SCREWS (FACTORY PROVIDED)

Finishes:	
Inserts:	
Category:	
Certifications:	

MIL, DBA, GLD ٧ н, ј ւայ

Inserts: Category: Certifications: 756S 1/4" [6.4]

Finishes:



[25.4]

Finishes: Inserts: Category: Certifications:

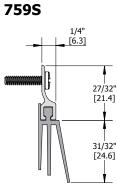
V H, J

MIL, DBA, GLD



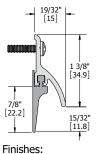


WEATHERSTRIPPING - DOOR BOTTOM SWEEPS



Finishes: Inserts: Category: Certifications: MIL, DBA, GLD V H, J

770S



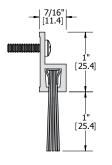
MIL, DBA, GLD B, V H, J Custes

801S

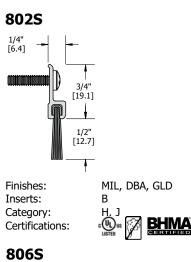
Inserts:

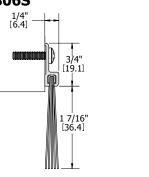
Category:

Certifications:



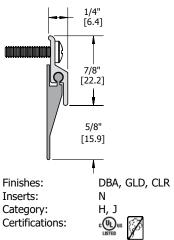
Finishes: Inserts: Category: Certifications: MIL, DBA, GLD B H, J ¢∰us





Finishes: MIL, DBA, GLD Inserts: B Category: H, J Certifications: Constructions

872S

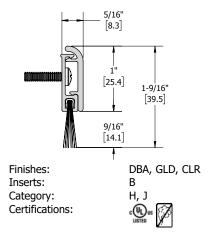




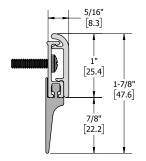
HAGER

WEATHERSTRIPPING - DOOR BOTTOM SWEEPS

882S



884S



Finishes: Inserts: Category: Certifications:



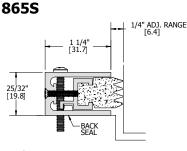




WEATHERSTRIPPING - ADJUSTABLE JAMB WEATHERSTRIPPING

Fasteners: Notes:

- #6 x 5/8" pan head sheet metal screws
- MIL finish weatherstripping is supplied with zinc plated screws
- Color anodized weatherstripping is supplied with screws plated to match
- Stainless steel weatherstripping is supplied with stainless steel screws



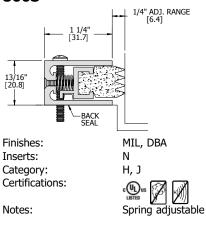
Finishes: Inserts: Category: Certifications: MIL, DBA, GLD N

H, J Culture 🐼

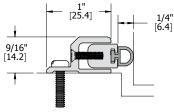
Notes:



866S





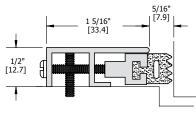


Finishes: Inserts: Category: Certifications:



Notes:





Finishes: Inserts: Category: Certifications:

Notes:





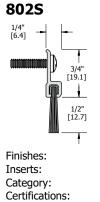


Fasteners:

8-32 x 1" pan head phillips machine screws

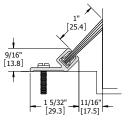
Notes:

- 8-18 x 1" undercut flat head phillips sheet metal screws
- MIL finish weatherstripping is supplied with zinc plated screws
- · Color anodized weatherstripping is supplied with screws plated to match
- Stainless steel weatherstripping is supplied with stainless steel screws



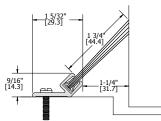


803S



Finishes:	MIL, DBA, GLD
Inserts:	В
Category:	Н, Ј
Certifications:	c UL us
	LISTED

808S



Finishes: Inserts: Category: Certifications:



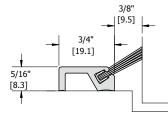


- [1/2" [12.7] - 3/4" - [19.1] -<u>an</u> ٦

Finishes: Inserts: Category: Certifications:



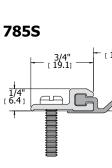
800S



Finishes: Inserts: Category: Certifications:

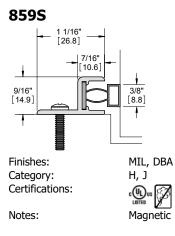


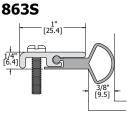
Þ c (ՍL) us



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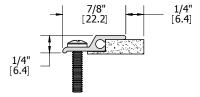






Finishes:
Inserts:
Category:
Certifications:





Finishes:
Inserts:
Category:
Certifications:
Notes:

870S

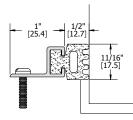


871S - ¹1/16" - ¹(26.3] - ¹(6.4] 3/8" [9.5] - - ¹(6.4] - ¹(6.4]

Finishes: Inserts: Category: Certifications:

MIL, DBA, GLD N H, J ©USTED US

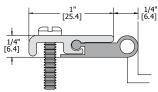
861S



Finishes: Inserts: Category: Certifications:





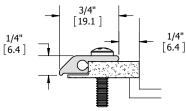


Finishes: Inserts: Category: Certifications:

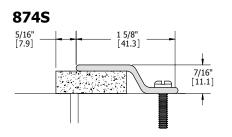








Finishes: Inserts: Category: Certifications: MIL, DBA, GLD Ν Н, Ј BHMA



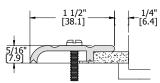
Finishes: Inserts: Category: Certifications:

875S



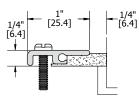






Finishes: MIL, DBA, GLD Inserts: Ν Н, Ј Category: Certifications: c 🕒 us 🇭

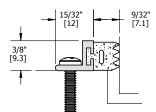
878S



Finishes: Inserts: Category: Certifications:



880S



Finishes: Inserts: Category: Certifications: MIL, DBA, GLD Ν Н, Ј c 🕒 us 🌠



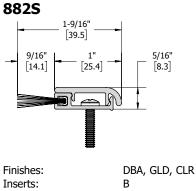
1 1/4" [31.8] 1/4" [6.4] 1 حم C

Finishes: Inserts: Category: Certifications:



32

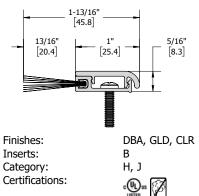


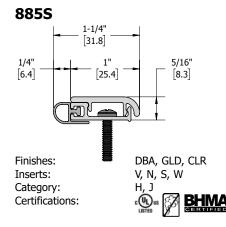


Inserts: Category: Certifications:

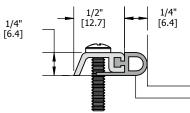


883S





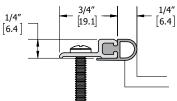
890S



Finishes: Inserts: Category: Certifications:







Finishes: Inserts: Category: Certifications:

MIL, DBA, GLD V, N, S H, J CUUS A BHMA

881S 1/4" [6.4] 1/4"

Finishes: Inserts: Category: Certifications:







HAGER

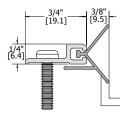
MIL, DBA, GLD

c 🕕 us

N H, J

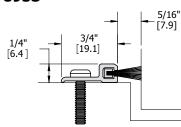
WEATHERSTRIPPING - JAMB WEATHERSTRIPPING

892S



Finishes: Inserts: Category: Certifications:

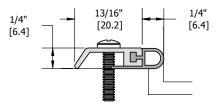




Finishes: Inserts: Category: Certifications:



896S



Finishes: MIL, DBA, GLD Inserts: V, N, S Category: H, J Certifications:





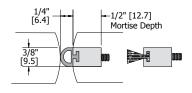
WEATHERSTRIPPING - ASTRAGALS/MEETING STILES

Fire labeled Astragals & Meeting Stiles should only be mounted on pairs of doors with a gap that meets NFPA 80 2-3.1.7 (1/8" +/- 1/16" for steel doors and not exceeding 1/8" for wood doors)

Fasteners: Notes:

- $#6 \times 5/8''$ Pan head sheet metal screws • MIL finish weatherstripping is supplied with zinc plated screws
- · Color anodized weatherstripping is supplied with screws plated to match
- · Stainless steel weatherstripping is supplied with stainless steel screws

771S

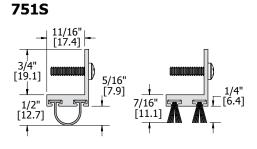


Finishes: Inserts: Category: Certifications:



Notes:

Order two (2) for a set



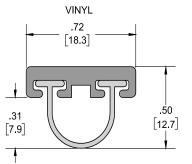
Finishes: Inserts: Category: Certifications:

MIL, DBA	, GLD
N, V, W	
Н, Ј	
E UUS KED US	

Notes:

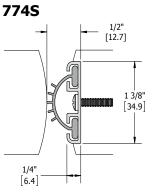
Н, Ј	
c 🕒 us 🌠	BHMA
<i>~</i>	(2) for a set

772S



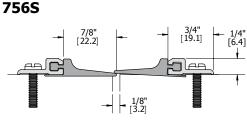
Finishes: Inserts: Category: Certifications:





Finishes: Inserts: Category: Certifications:





Finishes: Inserts: Category: Certifications:

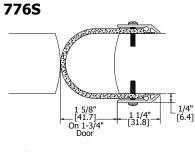
Notes:





HAGER

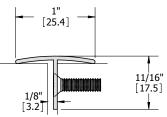
WEATHERSTRIPPING - ASTRAGALS/MEETING STILES



Finishes: Inserts: Category: Certifications:

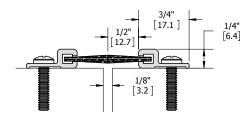






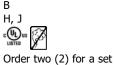
Finishes: MIL, DBA, GLD Category: Н, Ј Certifications: Ø

802S

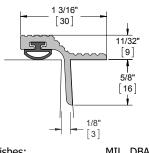


Finishes: Inserts: Category: Certifications: MIL, DBA, GLD В Н, Ј c(U)_u

Notes:



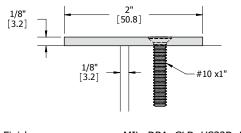




Finishes: Inserts: Category: Certifications:



835S



Finishes: Category: Certifications:

Notes:

MIL, DBA, GLD, US32D, USP J



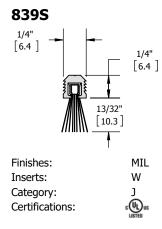
• Maximum length = 10 feet Available with thrubolts

> 2016 www.hagerco.com

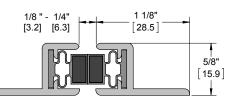




WEATHERSTRIPPING - ASTRAGALS/MEETING STILES



849S

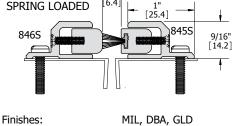


Finishes: Notes:

MIL, DBA

- Magnetic
- 96" maximum door height
- Designed for use on 80" to 96" doors only
- Sets shorter than 80" may not work properly





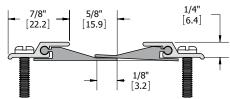
Inserts: Category: Certifications:

W J շանութ

Notes:

• Adjustable • Order two (2) for a set

872S

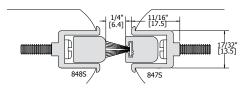


Finishes: Inserts: Category: Certifications:

Notes:



847S | 848S



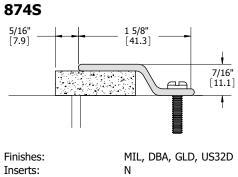
Finishes: Inserts: Category: Certifications: MIL, DBA, GLD W

Notes:

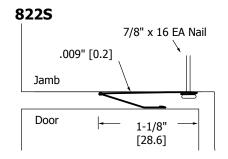
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WEATHERSTRIPPING - ASTRAGALS/MEETING STILES



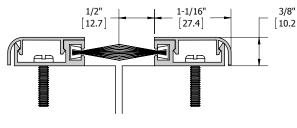
Category: Certifications: **Spring Bronze**



Notes:

- "V" or cushion bronze weatherstrip, for wood or metal doors
- Supplied with fasteners, specify wood or metal application
- Fasteners should be 3" on center





Finishes: Inserts: Category: Certifications:



Notes:

