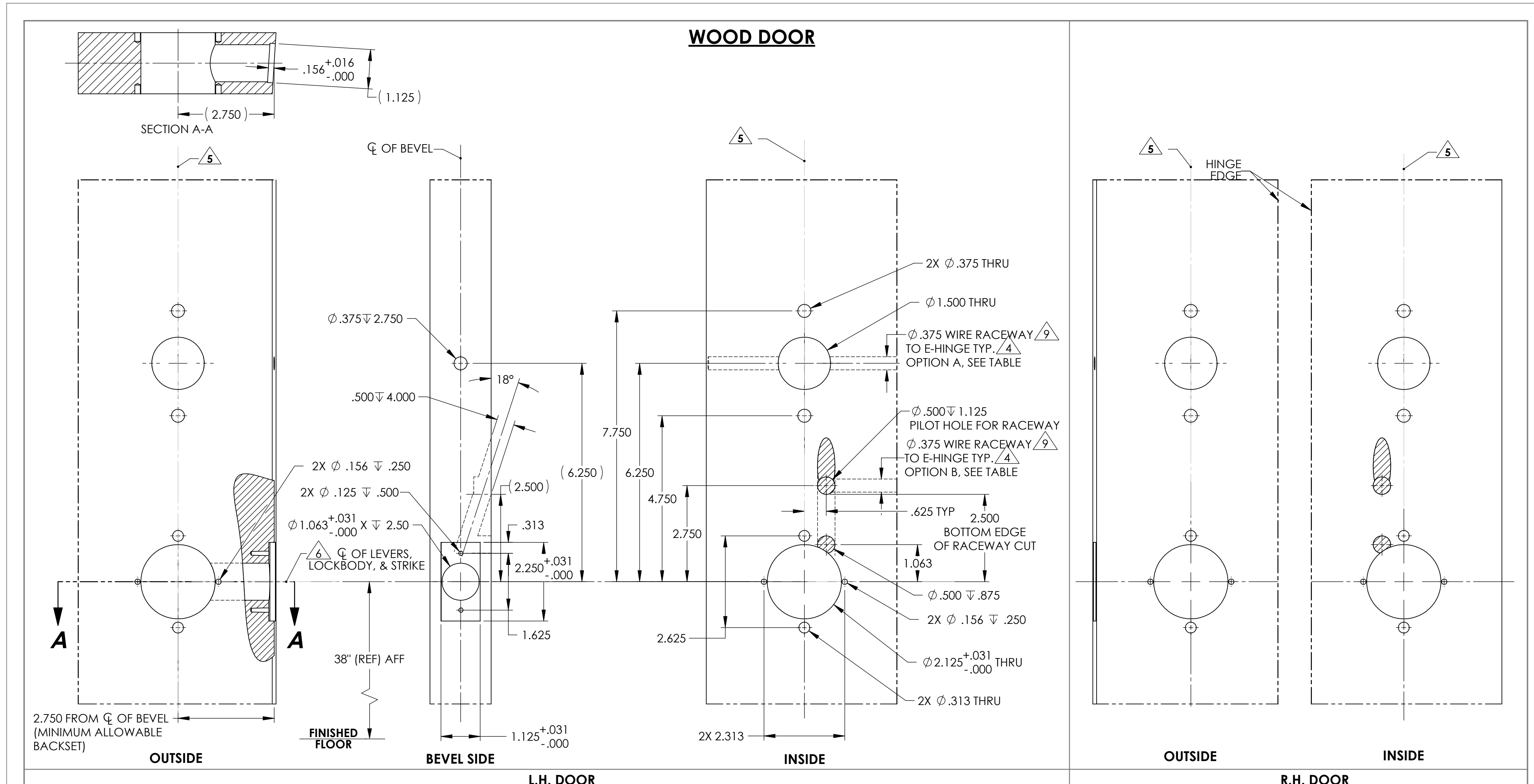
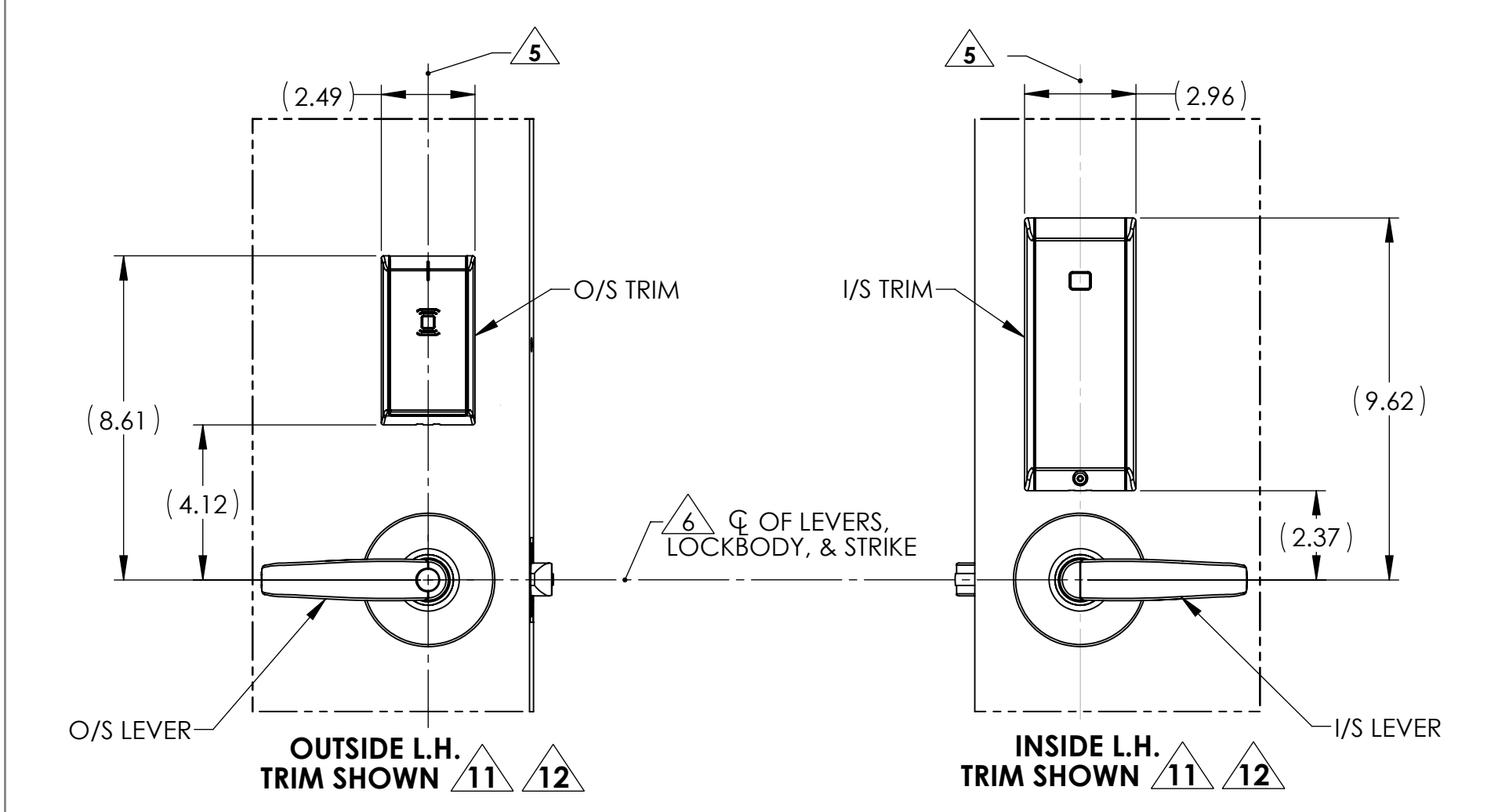


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	ENG.
-	-	See METAL DOOR TEMPLATE	-	-



- NOTES:**
- DRAWING IS NOT TO SCALE. PREPARATION DETAILS ARE IN SUPPLEMENT TO ANSI/BHMA A156.115 AND/OR A115W. REFERENCE STRIKE TEMPLATE FOR DETAILS TO PREPARE FRAME.
 - FOR ELECTROLYNX APPLICATIONS, REFER TO MCKINNEY TRANSFER DEVICE CATALOG.
 - VERTICAL CENTERLINE IS REFERENCED FROM THE CENTERLINE OF THE BEVEL. (INDUSTRY STANDARD BEVEL IS 1/8 INCH IN 2 INCHES.)
 - CONSULT THE AUTHORITY HAVING JURISDICTION (AHJ) TO VERIFY THE RECOMMENDED MOUNTING HEIGHT ABOVE THE FINISHED FLOOR (AFF). STANDARD TOLERANCE OF $\pm .015$ APPLIES TO ALL DOOR PREPARATION REQUIREMENTS, UNLESS OTHERWISE SPECIFIED.
 - DOOR REINFORCEMENT IS RECOMMENDED TO IMPROVE (SURFACE MOUNTED) FASTENER HOLDING POWER AND CRUSH RESISTANCE (WHEN THRU-BOLTING IS EMPLOYED). CONSTRUCTION TECHNIQUES SHOULD REFLECT INDUSTRY BEST PRACTICES (I.E. WDMA, SDI) AND AUTHORIZED METHODS WHERE LABEL SERVICE (I.E. UL, W-H) IS IN EFFECT.
 - WIRE RACEWAY AREAS SHOULD BE FREE OF OBSTRUCTIONS & SHARP EDGES TO PROTECT WIRES FROM CUTS & ABRASIONS. CAREFULLY NOTE WHICH FEATURES ARE OPTIONAL, WHETHER THE FEATURE APPLIES TO BOTH SIDES OF THE DOOR AND/OR IF A DEPTH APPLIES.
 - MAXIMUM PRODUCT DIMENSIONS ARE SHOWN FOR THE PURPOSE OF VERIFYING FITMENT WITH DOOR FRAME STOPS, DOOR STILE SIZE & LIGHT/LOUVER KITS.
 - IF OPTIONAL LEVERS OR ROSES ARE USED REFERENCE THE RELATED PRODUCT DIMENSIONS TO VERIFY THE FITMENT REQUIREMENTS.



AUTHORIZED PREFIXES		IN	
OPTIONS TABLE			
OPTION	DESCRIPTION	USED FOR PREFIXES	
A	HARD WIRE	91-	ALL OTHERS
B	POWER OVER ETHERNET	220-	ALL OTHERS

BACKSET DEFINITION	DOOR HANDING	
	L.H.	R.H.
BACKSET	INSIDE	OUTSIDE
TOP OF DOOR VERTICAL CL	INSIDE	OUTSIDE
CL OF BEVEL	L.H.R.B.	R.H.R.B.

SARGENT ASSA ABLOY Sargent Manufacturing Company
100 Sargent Drive New Haven, CT 06511

DOOR MANUFACTURERS TEMPLATE: IN SERIES TRIM WOOD DOOR 10 LINE BORED LOCK

RELEASE DATE: NOV 2020

TEMPLATE NO. 4712_4

SHEET 2 OF 2

TECHNICAL INFORMATION		UNLESS OTHERWISE SPECIFIED TOLERANCES		DRAWING COMPLES		MATERIAL		IN SERIES DOOR MFG TEMPLATE BORED LOCK					
The material disclosed herein is the confidential and proprietary information of Sargent Manufacturing Company ("Company"). This drawing and/or technical information is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything, including the items shown or referred to herein, without direct written permission from the Company. This drawing and/or technical information is the property of the Company and is loaned for mutual assistance to be returned when its purpose has been served or upon the request of the Company.		X.XX ± .03 X.XXX ± .01 X.XXXX ± .005 ANGLES ± 1° FRACTIONS ± 1/64 SURFACE FINISH 12.5		WITH ASME Y14.5M - 1994 INCH MM		HEAT TREATMENT		DATE CREATED: 04/26/2018 DRAWN BY: RL DESIGNED BY: TIM FEE					
ASSA ABLOY Sargent Manufacturing Company New Haven, CT		SURFACE FINISH		VOLUME: 210.892 in³		SURFACE AREA: 372.290 in²		DOCUMENT ID: D000912628-000		SCALE: 1:2		REV: 4	
MASS: 4.267 lb		DRAWING NUMBER (ALT ID): 4712		LEGACY ID:		CONFIGURATION_WOOD DOOR PREP L.H.		LEGACY ID:		SHEET 2 OF 2			