



Product selection guide

4010/4010T Series

4020/4020T SeriesSeries

4000T Series LCN。

Delivering reliable

solutions for over a century

Slamming church doors are the beginning of LCN's rich history

In 1877, our founder was hired to solve this problem of a Boston church's swinging doors that slammed noisily shut. It led to the invention of the world's first door check. His innovation continued, leading to the formation of the LCN brand in 1926. A passion for quality has guided LCN ever since and continues to set it apart from other brands.

Manufactured with pride in Princeton, Ill., U.S.A., by our highly skilled and tenured craftsmen. Our solutions are specifically designed for enhanced durability, consistency and longevity. From meticulous engineering to strict quality control, LCN accepts no less than the best.

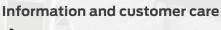
Every person in the LCN plant plays a role in the rigorous quality control process

This level of shared commitment is why, in part, our Princeton plant was honored with the 2017 Manufacturing Leadership Award from the Manufacturing Leadership Council. The award recognizes manufacturing companies that are shaping the future of global manufacturing by delivering clear and compelling value, return on investment and other tangible outcomes. With millions of door closers installed in facilities across the world, you can be confident in choosing LCN.

Features that set the 4000 Series apart

- Double heat-treated pinions gives proper hardness and strength to the parts where they need it
- Liquid X fluid performs in temperatures from -30°F to 120°F, reducing the need for seasonal adjustment
- Full complement bearings help withstand abuse in real-world applications because of increased surface contact
- The LCN Green Dial provides easy visual adjustments and indicator to dial in the strength needed for any environmental condition

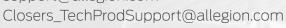
Introduction



us.allegion.com

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Ordering

Allegion_Orders@allegion.com

eFax: 1.800.248.1460



US

Introduction

Product selection guide

4010/4010T

4020/4020T SeriesSeries

4030/4030T

4040XP/4040XPT

4050A/4050AT

Series

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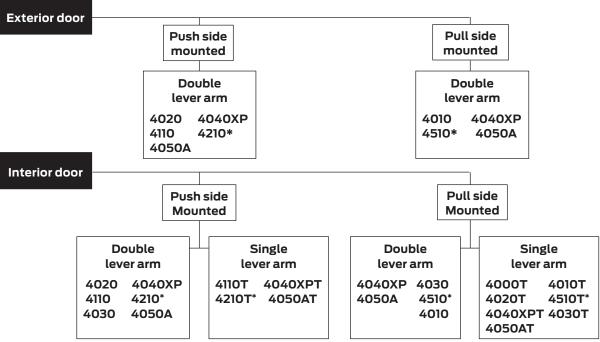
Series

Series

4000 Series surface mounted closers

Product selection guide

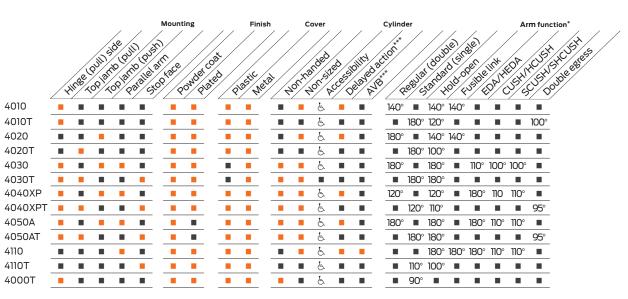
Surface mounted 4000 Series LCN closers feature a modern design engineered for each application, easy installation, and trusted performance. This guide is based on the desired mounting of the closer.



* Indicates high security closer. Refer to that section of the catalog.

Product comparison

This chart shows a basic comparison of 4000 Series closers. Refer to the specific closer chapter for complete details.



000T eries

*** Delay action for 4040XP incorporates standard 4041 cylinder.

Available

Not available

Applications

- For aluminum, hollow metal, or wood swinging doors and frames.
- Can be used with hinge or pivot mounted door.
- Adapter plates and other installation accessories available for non-standard conditions.

Features common to 4000 Series

- Each closer (except 4050A,4050AT, 4040XP, 4040XPT, 4030, 4030T) is designed for a specific mounting; hinge side, top jamb, or parallel arm. 4040XP closer with regular or hold-open arm mounts hinge side or top jamb. 4030, 4040XP and 4050A regular parallel arm closers include 62PA SHOE required to parallel arm mount either regular or hold-open arm.
- Handed for right or left swinging doors, except for 4000T, 4030, 4030T, 4040XP, 4050A, 4050AT and 4040XPT.
- Adjustable hydraulic backcheck cushions opening swing prior to 90°.
- Separate regulation of general closing speed and latching speed.
- Joints in regular arm and shoe adapt to uneven trim.
- Reversible shoe to boost latching power on double lever arms.
- Not designed for exterior mounting or exposure to elements.

Design assistance

LCN has been providing reliable solutions to unique door control problems since 1925. Design and specification assistance are only a phone call away. Contact LCN for assistance or technical information at 877-671-7011 or FAX 800-248-1460 (Order Entry), Fax 815-879-1495 for Product Support.

Warranty

30 year limited warranty; 25 year limited warranty (4050A). See General Information Section for complete warranty details.

Specifications

Refer to "SPECIFICATIONS" section for suggested architectural specifications.

Materials

- High strength cast iron or cast aluminum (4050A) cylinder.
- Forged steel main arms.
- One piece forged steel piston.
- Double heat treated pinion.
- LCN's all weather "Liquid X" fluid performs to temperature ranges from 120°F (49°C) to -30°F (-35°C) without any seasonal adjustment.
- High efficiency, full complement, low friction bearings.
- Tamper resistant regulating screws.
- Full rack and pinion hydraulic action.
- Low friction track and roller combination for all single lever arm (track style) closers.

Finishes

- Available in six standard or optional custom powder coat finishes to blend with door and frame.
- LCN's powder coat finishes surpass 100 hours of salt spray which is over four times the ANSI standard for corrosion resistance.
- For installations where a higher level of corrosive resistance is required, LCN offers an optional special rust inhibiting (SRI) pre-treatment. Closers that combine the exclusive LCN powder coat finish and the SRI pre-treatment exceed the ANSI standard for corrosion resistance even further.
- Plated finishes are available as an option to accent door and frame. (SRI not available with plated finishes).

Listings and approvals

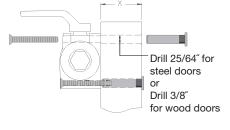
UL listed for self-closing doors without hold-open under "swinging door closers" (GVEV) file R1943. Tested and certified under ANSI Standard A156.4 Grade One. Consult factory for details. Consult factory for other listings such as; cUL, California State Fire Marshal, Bureau of Standards and Appeals.

Positive pressure

LCN closers have been certified for three hours by UL to be in compliance with UL 10C. Contact LCN for specific details on door closer fire ratings.

Fasteners

- 4010, 4010T, 4020, 4020T, 4040XP, 4040XPT. 4050A, 4050AT, 4110, 4110T series closers are shipped with a standard Self-Reaming and Tapping Screw (SRT) with Phillips head SRT screws.
- 4000T series closers are shipped with a standard Wood and Machine Screw (WMS) pack with Philips head wood and machine screws.
- 4030, 4030T series closers are shipped with a standard wood and self-tapping Machine Screw (WMS) pack with Philips head wood and self-tapping machine screws.
- Standard LCN thru bolts (TB) can be installed on $1^{3}/4^{"}$ (44 mm) thick doors with $1/4^{"}$ -20 machine screws. Optional thru bolt (TB) sizes are available for 1⁵/8" (41 mm) or 1³/₈" (35 mm) door thickness, but this must be specified when ordering.



Notes:

- 1. For Thru Bolts, specify door thickness if other than 1 3/4" (44mm),
- represented in diagram as dimension "X". 2. Phillips head, metric machine screws are available, please specify. 3. LCN recommends the use of wood screws, available in optional WMS screw packs, for wood door applications

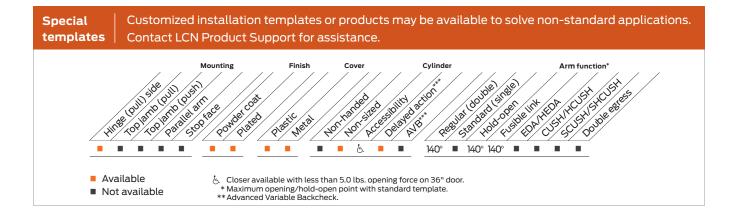
4010 Series

The 4010 is LCN's best performing heavy duty closer designed specifically for institutional and other rugged high traffic applications.

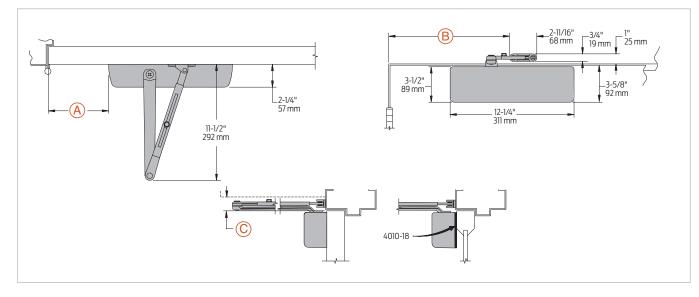
Features

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	Cover
Body	Cast iron body	Fasten
construction	 Full complement bearing 	Mounti
	 1½" diameter piston "½" diameter double heat treated 	Arms
	pinion journal	Finishe
Fluid	All weather fluid	powde
Handing	Handed	
Templating	Peel-n-Stick templates - $2^{1/2}$ " x 6" mounting hole pattern	
Size	Adjustable 1-5 or sized 6	
Warranty	30 years	

Cover	Plastic, standardMetal, optional			
Fasteners	Self reaming and tapping screws (SRT)			
Mounting	Hinge (Pull side)			
Arms	Regular arm			
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary bronze 691 Light bronze 693 Black 695 Dark bronze 696 Brass Custom colors optional 			
	Optional SRI primer - powder coat onlyOptional plated finishes			



Hinge (pull) side mounting



not exceed 5" (127 mm) in w mended at hold-open point of not exceed ³ /4" (19 mm). Sho s than 3 ³ /4" (95 mm) requires e requires 2" (51 mm) minimu arance of 2 ¹ /4" (57 mm) behin suffix "DEL" to selected cylinder available with 4016 cylinder ays closing from maximum op av time adjustable up to appro	r where a doo ould not excee PLATE, 4010- im d door require der ening to appro	d ¼®" (3 mm) for fusible link arm 18 d for 90° installation		
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templated for:				
A = 5 ¹⁵ /16" (151 mm)	140°:	A = 4 ³ / ₁₆ " (106 mm)		
B = 11 ¹⁵ /16" (303 mm)		B = 10 ³ / ₁₆ " (259 mm)		
pen points up to maximum of	pening with ho	old-open arm		
Regular arm: C = 1 ½6" (27 mm)				
Hold-open arm: C = 1 ³ /s" (35 mm)				
a	ar arm: C = 1 ½16" (27 mm)			

Accessories



4011(6)-3071 Cast iron cylinder assembly Handed

Standard

Arms

4010-3077

Regular arm

Non-handed





4010-72 **Plastic cover** Non-handed



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4010-72MC
Metal cover
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```
    Handed
```

- Required for plated finishes and custom powder coat finishes
- Optional

4010/4010T Series

Introduction

Product selection guide

4020/4020T SeriesSeries

4000T Series

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4010-3049 Hold-open arm Handed Provides hold-open

function, adjustable at elbow Optional



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4010-3049FL
Fusible link arm
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```
    Handed
```

- Releases hold-open function when exposed to temperatures above 165° F. 1/8″ (3 mm) maximum reveal
- Optional
- NOTE: Check local codes before specifying FL arms. NOT A life safety product!

Installation accessories



4010-18 Plate

- Required where top rail is less than $3^{3/4}$ " (95 mm)
- Requires minimum 2 " (51 mm) top rail

Ordering information

How-to-order 4010 Series closers

- 1. Select cylinder size
- □ 4011 (adjustable from
- size 1 to 5)
- □ RH □ LH

2. Specify hand

 \Box 4016 (DEL not available)

Closer options

Cylinder

□ Delayed action (DEL)

Cover

□ Metal (MC)

Arm

- □ Hold-open (H)
- □ Fusible link, 165°F (FL)

Finish

- Custom powder coat (RAL) _________
 (handed metal cover required)
- Plated finish, US _____
 (handed metal cover required)
- □ SRI primer (use with powder coat finishes only)

- Table of sizesSelect closer based on width of door
- The spring power of non-sized 4011 cylinder is adjustable from size 1 through size 5 and is shipped set to size 3
- Sized 4010 Series cylinders available in size 6
- Delayed action not available with 4016 cylinder



Interior door width

		4″)mm		4″ ∔mm		8″ 5mm		• 8″ 9mm		4″ 2mm		0″ 4mm
*4	011	size	e 2	size	93	size	4	size	5	size	6	
-												
40	016	Minim	num d	oor wi	dth							

Indicates recommended range of door width for closer size. * Adjustable Size 1 thru 5.

Closer will be shipped with:

- Standard cylinder
 - Standard cover
 - Regular arm
 - Self-reaming and tapping screws (unless options listed below are selected)

Screw pack

3. Select finish

Standard powder coat

Bronze, Statuary, Light

Bronze, Black, Brass.

Aluminum, Dark

- \Box TB¹ and SRT screw (TBSRT)
- \Box Wood and machine screw (WMS)
- \Box TB¹, wood and machine screw (TBWMS)
- □ TORX machine screw (TORX)
- □ TB¹ and TORX machine screw (TBTRX)

Installation accessories

□ Plate, 4010-18

Special template

ST-_____

1. Specify door thickness if other than 1 $^{\rm 3}/_{\rm 4}"$.

Reduced opening force 4010 Series closers

CAUTION! Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators section for information on systems that meet reduced opening force requirements without effecting closing power.

Ŀ.	Door width	36"	42"	48"
	8.5* lbs.	4011	4011	4011
	5.0* lbs.	4011	4011	4011

* Maximum opening force.

Introduction

4050A/4050AT

4010/4010T Series

4020/4020T SeriesSeries 4010T Series

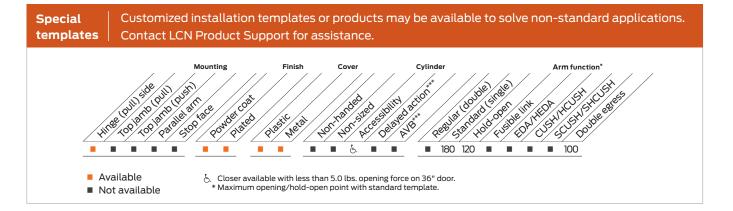


The 4010T is LCN's best performing heavy duty track closer designed specifically for interior doors in institutional and other rugged high traffic applications.

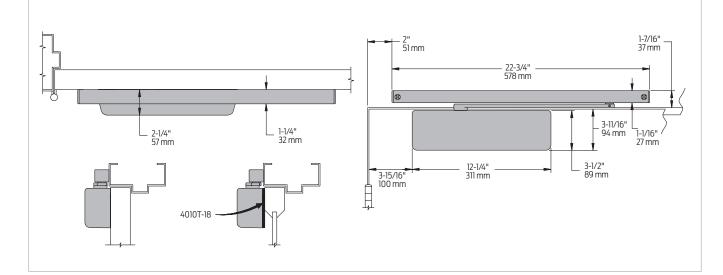
Features

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act		
Body construction	 Cast iron body Full complement bearing 1¹/₂" diameter piston ¹¹/₁₆" diameter double heat treated pinion journal 		
Fluid	All weather fluid		
Handing	Handed		
Templating	Peel-n-Stick templates - 2 ½" x 6" mounting hole pattern		
Size	Sized 1, 3 or 4		
Warranty	30 years		

Cover	Plastic, standardMetal, optional		
Fasteners	Self reaming and tapping screws (SRT)		
Mounting	Hinge (Pull side)		
Arms	Standard arm and track with roller		
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary Bronze 691 Light Bronze 693 Black 695 Dark Bronze 696 Brass Custom colors optional Optional SRI primer - powder coat only Optional plated finishes 		



Hinge (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width				
Auxiliary stop	Recommended at hold-open point or where a door cannot swing 180°				
	Note: Optional track bumper assembly assists backcheck in cushioning the opening swing of the door. It is not intended to replace an auxiliary stop				
Reveal	 Should not exceed ¹/s" (3 mm) for standard arm 				
	 Should not exceed 3 ⁵/16" (84 mm) for double egress arm 				
Top rail	 Less than 3 ³/4" (95 mm) requires PLATE, 4010T-18 				
	Note: Plate requires 2″ (51 mm) minimum				
Head frame	Requires 1 ¹ /2" (38 mm) minimum				
Clearance	 2¹/4" (57 mm) behind door required for 90° or 180° installation 				
Maximum opening	 Templating allows 180° with standard arm, limited to 120° when optional bumper is installed 				
	 Consult factory if door will be held open at 180° 				
	 Variable hold-open angles with infinite options 				

Product selection guide

Accessories Cylinders Covers Arms Right hand shown -4011T(3)(4)-3071 4010T-72 4010T-72MC 4010T-3077T 4010T-3077DE Cast iron cylinder assembly Plastic cover Metal cover Standard arm Double egress arm Handed • Non-handed Handed Handed • Handed Standard Required for plated Does not include • Standard For double egress finishes and custom track roller doors and frames powder coat finishes Does not include Optional track roller Maximum reveal is 3 5/16″ (84mm) Optional Tracks 4010T-3038B 4010T-3038 4010T-3038H 4010T-3038HB Hold-open track with bumper Standard track Standard track with bumper Hold-open track Non-handed Non-handed Non-handed Non-handed Non hold-open Non hold-open With hold-open clip installed With hold-open clip and With bumper assembly installed Will accept hold-open clip Will accept bumper assembly bumper assembly installed and/or bumper assembly Will accept hold-open clip Optional Optional Standard Optional

Installation accessories



4010T-18 Plate

- Required where top rail is less than 3 3/4" (95 mm)
- Requires minimum 2" (51 mm) top rail



4010T-3034 Track roller

- Quiet, low friction roller assembly Shoulder dimension
- "X" = 1/16" (2mm)



4010T-169 Track bumper

- Mounts in track to assist backcheck, does not replace auxiliary stop
- Limits maximum opening
- Consists of bumper, bumper post, and mounting screw



4010T-3034H Track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/16'' (2mm)
- Spring-loaded hold-open mechanism



4010T-3054 Hold-open clip

- Mounts in track to provide hold-open function
- Hold-open point controlled by clip location
- Consists of clip and mounting screws
- Requires 4010T-3034H Track Roller

Introduction

4020/4020T 'iesSeries

Series

4110/4110T

Ordering information

How-to-order 4010T Series closers

- 1. Select cylinder size
- 2. Specify hand □ RH □ LH

3. Select finish

\Box Standard powder coat

Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

Closer will be shipped with:

- Standard cylinder
- Standard cover
- Standard arm
- Track roller
- Standard track
- Self-reaming and tapping screws (unless options listed below are selected)

Screw pack

- □ TB¹ and SRT screw (TBSRT)
- □ Wood and machine screw (WMS)
- □ TB¹, wood and machine screw (TBWMS)
- □ TORX machine screw (TORX)
- □ TB¹ and TORX machine screw (TBTRX)

Installation accessories

□ Plate, 4010T-18

Special template

- □ ST-__
- 1. Specify door thickness if other than $1^{3}/4^{"}$.
- Using this closer on double-egress doors and frames requires the closer to be ordered with a "DE" suffix (i.e., 4014T DE). Standard "DE" option will accommodate pull side reveals up to 3 ⁵/₈". For deeper reveals, consult factory.

Closer options

Cover

□ 4011T

□ 4013T

□ 4014T

Metal (MC)

Arm

 \Box Double egress (DE)²

Track

- □ Regular with bumper (BUMPER)
- □ Hold-open (HO)
- □ Hold-open with bumper (HBUMPER)

Finish

- Custom powder coat (RAL) _________
 (handed metal cover required)
- Plated finish, US _____
 (handed metal cover required)
- □ SRI primer (use with powder coat finishes only)

Table of sizes

- Select closer based on width of door
- Sized 4010T Series cylinders available in size 1, 3 or 4



Indicates recommended range of door width for closer size.

Reduced opening force 4010T Series closers

CAUTION! Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators section for information on systems that meet reduced opening force requirements without effecting closing power.

	Door width	36"	42"	48"
E.	8.5* lbs.	N/A	N/A	N/A
0-	5.0* lbs.	4011T	4011T	4011T

* Maximum opening force.

4020/4020T Series

4020 Series

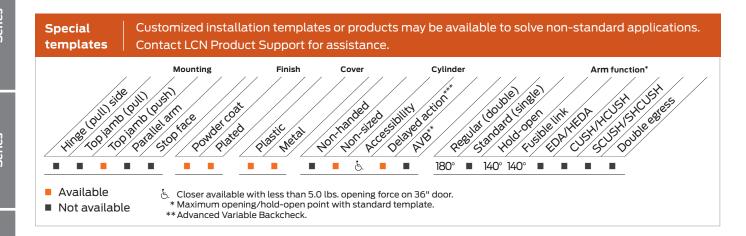


The 4020 is a heavy duty closer with adjustable spring power using the LCN Green Dial. This creates a custom fit to meet the specific demands of high traffic use and brings reliable performance.

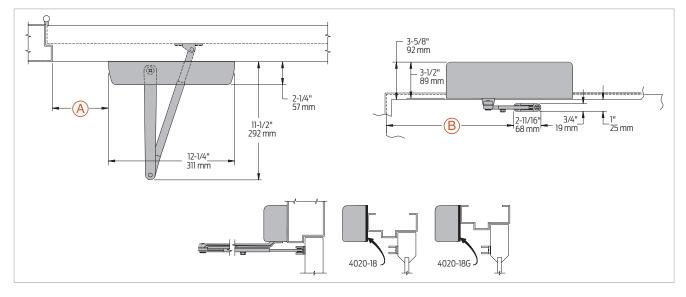
Features

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act		
Body construction	 Cast iron body Full complement bearing 1¹/₂" diameter piston ¹¹/₁₆" diameter double heat treated pinion journal 		
Fluid	All weather fluid		
Handing	Handed		
Templating	Peel-n-Stick templates - 2 ¼2" x 6" mounting hole pattern		
Size	Adjustable 1-5 or sized 6		
Warranty	30 years		

Cover	Plastic, standardMetal, optional				
Fasteners	Self reaming and tapping screws (SRT)				
Mounting	Top jamb (Pull side)				
Arms	Regular arm				
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary bronze 691 Light bronze 693 Black 695 Dark bronze 696 Brass Custom colors optional Optional SRI primer - powder coat only Optional plated finishes 				



Top jamb (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width						
Auxiliary stop	Recommended at hold-open point or where the door cannot swing 180°						
Reveal	 2⁹/16" (65 mm) allows 180° opening with regular arm 4¹³/16" (122 mm) allows up to 140° opening with regular arm 8" (203 mm) allows up to 140° opening with LONG ARM where standard rod and shoe is replaced with optional long rod and shoe (4020-79LR) 						
Head frame	Less than $3^{7}/16^{\prime\prime}$ (87 mm) requires PLATE, 4020-18 Use PLATE, 4020-18G for flush ceiling condition. Either plate requires $1^{3}/4^{\prime\prime}$ (44 mm) frame minimum.						
Top rail	 Requires minimum 1¹/2["] (38 mm) Closer on 4020-18 plate requires 2["] (51 mm) minimum Closer on 4020-18G plate requires 2³/4["] (70 mm) minimum 						
Delayed action	 Add suffix "DEL" to selected cylinder. Not available with 4026 cylinder Delays closing from maximum opening to approximately 75° Delay time adjustable up to approximately 1 minute 						
Maximum opening	Can be templated for:						
	100° :A = 6" (152 mm) 140° :A = 4" (102 mm) 180° :A = 2" (51 mm)B = 12 $^{3}/_{6}$ " (314 mm)B = $10 ^{3}/_{6}$ " (264 mm)B = $8 ^{3}/_{6}$ " (213 mm)						

Notes:

• Hold-open points up to maximum opening or 140°, whichever is less, for hold-open or fusible link arm

• For hold-open beyond 140°, use 4110 Series closer

Accessories

Cylinders

4021(6)-3071

 Handed Standard

Arms

4020-3077

Regular arm

Non-handed

Cast iron cylinder assembly

Introduction

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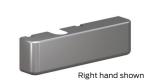
- Required where head frame is less than 3 7/16" (87 mm)
- Requires minimum 1 3/4" (44 mm) minimum head frame and 2″ (51 mm) top rail 3 ⁷/8″ (98 mm) maximum reveal

Covers



4020-72 **Plastic cover**

 Handed Standard



4020-72MC

Metal cover Handed

- Required for plated finishes and custom powder coat finishes
- Optional



Hold-open

- Provides hold-open function,
- 5 3/4" (146 mm) maximum .
- Optional



4020-3049FL

Fusible link

- Handed
- Releases hold-open function, adjustable at shoe, when exposed to temperatures above 165° F
- 3⁷/⁸″ (98 mm) maximum reveal
- . Optional
- NOTE: Check local codes before specifying FL arms. NOT A life safety product!

deep reveals.





- adjustable at elbow
 - reveal, 140° hold open



Installation accessories

4020-18G Plate

- For flush ceiling condition
- Requires minimum 1 3/4" (44 mm) minimum head frame and 2 3/4" (70 mm) top rail



Non-handed Includes 4020-79LR for

Optional

Ordering information

How-to-order 4020 Series closers

- 1. Select cylinder size
- □ 4021 (adjustable from
 - □ LH
- □ 4026 (DEL not available)

Closer options

size 1 to 5)

Cylinder

□ Delayed action (DEL)

Cover

□ Metal (MC)

Arm

- □ Hold-open (H)
- □ Fusible link, 165°F (FL)

Finish

- □ Custom powder coat (RAL)_ (handed metal cover required)
- □ Plated finish, US _ (handed metal cover required)
- □ SRI primer (use with powder coat finishes only)

Table of sizes

- Select closer based on width of door
- The spring power of non-sized 4021 cylinder is adjustable from size 1 through size 5 and is shipped set to size 3
- Sized 4020 Series cylinders available in size 6
- Delayed action not available with 4026 cylinder



Interior door width

	24″ 610mm					8″ 5mm		• 8″ 9mm		4″ 2mm		0″ 4mm
*4	021	size	2	size	93	size	4	size	5	size	6	
-												
40	26	Minim	num d	oor wi	dth							

Indicates recommended range of door width for closer size. * Adjustable Size 1 thru 5.

2. Specify hand 🗆 RH

3. Select finish

□ Standard powder coat

Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

Screw pack

- □ TB¹ and SRT screw (TBSRT)
- □ Wood and machine screw (WMS)
- \Box TB¹, wood and machine screw (TBWMS)
- □ TORX machine screw (TORX)
- □ TB¹ and TORX machine screw (TBTRX)

Installation accessories

- □ Plate. 4020-18
- Plate, 4020-18G

Special template

ST-_____

1. Specify door thickness if other than 1 ³/₄".

Closer will be shipped with:

- Standard cylinder
- Standard cover
- Regular arm
- Self-reaming and tapping screws (unless options listed below are selected)

Reduced opening force 4020 Series closers

CAUTION! Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators section for information on systems that meet reduced opening force requirements without effecting closing power.

	Door width	36"	42"	48"
Ġ.	8.5* lbs.	4021	4021	4021
0-	5.0* lbs.	4021	4021	4021

* Maximum opening force.

4010/4010T Series

4020/4020T SeriesSeries

4020T Series

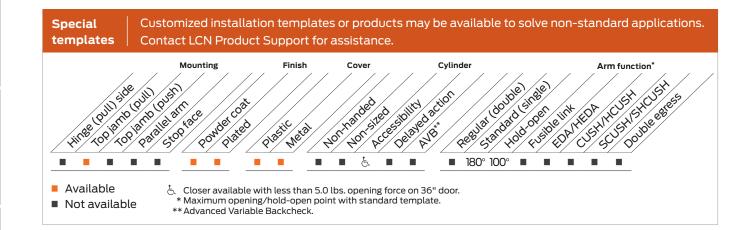


The 4020T is a cast iron, heavy duty closer designed for interior, high traffic conditions. This Grade 1 device comes in various finishes and colors to match your interior look.

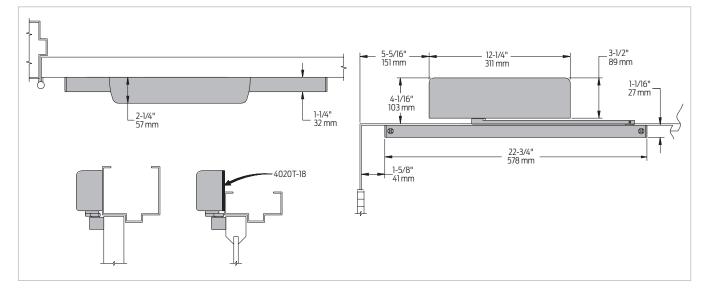
Features

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act		
Body construction	 Cast iron body Full complement bearing 1½" diameter piston ½" diameter double heat treated pinion journal 		
Fluid	All weather fluid		
Handing	Handed		
Templating	Peel-n-Stick templates - 2 ½" x 6" mounting hole pattern		
Size	Sized 1, 3 or 4		
Warranty	30 years		

Cover	Plastic, standardMetal, optional				
Fasteners	Self reaming and tapping screws (SRT)				
Mounting	Top jamb (Pull side)				
Arms	Standard arm, track with roller				
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary bronze 691 Light bronze 693 Black 695 Dark bronze 696 Brass Custom colors optional 				
	Optional SRI primer - powder coat onlyOptional plated finishes				

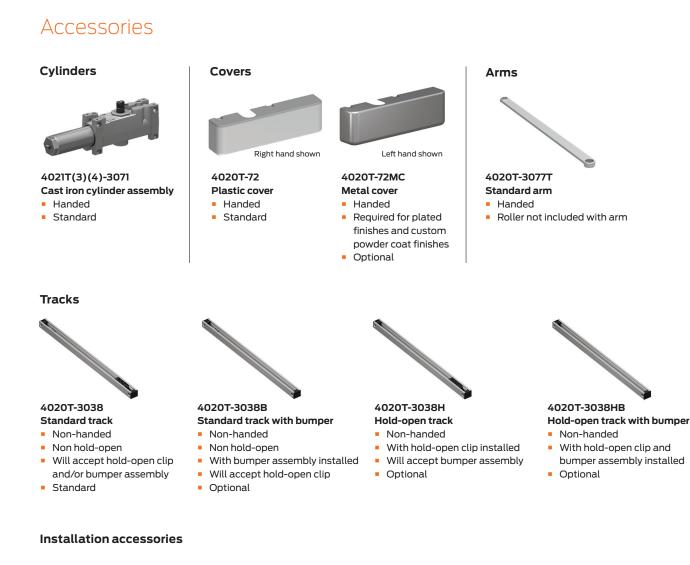


Top jamb (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width
Auxiliary stop	Recommended at hold-open point or where a door cannot swing 180° Note: Optional track bumper assembly assists backcheck in cushioning the opening swing of the door. It is not intended to replace an auxiliary stop
Reveal	Should not exceed ½ " (3 mm)
Head frame	 Less than 3 ⁷/8" (98 mm), requires PLATE, 4020T-18 Plate requires 1 ³/4" (44 mm) minimum
Clearance	$1^{1}/2^{\prime\prime}$ (38 mm) behind door required for 90° or 180° installation
Maximum opening	 Templating allows 180° with standard track arm, limited to 100° with optional bumper installed Consult factory if door will be held open at 180° Variable hold-open angles with infinite options

Product selection guide





4020T-18 Plate

- Required where head frame is less than 3 7/8" (98 mm)
- Requires minimum 1 3/4" . (44 mm) frame face



4020T-3034 Track roller

- Quiet, low friction roller assembly . Shoulder dimension
- "X" = 1/16" (2mm)



4020T-169 Track bumper

- Mounts in track to assist backcheck, does not replace auxiliary stop
- Limits maximum opening
- Consists of bumper, bumper post, and mounting screw



4020T-3034H Track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/16" (2mm)
- Spring-loaded hold-open mechanism



4020T-3054

Hold-open clip

- Mounts in track to provide hold-open function
- Hold-open point controlled by clip location
- Consists of clip and mounting screws
- Requires 4020T-3034H Track Roller

4050A/4050AT

4110/4110T Series

Series

Ordering information

How-to-order 4020T Series closers

1. Select cylinder size

□ 4021T (ADA)

□ 4023T

□ 4024T

2. Specify hand □ RH

□ LH

3. Select finish

□ Standard powder coat

Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

Closer will be shipped with:

- Standard cylinder
- Standard cover
- Standard arm
- Track roller
- Standard track
- Self-reaming and tapping screws (unless options listed below are selected)

Closer options

Cover

□ Metal (MC)

Track

- □ Standard with bumper (BUMPER)
- □ Hold-open (HO)
- □ Hold-open with bumper (HBUMPER)

Finish

- □ Custom powder coat (RAL) _ (handed metal cover required)
- □ Plated finish, US (handed metal cover required)
- □ SRI primer (use with powder coat finishes only)

Screw pack

- □ TB¹ and SRT screw (TBSRT)
- □ Wood and machine screw (WMS)
- □ TB¹, wood and machine screw (TBWMS)
- □ TORX machine screw (TORX)
- \Box TB¹ and TORX machine screw (TBTRX)

Installation accessories

□ Plate, 4010T-18

Special template

□ ST-___

1. Specify door thickness if other than 1 ³/₄".

Table of sizes

- Select closer based on width of door
- Sized 4020T Series cylinders available in size 1, 3 or 4
- Specify next higher size closer where strong drafts exist

Interior door width



Indicates recommended range of door width for closer size.

Introduction

4030/4030T

4040XP/4040XPT

4030 Series

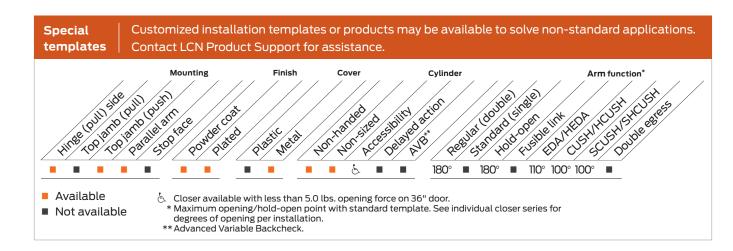


The 4030 is a cast iron, universal closer designed specifically for doors in moderate traffic conditions. This versatile closer compliments the rest of the heavy duty 4000 Series and offers the choice of three mountings and multiple arm options.

Features

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act		
Body construction	 Cast iron body Full complement bearing 1¹/₈" diameter piston ¹/₂" diameter single heat treated pinion journal 		
Fluid	All weather fluid		
Handing	Non-handed		
Templating	Peel-n-Stick templates - $1^{23}/_{32}$ " x 6 $1^{17}/_{64}$ " mounting hole pattern		
Size	Adjustable spring size 1-4		
Warranty 30 years			

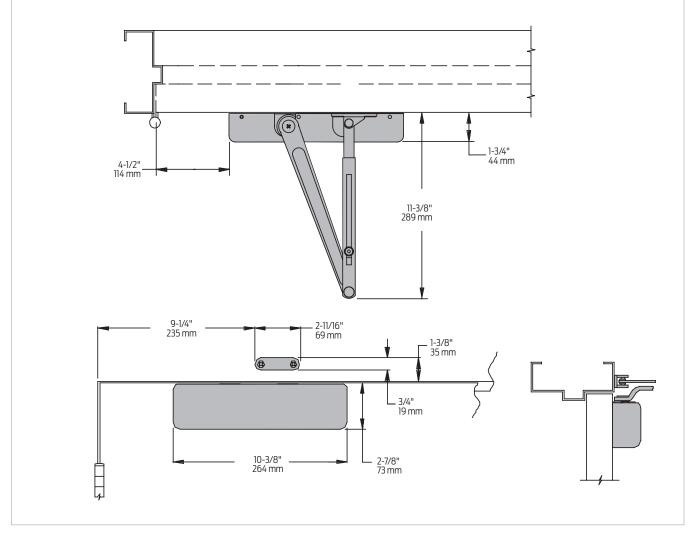
Cover	Metal, standard				
Fasteners	Self reaming and tapping screws (SRT)				
Mounting	Hinge (pull side), top jamb (push side), parallel arm (push side)				
Arms	Regular arm				
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary bronze 691 Light bronze 693 Black 695 Dark bronze 696 Brass Custom colors optional Optional SRI primer - powder coat only Optional plated finishes 				



000T

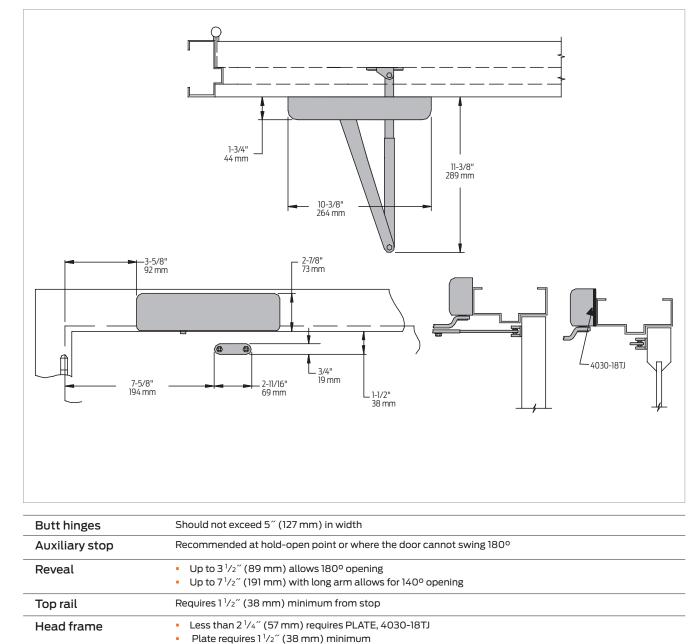
4110/4110T Series

Hinge (pull) side mounting



Should not exceed 5" (127 mm) in width	
Recommended at hold-open point or where a door cannot swing 180°	
Should not exceed $3/16^{\prime\prime}$ (5 mm) for regular arm or $3/16^{\prime\prime}$ (5 mm) for hold-open arm	-
Requires 2 ⁷ /8″ (73 mm) minimum	
1 ³ /4″ (44 mm), behind door required for installation	
 Can be templated for 180° Hold-open points up to maximum opening with hold-open arm 	
	Recommended at hold-open point or where a door cannot swing 180° Should not exceed ³ /16″ (5 mm) for regular arm or ³ /16″ (5 mm) for hold-open arm Requires 2 ⁷ /8″ (73 mm) minimum 1 ³ /4″ (44 mm), behind door required for installation • Can be templated for 180°

Top jamb (push) side mounting



Hold-open points up to maximum opening with hold-open arm

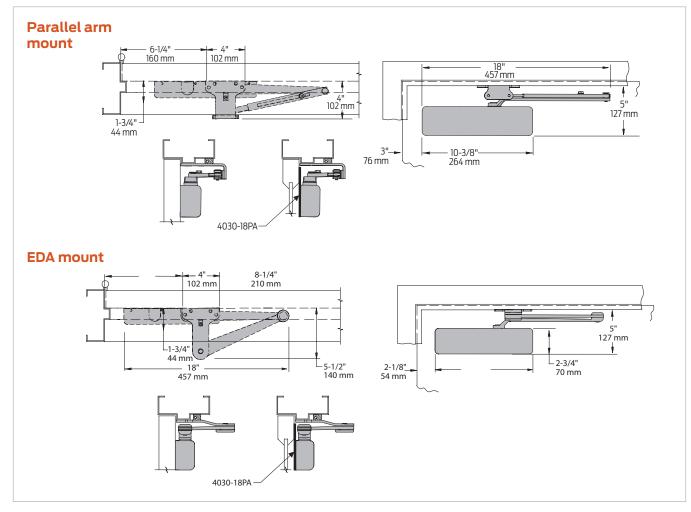
Maximum opening

•

•

Can be templated for 180°

Parallel arm (push side) and EDA mounting



Clearance • For 4030-62PA shoe is 4″ (102 mm) from door face • EDA arm is 5 ½ ″ (140 mm) from door face Top rail • Less than 5″ (127 mm) measured from the stop requires plate 4030-18PA • Plate requires 1 ³/4″ (44 mm) minimum Stop width Minimum 1″ (25 mm) Head frame Flush or single rabetted requires PA shoe adapter, 4030-419		
ClearanceFor 4030-62PA shoe is 4″ (102 mm) from door face • EDA arm is 5 1/2″ (140 mm) from door faceTop railLess than 5″ (127 mm) measured from the stop requires plate 4030-18PA • Plate requires 1 3/4″ (44 mm) minimumStop widthMinimum 1″ (25 mm)Head frameFlush or single rabetted requires PA shoe adapter, 4030-419Blade stopClearance, requires 1/2″ (13 mm) blade stop spacer, 4030-61Auxiliary shoe4030-62A allows installation of regular arm with overhead holder/stop • Special templating requiredEDA armRequires shoe support, 4030-30 for fifth screw anchorage where reveal is less than 3 1/16″ (78 mm)Maximum openingRegular or hold-open arms can be templated for 180° • EDA template allows 110° maximum opening	Butt hinges	Should not exceed 5" (127 mm) in width
 EDA arm is 5 ¹/₂" (140 mm) from door face Top rail Less than 5" (127 mm) measured from the stop requires plate 4030-18PA Plate requires 1 ³/₄" (44 mm) minimum Stop width Minimum 1" (25 mm) Head frame Flush or single rabetted requires PA shoe adapter, 4030-419 Blade stop Clearance, requires ¹/₂" (13 mm) blade stop spacer, 4030-61 Auxiliary shoe 4030-62A allows installation of regular arm with overhead holder/stop Special templating required EDA arm Requires shoe support, 4030-30 for fifth screw anchorage where reveal is less than 3 ¹/₁₆" (78 mm) Maximum opening Regular or hold-open arms can be templated for 180° EDA template allows 110° maximum opening 	Auxiliary stop	Recommended at hold-open point or where a door cannot swing maximum opening
 Plate requires 1³/4" (44 mm) minimum Stop width Minimum 1" (25 mm) Head frame Flush or single rabetted requires PA shoe adapter, 4030-419 Blade stop Clearance, requires ¹/2" (13 mm) blade stop spacer, 4030-61 Auxiliary shoe • 4030-62A allows installation of regular arm with overhead holder/stop • Special templating required EDA arm Requires shoe support, 4030-30 for fifth screw anchorage where reveal is less than 3 ¹/16" (78 mm) Maximum opening • Regular or hold-open arms can be templated for 180° EDA template allows 110° maximum opening 	Clearance	
Head frame Flush or single rabetted requires PA shoe adapter, 4030-419 Blade stop Clearance, requires 1/2 ″ (13 mm) blade stop spacer, 4030-61 Auxiliary shoe 4030-62A allows installation of regular arm with overhead holder/stop Special templating required EDA arm Requires shoe support, 4030-30 for fifth screw anchorage where reveal is less than 3 1/16 ″ (78 mm) Maximum opening Regular or hold-open arms can be templated for 180° EDA template allows 110° maximum opening	Top rail	
Blade stop Clearance, requires 1/2" (13 mm) blade stop spacer, 4030-61 Auxiliary shoe 4030-62A allows installation of regular arm with overhead holder/stop Special templating required EDA arm Requires shoe support, 4030-30 for fifth screw anchorage where reveal is less than 3 1/16" (78 mm) Maximum opening Regular or hold-open arms can be templated for 180° EDA template allows 110° maximum opening	Stop width	Minimum 1″ (25 mm)
Auxiliary shoe 4030-62A allows installation of regular arm with overhead holder/stop Special templating required EDA arm Requires shoe support, 4030-30 for fifth screw anchorage where reveal is less than 3 ¹ / ₁₆ " (78 mm) Maximum opening Regular or hold-open arms can be templated for 180° EDA template allows 110° maximum opening	Head frame	Flush or single rabetted requires PA shoe adapter, 4030-419
 Special templating required EDA arm Requires shoe support, 4030-30 for fifth screw anchorage where reveal is less than 3 ¹/16" (78 mm) Maximum opening Regular or hold-open arms can be templated for 180° EDA template allows 110° maximum opening 	Blade stop	Clearance, requires ¹ /2 ["] (13 mm) blade stop spacer, 4030-61
Maximum opening • Regular or hold-open arms can be templated for 180° • EDA template allows 110° maximum opening	Auxiliary shoe	
 EDA template allows 110° maximum opening 	EDA arm	Requires shoe support, 4030-30 for fifth screw anchorage where reveal is less than $3^{1/16''}$ (78 mm)
	Maximum opening	 EDA template allows 110° maximum opening

Notes:

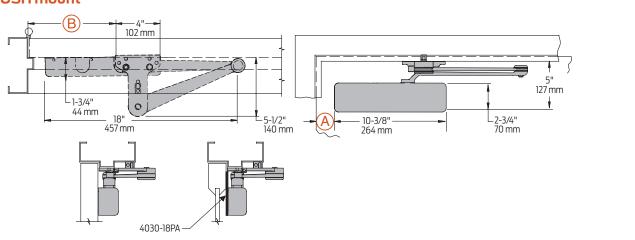
4030 closers ordered with EDA arms include 4030-201 fifth hole spacer to support the shoe

Regular or hold-open arm mounting requires PA SHOE, 4030-62PA for regular or hold-open arms; Add prefix "P" to closer description (eg. P4031.)

P4031 closer includes 4030-201 fifth hole spacer to support PA shoe

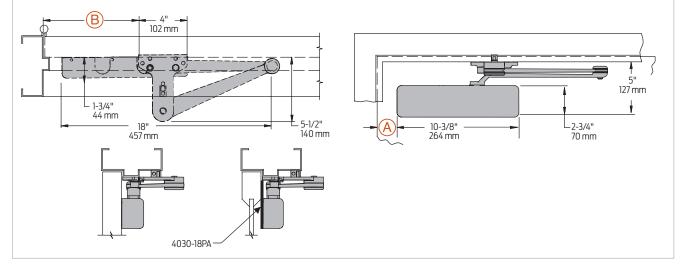
CUSH and spring CUSH mounting

CUSH mount



Spring CUSH mount

Spring CUSH dead stop points are approximately 5° greater than templated stop point.



Clearance	For CUS	For CUSH or Spring CUSH shoe is $5^{1/2}$ " (140 mm) from door face					
Head frame	Flush o	Flush or rabetted requires CUSH flush panel adapter, 4030-419					
CUSH or	Require	Requires shoe support, 4030-30 for fifth screw anchorage where reveal is less than $3^{1/16}$ (78 mm)					
Spring CUSH arm							
Maximum opening	CUSH a	and Spring CUSH arms can	be template	ed for maximum opening/h	old-open po	pint at:	
	85º:	A = 3 ⁵ /8 (92 mm) B = 9 ³ /4″ (248 mm)	90°:	A = 3″ (76 mm) B = 9 ¹ /8″ (232 mm)	100º1:	A = 1 ⁷ /8″ (48 mm) B = 8″ (203 mm)	

1. 100° mounting will not work with swing clear hinges.

Note: 4031 closers ordered with CUSH or Spring CUSH arms include 4030-201 fifth hole spacer to support the shoe.

4000T Series

Accessories

Cylinders



4031-3071 Cast iron cylinder assembly Non-handed

Standard

Arms



4030-3077 Regular arm

- Non-handed
- Mounts hinge side or top jamb
- P4031 closer includes PA SHOE, 4030-62PA is required for parallel arm mounting



- 4030-3049 Hold-open arm
- Non-handed
- Mounts hinge side, top jamb or parallel arm (62PA required)
- Hold-open adjustable at shoe
- Optional



4030-3077CNS Cush-n-Stop[®] arm

- Non-handed
- Solid forged steel main arm and forearm with stop in soffit shoe
- Optional

Covers



4030-72MC Metal cover Non-handed



4030-3077LD Light duty arm Non-handed

- Mounts hinge side, top jamb or parallel arm (62PA required)
- Optional



4030-3077L

- Long arm
- Non-handedIncludes LONG ROD AND
- SHOE, 4030-79LR for top jamb mount with deep reveals
- Optional



4030-3049L Long hold-open arm

- Non-handedIncludes LONG HEAD AND
- TUBE, 4030-3048L for top jamb mount with deep reveals
- Optional



4030-3049CNS Hold-open CUSH arm

- Non-handed
 Provides hold-open function with templated stop/hold-open points
- Handle controls hold-open function
- Optional



4030-3077EDA Extra duty arm

- Non-handedExtra duty arm features
- Solid forged steel main and forearm for potentially abusive installations
 Optional



4030-3077SCNS Spring CUSH arm

- Non-handed
- For abusive applications
- Features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Optional



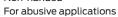
4030-3049EDA Hold-open EDA arm

- Handed
 Arm provides be
- Arm, provides hold-open function adjustable at shoe
- Optional



4030-3049SCNS Spring HCUSH arm

Non-handed



- Features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Handle controls hold-open function Optional

*<u><u></u></u><i>***110**/4110T</u>

4010/4010T Series

4020/4020T



4050A/4050AT

Accessories

Installation accessories



4030-18TJ Plate

- Required for top jamb mounting where head frame is less than $2^{1/4}$ " (57 mm) or flush ceiling condition exists
- Requires 11/2" (38 mm) minimum



Plate

- Required for parallel arm mounting where top rail is less than 5" (127 mm), measured from the stop
- Rrequires 1 ³/₄" (44 mm) minimum



4030-30 **CUSH shoe support** Provides anchorage for

fifth screw used with CUSH arms where reveal is less than 31/16" (78 mm)



4030-61 Blade stop spacer Lowers parallel arm shoe to clear 1/2" (13 mm) blade stop



4030-62A Auxiliary shoe

- Requires a top rail of 7" (178 mm)
- Replaces -62PA for parallel arm mounting of regular arm with some overhead holder/stop
- Optional



4030-419 PA flush panel adapter

 Provides horizontal mounting surface for PA or CUSH shoe on single rabetted or flush frame



4030-62PA PA shoe Required for parallel arm mounting

Introduction

guide

10001

Ordering information

How-to-order 4030 Series closers

1. Select finish

 Standard powder coat _____
 Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

Closer options

Finish

- □ Custom powder coat (RAL)
- □ Plated finish, US _
- □ SRI primer (use with powder coat finishes only)

Arm

- □ Regular w/62PA (Rw/PA)
- □ Regular w/62A (R/62A)
- □ Long (LONG)
- □ Hold-open (H)
- □ Hold-open w/62PA (Hw/PA)
- □ Long hold-open (HLONG)
- □ Light duty (LD)
- □ Light duty w/62A (LD/62A)
- □ Light duty w/62PA (LD/PA)
- □ Light duty long (LDL)
- 🗆 EDA
- □ HEDA (specify right or left hand)
- □ Cush-N-Stop (CUSH)
- □ HCush-N-Stop (HCUSH)
- □ Spring Cush (SCUSH)
- □ Spring HCush (SHCUSH)

Table of sizes

 Non-sized 4031 cylinder is adjustable from sizes 1 to4 and is shipped set to size 3

Exterior (and vestibule) door width



Interior door width



Indicates recommended range of door width for closer size.

Closer will be shipped with:

- Standard cylinder
- Standard metal cover
- Regular arm
- Wood and self-tapping machine screw pack (unless options listed below are selected)

Optional screw packs

 \Box TB¹, wood and machine screw (TBWMS)

Installation accessories

- □ Plate, 4030-18TJ
- Plate, 4030-18PA
- □ CUSH shoe support, 4030-30
- □ Blade stop spacer, 4030-61
- □ Auxiliary shoe, 4030-62A
- □ PA flush panel adapter, 4030-419

Special template

ST-_____

1. Specify door thickness if other than $1^{3}/_{4}$ ".

Reduced opening force 4030 Series closers

CAUTION! Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators section for information on systems that meet reduced opening force requirements without effecting closing power.

_	Door width	36"	42"	48"
È	8.5* lbs.	4031	4031	4031
	5.0* lbs.	4031	4031	4031

* Maximum opening force.

Product sel

Introduction

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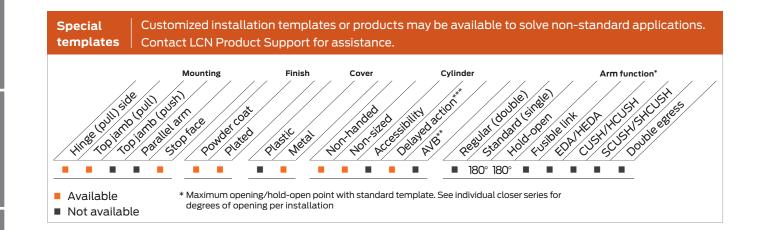


The 4030T is a single lever (track) arm, surface mounted closer designed for interior use on narrow head frames and top rails. The choice of three mountings and ease of installation offer a versatile solution to door control in moderate traffic applications. The 4030T compliments the heavy duty 4000 Series.

Features

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	 Cast iron body Full complement bearing 1½^a" diameter piston ½^r diameter single heat treated pinion journal 	
Fluid	All weather fluid	
Handing	Non-handed	
Size	Adjustable spring size 1-3	
Warranty	30 years	

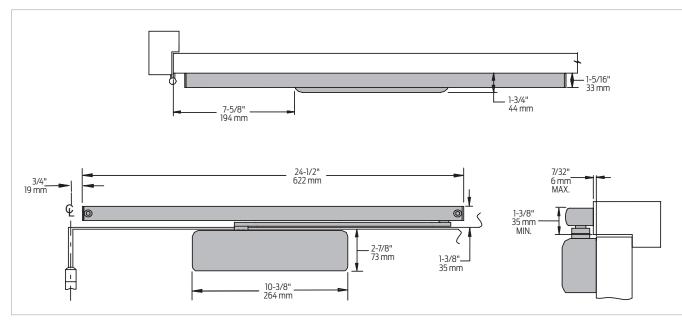
Cover	 Metal, standard 	
Fasteners	Self reaming and tapping screws (SRT)	
Mounting	Pull side on door, pull side on frame and push side on door	
Arms	Standard arm and track	
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary bronze 691 Light bronze 693 Black 695 Dark bronze 696 Brass Custom colors optional 	
	Optional SRI primer - powder coat onlyOptional plated finishes	



10001

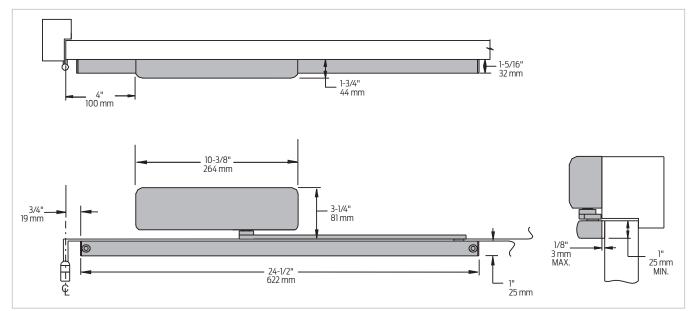
4050A/4050AT Series

Hinge (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width	
Auxiliary stop	Recommended at hold-open point or where a door cannot swing 180°	
Reveal	Should not exceed ⁷ / ₃₂ " (6 mm)	
Top rail	Requires 2 ⁷ / ₈ " (73 mm) minimum	
Clearance	1 ³ /4" (44 mm), behind door required for installation	
Maximum opening	 Can be templated for 180° 	
	 Consult factory if door will be held open at 180° 	
	 Hold-open points up to maximum opening point with hold-open option 	

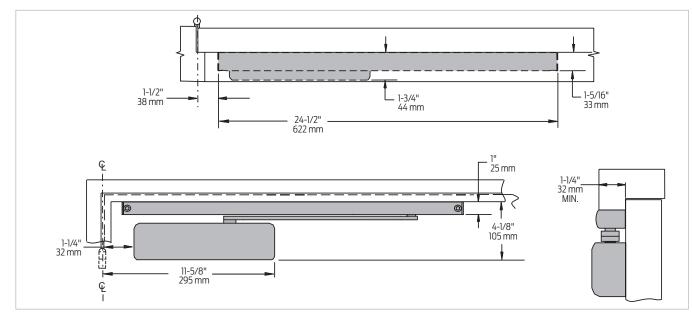
Top jamb (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width	
Auxiliary stop	Recommended at hold-open point or where the door cannot swing 180°	
Reveal	Should not exceed ¹ /8″ (3 mm)	
Top rail	Requires 1" (25 mm) minimum	
Head frame	Requires 2 ⁷ /8″ (73 mm) minimum	
Maximum opening	 Can be templated for 180° Consult factory if door will be held open at 180° Hold-open points up to Maximum opening point with hold-open option 	

4000T Series

Stop face (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width	
Auxiliary stop	Recommended at hold-open point or where a door cannot swing 110°	
Reveal	Should not exceed 1³/4″ (44 mm)	
Top rail	Requires 4 $^{1\!/_{B}^{\prime\prime}}$ (105 mm) minimum measured from the stop	
Head frame	Minimum 11/4″ (32 mm)	
Maximum opening	 Can be templated for 110° Hold-open points up to maximum opening with hold-open option 	

Note: Consult factory for applications where door must swing 1809.

Accessories

Cylinders

4031T-3071 Cast iron cylinder assembly Non-handed

Standard

Tracks

4030T-3038

Standard track

Non-handed

Standard





4030T-72MC Metal cover Non-handed



4030T-3077T Standard arm

- Non-handed
- Single lever mounts hinge side, top jamb or stop face
- Track roller included

4000T Series

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4030T-3038H Hold-open track

- Non-handed
- Hold-open track mounts on either side of the door

- Comes with 4030T-3054 Hold-open clip
- Optional

Installation accessories

Non hold-open track mounts

on either side of the door

Will accept hold-open clip



4030T-3054 Hold-open clip

- Mounts in track to provide hold-open function
- Hold-open point controlled by clip location
- Requires 4030T-3034H

4010/4010T Series

Introduction

Product selection guide

Ordering information

How-to-order 4030T Series closers

1. Select finish

Standard powder coat Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

Closer options

Finish

- Custom powder coat (RAL) ______
- □ Plated finish, US _
- □ SRI primer (use with powder coat finishes only)

Track

□ Hold-open (HO)

Table of sizes

 Non-sized 4031T Series cylinder is adjustable from sizes 1 to 3 and is shipped set to size 3



Indicates recommended range of door width for closer size.

Closer will be shipped with:

- Standard cylinder
- Standard metal cover
- Standard track
- Standard arm
- Track roller
- Wood and self-tapping machine screw pack (unless options listed below are selected)

Optional screw packs

□ TB¹, wood and machine screw (TBWMS)

4020/4020T Series

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Product selection guide

4010/4010T Series

4020/4020T SeriesSeries

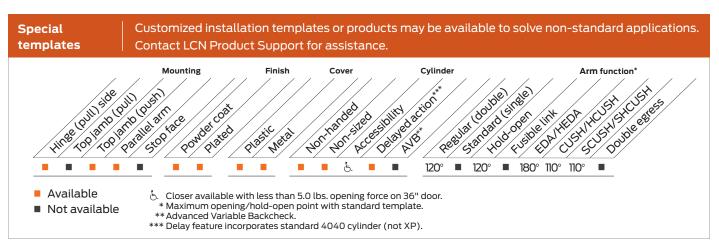


The 4040XP is LCN's most durable and flexible heavy duty closer designed for institutional and other demanding high traffic applications.

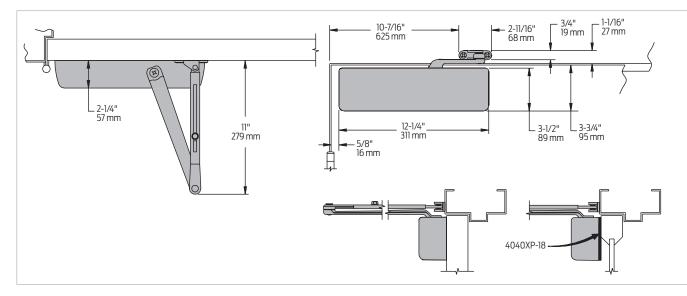
Features

salt spray, meets BAA - Buy American Act Body • Cast iron body construction • Full complement bearing • 1½" diameter piston • Double heat treated pinion journal Fluid All weather liquid X fluid Handing Non-handed Templating Peel-n-Stick templates - 21¼" x 5" mounting hole pattern			
construction • Full complement bearing • 11/2" diameter piston • Double heat treated pinion journal Fluid All weather liquid X fluid Handing Non-handed Templating Peel-n-Stick templates - 21/4" x 5" mounting hole pattern Size Adjustable spring size 1-6, includes patentee	Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Handing Non-handed Templating Peel-n-Stick templates - 2 ¹ / ₄ " x 5" mounting hole pattern Size Adjustable spring size 1-6, includes patentee	-	 Full complement bearing 1½" diameter piston Double heat treated 	
Templating Peel-n-Stick templates - 2 ¹ / ₄ " x 5" mounting hole pattern Size Adjustable spring size 1-6, includes patentee	Fluid	All weather liquid X fluid	
2 ¼«" x 5" mounting hole pattern Size Adjustable spring size 1-6, includes patente	Handing	Non-handed	
	Templating	•	
	Size	Adjustable spring size 1-6, includes patented green dial	
Warranty 30 years	Warranty	30 years	

Cover	Plastic, standardMetal, optional
Fasteners	Self reaming and tapping screws (SRT)
Mounting	Hinge (pull side), top jamb (push side), parallel arm (push side)
Arms	Regular arm
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary bronze 691 Light bronze 693 Black 695 Dark bronze 696 Brass Custom colors optional
	Optional SRI primer - powder coat onlyOptional plated finishes



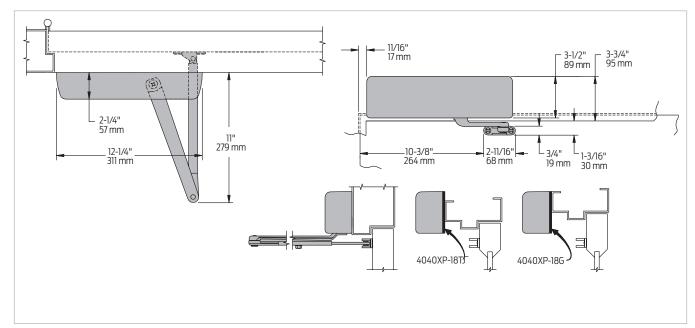
Hinge (pull) side mounting



Should not exceed 5" (127 mm) in width
 Recommended at hold-open point or where a door cannot swing beyond 120°
 Should not exceed ³/4["] (19 mm) for regular arm or hold-open arm
 Less than 3³/4" (95 mm) requires PLATE, 4040XP-18. Plate requires 2" (51 mm) minimum
 2³/8" (60 mm) behind door required for 90° installation
 Incorporates standard 4041 cylinder Delays closing from 120° to 70° Delay time adjustable up to approximately 1 minute
 Templating allows up to 120°. Hold-open points 90° up to 120° with hold-open arm.

Product selection guide

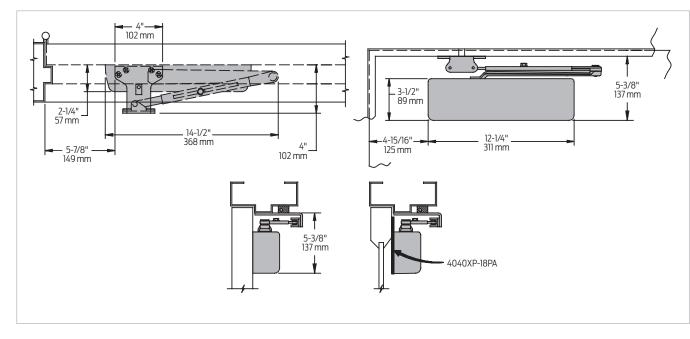
Top jamb (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width				
Auxiliary stop	Recommended at hold-open point or where a door cannot swing beyond 120°				
Reveal	Arm type	Reveal	Max opening		
	Regular arm	2 ⁹ /16″	Up to 120°		
	Long	4 ¹³ /16″	Up to 120°		
	Hold-open	2 ⁹ /16″	Up to 120°		
	Long hold-open arm	8″	Up to 120°		
Top rail	 Requires 1¹/4" (32 mm) minimum 2¹/4" (57 mm) minimum with closer on PLATE, 4040XP-18TJ 3" (76 mm) minimum with closer on PLATE, 4040XP-18G 				
Head frame	 Less than 3¹/2["] (89 mm) requires PLATE, 4040XP-18TJ With flush ceiling, use PLATE, 4040XP-18G. Either plate requires 1³/4["] (44 mm) minimum 				
Maximum opening	 Templating allows up to 120°. Hold-open points 85° up to 120° with hold-open arm. 				
Delayed action	 Incorporates standard 4041 cylinder Delays closing from 120° to 70° Delay time adjustable up to approximately 1 minute 				

4000T Series

Parallel arm (push) side mounting

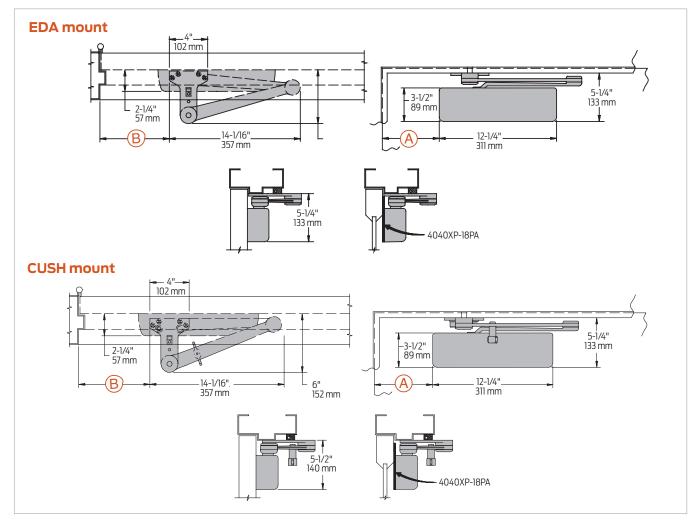


Should not exceed 5" (127 mm) in width			
Recommended at hold-open point, where the door cannot swing 180°, or where Cush-N-Stop arm is not used			
Should not exceed ⁷ / ₃₂ " (6 mm)			
railLess than 5 3/8" (137 mm) measured from the stop requires plate, 4040XP-18PA. Plate requires 2" (51 mm) minimum from the stop			
Flush or rabetted requires PA shoe adapter, 4040XP-419			
Minimum 1" (25 mm). CUSH arm requires minimum $1^{1}/2^{"}$ (38 mm)			
Clearance requires ¹ /2″ (13mm) blade stop spacer, 4040XP-61.			
 4040XP-62PA shoe is 4" (102 mm) from door face. EDA shoe projects 5 ¹/₂" (140 mm) from door face. CUSH shoe projects 6" (152 mm) from door face 			
 Incorporates standard 4041 cylinder, without XP cylinder Delays closing from 120° to 70°. Delay time adjustable up to approximately 1 minute. 			
 180° opening/hold-open points with all except CUSH arms 110° opening/hold-open with CUSH arms 			
_			

Notes:

Optional mounting requires PA shoe, 4040XP-62PA for regular or hold-open arms Add prefix "P" to closer description (eg. P4040XP) P4040XP closer includes 4040XP-201 fifth hole spacer to support PA shoe .

EDA and CUSH mounting



Clearance	4040XP-62EDA is 5 $^{1}/_{2}$ " (140 mm) from door face. 6" (152 mm) for CUSH						
Head frame	Flush or rabetted requires CUSH FLUSH PANEL AD	Flush or rabetted requires CUSH FLUSH PANEL ADAPTER, 4040XP-419					
CUSH ARM	Requires SHOE SUPPORT, 4040XP-30 for fifth scr	rew anchorage where reveal is less than $3^{1/16}$ (78 mm)					
Delayed action	 Incorporates standard 4041 cylinder, without XP cylinder. Delays closing from maximum opening to ; 115° with 180° template, 95° with 110° template, 85° with 100° template. Delay time adjustable up to approximately 1 minute. 						
Maximum opening	EDA arm can be templated for points at:	CUSH arms can be templated for opening/hold-open point at:					
	110°: $A = 6^{3}/8^{"}$ (162 mm) $B = 7^{3}/4^{"}$ (197 mm)	85°: A = 7 ¹⁵ / ₁₆ " (202 mm) B = 9 ¹ / ₈ " (232 mm)					
	or 180°: $A = 2^{7}/8^{7}$ (73 mm) $B = 4^{1}/4^{7}$ (108 mm)	90°: A = 7 ³ / ₁₆ " (183 mm) B = 8 ¹ / ₂ " (216 mm)					
	Hold-open points up to maximum opening with HEDA arm	100°: $A = 6^{1/16}$ (154 mm) $B = 7^{1/4}$ (184 mm)					
		or 110°: A = 5 ¹ / ₁₆ " (129 mm) B = 6 ³ / ₈ " (162 mm)					

Notes:

• 4040XP Series closers ordered with EDA or CUSH arms include 4040XP-201 FIFTH HOLE SPACER to support the shoe .

 \cdot Spring Cush stop points are approximately 5 $^\circ$ more than templated stop point

Hold open at templated stop points

Product selection guide

4010/4010T Series

4020/4020T SeriesSeries

4030/4030T Series

4040XP/4040XPT Series

4050A/4050AT Series

4110/4110T Series

Cylinders



4040XP-3071 Cast iron cylinder assembly Non-handed

Heavy duty



Arms



4040XP-3077 **Regular** arm

Non-handed

 Mounts pull side or top jamb with shallow reveal P4041 closer includes PA SHOE, 4040XP-62PA required for parallel arm mounting



4040XP-3049 Hold-open arm

Non-handed

- Mounts pull side or top jamb with shallow reveal, holdopen adjustable shoe
- 4040XP closer includes 4040XP-62PA shoe required for parallel arm mounting
- Optional



4040XP-3077EDA/62G Extra duty arm with 62G

- Non-handed
- Features forged, solid steel main and forearm for potentially abusive installations
- 62G shoe provides additional blade stop clearance
- Optional



4041-3071 DEL Cast iron cylinder assembly Used for delayed action

closing Non-handed

4040XP-3077L

Non-handed

Includes LONG ROD AND

top jamb mount

SHOE, 4040XP-79LR for

Long arm

Optional

4040XP-3049L

Non-handed

jamb mount

Optional

Handed

Optional

Long hold-open arm

Includes LONG HEAD AND

4040XP-3049EDA/62G

abusive installations

Hold-open extra duty arm with 62G

Features forged, solid steel main

and forearm for potentially

62G shoe provides additional

blade stop clearance. Hold-open

function is adjusted at the shoe

TUBE, 4040XP-3048L for top

Heavy duty





4040XP-72 Plastic cover Non-handed

- Includes 4040XP-54
- snap-on cover clip



4040XP-72MC Metal cover

- Handed Required for plated finishes and
- custom powder coat finishes
- Optional



4040XP-3077ELR

- Non-handed
- SHOE, 4040XP-79ELR for top jamb mount with deep reveal
- Optional





- Non-handed
- Features forged, solid steel main and forearm for potentially abusive installations
- Optional



4040XP-3077CNS Cush-N-Stop® Arm

Non-handed

- Features solid forged steel main arm and forearm with stop in soffit shoe.
- Optional



- Extra long arm
- Includes EXTRA LONG ROD AND



4040XP-3049EDA Hold-open extra duty arm Handed

- Parallel arm features forged, solid steel main and forearm for potentially abusive installations
- Hold-open function is adjusted at the shoe
- Optional



4040XP-3049CNS **HCUSH** arm

- Non-handed •
 - Hold-open function with templated stop/hold-open points
 - Handle controls hold-open function
 - Optional

Product sel ection

4050A/4050AT

Arms (cont.)



4040XP-3077SCNS Spring CUSH arm

Non-handed

- For potentially abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Optional



4040XP-3049SCNS Spring HCUSH arm

- Non-handed
- For potentially abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Handle controls hold-open function
- Optional

Installation accessories



4040XP-18 Plate

- Required for hinge side mount where top rail is less than 3 ³/4" (95 mm)
 Requires minimum 2"
- (51 mm) minimum top



4040XP-62PA PA shoe

 Required for parallel arm mounting



4040XP-62A Auxiliary shoe

 Requires a top rail of 7" (178 mm)
 Shoe replaces -62PA for parallel arm mounting of regular arm with overhead holder/stop





4040XP-18G Plate

- Locates top jamb mounted closer flush with top of head frame face in flush ceiling condition
- Requires 1³/4" (44 mm) minimum head frame



4040XP-30 CUSH shoe support

- Provides anchorage for fifth screw used with CUSH arms, where reveal is less than 3¹/₁₆" (78 mm)
- Optional



4040XP-54 Snap-on cover clip Used to secure 4040XP-72 plastic cover to cylinder body



4040XP-18TJ Plate

 Centers top jamb mounted closer vertically on head frame where face is less than 3 1/2" (89 mm). Plate requires 1 3/4" (44 mm) minimum head frame



4040XP-61 Blade stop spacer

- Required to lower parallel arm shoe to clear 1/2" (13 mm) blade stop
- Optional



4040XP-18PA Plate

- Required for parallel arm mounting where top rail is less than 5¹/₂" (140 mm), measured from the stop
- Requires 2" (51 mm) minimum top rail



4040XP-419 PA flush panel adapter

- Provides horizontal mounting surface for parallel arm shoe on single rabbeted or flush frame
- Optional

4020/4020T SeriesSeries

4030/4030T Series

4040XP/4040XPT

4050A/4050AT

Series

Series

Ordering information

How-to-order 4040XP Series closers

1. Select finish

 Standard powder coat _____
 Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

Closer options

Cylinder

□ Delayed action (4041 DEL)

Cover

Metal (specify right or left hand)(MC)

Finish

- Plated finish, US ______
 (handed metal cover required)
- SRI primer
 (use with powder coat finishes only)

Arm

- Regular (REG)
- Regular w/62PA (Rw/PA)
- Regular w/62A (R/62A)
- □ Long (LONG)
- □ Extra long (XLONG)
- □ Hold-open (H)
- □ Hold-open w/62PA (Hw/PA)
- Long hold-open (HLONG)

Closer will be shipped with:

- Standard cylinder
- Standard cover
- Regular arm
- Self-reaming and tapping screws (unless options listed below are selected)
- Extra duty arm (EDA)
- Extra duty arm with 62G (EDA/62G)
- Hold-open extra duty arm (HEDA) (handed)
- Cush-N-Stop (CUSH)
- □ HCush-N-Stop (HCUSH)
- Spring CUSH (SCUSH)
- □ Spring HCUSH (SHCUSH)

Optional screw packs

- □ TB¹ and SRT screw (TBSRT)
- $\hfill\square$ Wood and machine screw (WMS)
- TB¹, wood and machine screw (TBWMS)
- □ TORX machine screw (TORX)
- TB¹ and TORX machine screw (TBTRX)

Installation accessories

- Plate, 4040XP-18
- Plate, 4040XP-18TJ

Plate, 4040XP-18G

- □ Plate, 4030-18PA
- CUSH shoe support, 4040XP-30
- □ Blade stop spacer, 4040XP-61
- Auxiliary shoe, 4040XP-62A
- PA flush panel adapter, 4040XP-419

Special template

1. Specify door thickness if other than 1 $^{\rm 3/_4"}$.

Table of sizes

- 4040XP cylinders are adjustable from size 1 through size 6 and is shipped set to size 3
- Closing power of 4040XP Series closers may be adjusted 50%

Exterior (and vestibule) door width



Interior door width

		4″ mm		0″ !mm		8″ 5mm		• 8″ 9mm		4″ 2mm		0″ 4mm
*4040	סצו	size 2	2	size	3	size	4	size	5	size	6	
		Minimu	m d	oor wid	lth							
-		idicates				range	of do	or widt	h for	closer	size.]

Reduced opening force 4040XP Series closers

CAUTION! Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators section for information on systems that meet reduced opening force requirements without effecting closing power.

	Door width	36"	42"	48"
Ŀ.	8.5* lbs.	4040XP	4040XP	4040XP
	5.0* lbs.	4040XP	4040XP	4040XP

43 · LCN · 4000 Series

* Maximum opening force.

Product selection

4020/4020T

4050A/4050AT

110/4110T

4040XPT Series

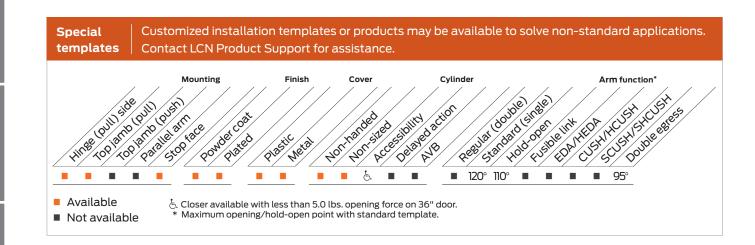


The 4040XPT is a Grade 1 device featuring a cast iron body and Liquid X Fluid ideal for pull or push side placement in high traffic applications. Its high-quality construction provides for reliable performance.

Features

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	 Cast iron body Full complement bearing 1¹/₂" diameter piston Double heat treated pinion journal 	
Fluid	All weather liquid X fluid	
Handing	Non-handed	
Size	Adjustable spring size 1-4	
Warranty	30 years	

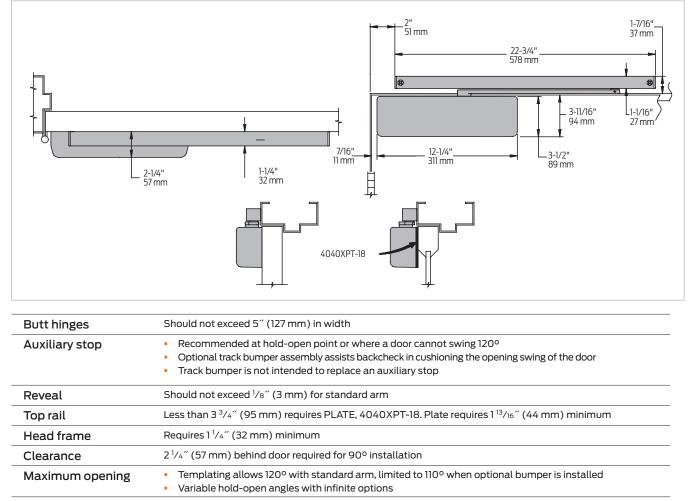
Cover	Plastic, standardMetal, optional		
Fasteners	Self reaming and tapping screws (SRT)		
Mounting	Pull side on door, pull side top jamb, push side on door		
Arms	Standard arm and track with roller		
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary bronze 691 Light bronze 693 Black 695 Dark bronze 696 Brass Custom colors optional 		
	Optional SRI primer - powder coat onlyOptional plated finishes		



4110/4110T Series

1000⁺

Hinge (pull) side mounting

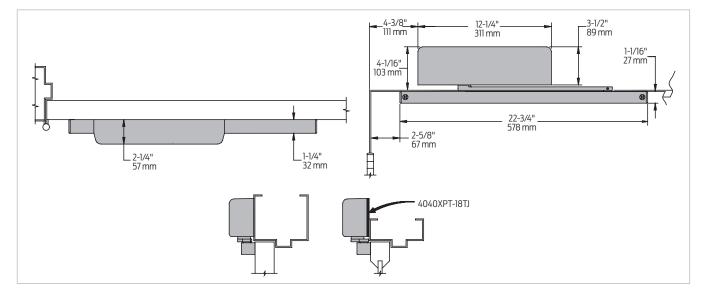


Note: Consult factory for applications where door must swing 1809.

Product selection

guide

Top jamb (pull) side mounting



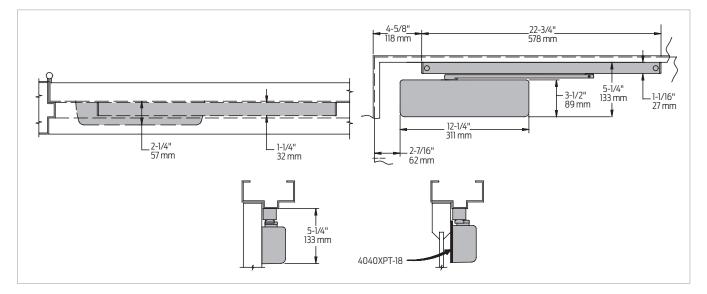
Butt hinges	Should not exceed 5" (127 mm) in width
Auxiliary stop	 Recommended at hold-open point or where a door cannot swing 180° Optional track bumper assembly assists backcheck in cushioning the opening swing of the door It is not intended to replace an auxiliary stop
Reveal	Should not exceed ¹ /8″ (3 mm)
Head frame	Less than 3 $^{7}\!/_{8}''$ (98 mm), requires PLATE, 4040XPT-18TJ. Plate requires 1 $^{3}\!/_{4}''$ (44 mm) minimum
Clearance	1 ¹ /4″ (32 mm) behind door required for 180° installation
Maximum opening	 Templating allows 180° with standard track arm, limited to 110° with optional bumper installed Consult factory if door will be held open at 180° Variable hold-open angles with infinite options

Note: Consult factory for applications where an exterior or large/heavy door must swing 180°

4050A/4050AT Series

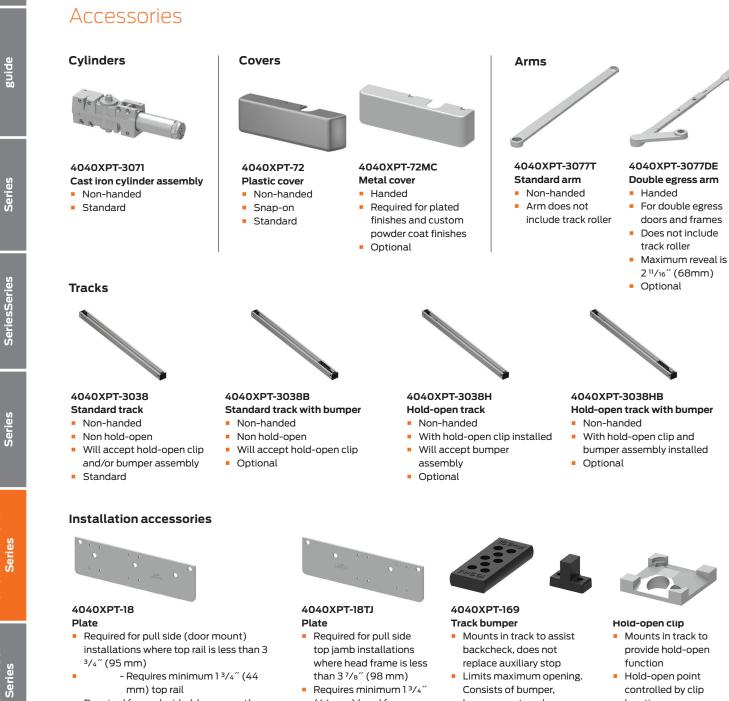
4000T Series

Stop face (push) side mounting



Should not exceed 5″ (127 mm) in width
 Recommended at hold-open point or where a door cannot swing 120° Optional track bumper assembly assists backcheck in cushioning the opening swing of the door It is not intended to replace an auxiliary stop
Projects 2 ¼″ (57 mm) from face of door
 Less than 5 1/4" (133 mm) measured from the stop, requires plate, 4040XPT-18 Plate requires 3 1/2" (89 mm) minimum
Minimum 1 1/4" (32 mm)
 Templating allows 120° with standard track arm, limited to 110° with optional bumper tracks Variable hold-open angles with infinite options

Note: Consult factory for applications where door must swing 180º.



- mm) top rail . Required for push side (door mount) installations where top rail is less than 5 $\frac{1}{4}$ (133 mm) measured from the stop
- Requires minimum 3 1/2" (89 mm) top rail



4040XPT-3034 Track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/8''
- (3mm)

- Requires minimum 1 3/4" (44 mm) head frame
- Consists of bumper, bumper post, and mounting screw
- controlled by clip location
- Consists of clip and mounting screws
- Requires 4040XPT-3034H Hold-Open Track Roller



4040XPT-3034H Hold-open track roller Quiet, low friction roller assembly

- Shoulder dimension "X" = 1/8''
- (3mm)

4050A/4050AT

4110/4110T Series

Ordering information

How-to-order 4040XPT Series closers

- 1. Select finish
- Standard powder coat _____
 Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

Closer options

Cover

□ Metal (Specify right or left hand)(MC)

Finish

- Custom powder coat (RAL) _________
 (handed metal cover required)
- Plated finish, US _____
 (handed metal cover required)
- \Box SRI primer (use with powder coat finishes only)

Track

- □ Regular with bumper (BUMPER)
- □ Hold-open (HO)
- □ Hold-open with bumper (HBUMPER)

Closer will be shipped with:

- Standard cylinder
- Standard cover
- Standard arm
- Track roller
- Standard track
- Self-reaming and tapping screws (unless options listed below are selected)

Screw pack

- \Box TB¹ and SRT screw (TBSRT)
- □ Wood and machine screw (WMS)
- □ TB¹, wood and machine screw (TBWMS)
- □ TORX machine screw (TORX)
- □ TB¹ and TORX machine screw (TBTRX)

Installation accessories

- Plate, 4040XPT-18
- 🗆 Plate, 4040XPT-18TJ

Special template

ST-_____

1. Specify door thickness if other than 1 $^{3}\!/_{4}$ ".

 Non-sized 4040XPT Series cylinder is adjustable from sizes 1 through 4 and is shipped set to size 3



Reduced opening force 4040XPT Series closers

CAUTION! Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators section for information on systems that meet reduced opening force requirements without effecting closing power.

	Door width	36"	42"	48"
Ġ.	8.5* lbs.	N/A	N/A	N/A
	5.0* lbs.	4040XPT	4040XPT	4040XPT

* Maximum opening force.

4030/4030T

Product selection 4010/4010T guide Series

4020/4020T Series

000T Series

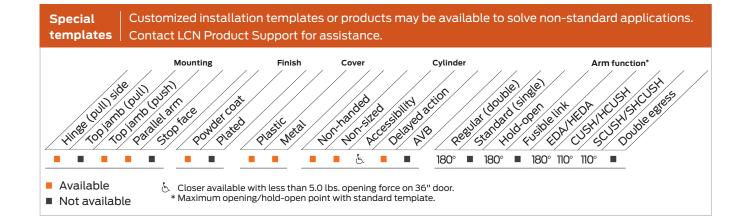


The 4050A Series cast aluminum closer is engineered for durability and built tough to excel in the harsh environments of high frequency, high abusive traffic areas. Featuring the most common commercial footprint, it is ideal for commercial building applications that demand a combination of quality, reliability and value.

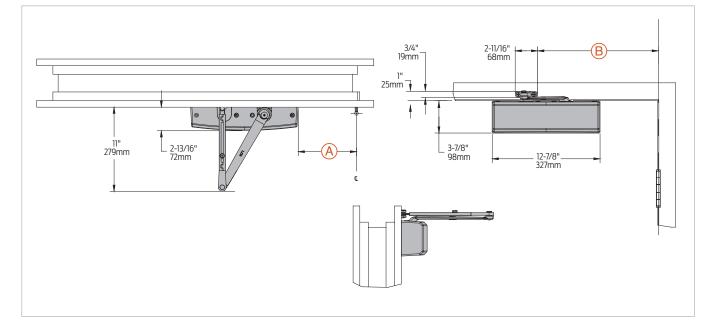
Features

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	 Cast aluminum body Full complement bearing 1½" diameter piston ¹¹/₁₆ diameter double heat treated pinion journal 	
Fluid	All weather liquid X fluid	
Handing	Non-handed	
Templating	2 ³ / ₈ " x 6 ³ / ₄ " mounting hole pattern	
Size	Adjustable spring size 1-6	
Warranty	25 years	

Cover	Plastic, standardMetal, optional	
Fasteners	Self reaming and tapping screws (SRT)	
Mounting	Hinge (pull side), top jamb (push side), parallel arm (push side)	
Arms	Standard regular arm	
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary bronze 691 Light bronze 693 Black 695 Dark bronze 696 Brass Custom colors optional Optional SRI primer - powder coat only 	

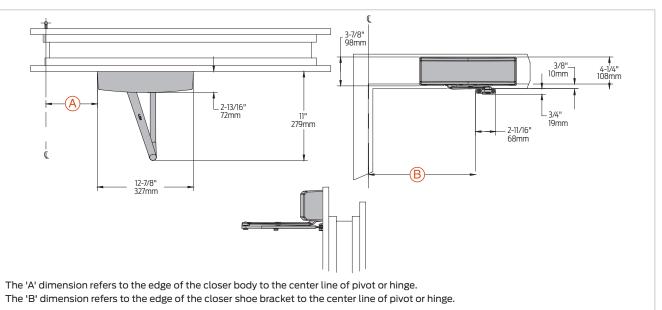


Hinge (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width	
Auxiliary stop	Recommended at hold-open point or where a door cannot swing beyond templated maximum opening	
Reveal	Should not exceed ³ /4″ (19 mm) for regular arm or hold-open arm	
Top rail	 Less than 3 ⁷/₈" (98 mm) requires PLATE, 4050A-18. Plate requires 1 ¹³/₁₆" (44 mm) minimum 	
Clearance	2 ¹³ /16″ (72 mm) behind door required for 90° installation	
Delayed action	Delays closing from 180°-70°. Delay time adjustable up to approximately 1 minute	
Maximum opening	 Templating allows up to 180° Hold-open points up to maximum opening with hold-open arm 	
	To 100°: A = 5 ⁵ /8" (143mm) B = 11 ¹ /4" (286mm)	
	100° to 120°: A = 4 ³ / ₈ " (111mm) B = 10" (254mm)	
	120° to 150°: A = $3^{5}/_{8}$ " (92mm) B = $9^{1}/_{4}$ " (235mm)	
	150° to 180°: A = $2^{5}/8"$ (67mm) B = $8^{1}/4"$ (210mm)	

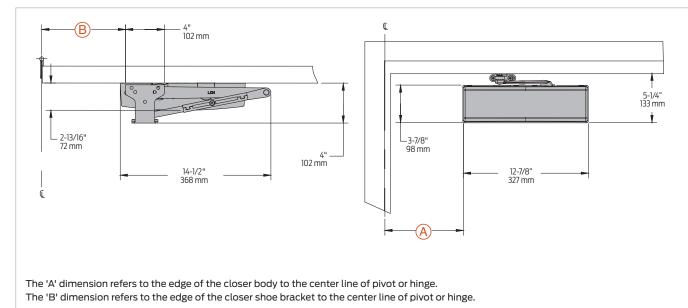
Top jamb (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width		
Auxiliary stop	Recommended at hold-open point or where a door cannot swing beyond templated maximum opening		
Reveal	Arm type	Reveal	Max opening
	Regular arm	2 ⁹ /16″	Up to 180°
	Long	4 ¹³ / ₁₆ ″	Up to 165°
	Hold-open	2 ⁹ /16″	Up to 180°
	Long hold-open arm	4 ¹³ / ₁₆ ″	Up to 155°
Top rail	Requires 1 1 /4 $^{\prime\prime}$ (32 mm) minimum 3 3 /8 $^{\prime\prime}$ (86 mm) minimum with closer on PLATE, 4050A-18G		
Head frame	Less than 3 $^{7}/_{8}$ " (98 mm) requires plate.		
Delayed action	Delay closing from 180° to 70°. Delay time adjustable up to approximately 1 minute.		
Maximum opening	 Templating allows up to 180° Hold-open points up to maximum opening with hold-open arm 		n arm
	To 100°: A = 5 ⁵ /8" (143 B = 11 ¹ /4" (286		
	100° to 120°: A = 4 ³ /8" (111n B = 10" (254m)	,	
	120° to 150°: $A = 3^{5}/8"$ (92r $B = 9^{1}/4"$ (235		
	150° to 180°: $A = 2^{5}/8''$ (67n $B = 8^{1}/4'''$ (210)	,	

4000T Series

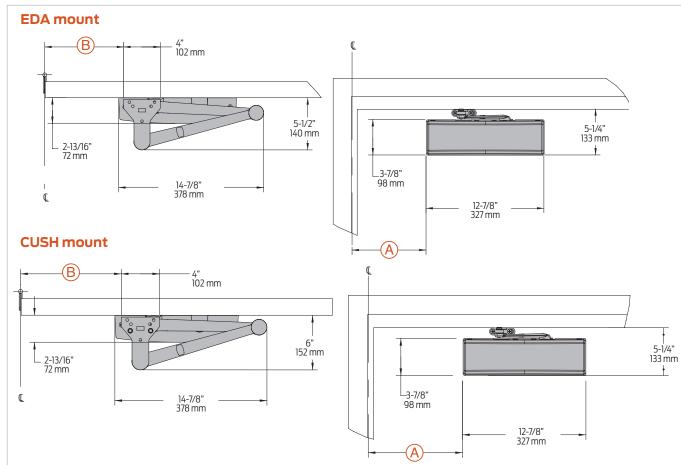
Parallel arm (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width	
Auxiliary stop	Recommended at hold-open point, where the door cannot swing beyond templated maximum opening, or where CUSH-N-STOP arm is not used	
Top rail	Less than $5^{1}/4$ " (133mm) measured from the stop requires PLATE, 4050A-18PA. Plate requires 2" (51mm) minimum from the stop	
Clearance	For 4050A-62PA shoe is 4" (102mm) from door face	
Head frame	Flush or rabetted requires PA SHOE ADAPTER, 4050A-419	
Stop width	Minimum 1" (25mm)	
Blade stop	Clearance requires ¹ /2" (13mm) BLADE STOP SPACER, 4050A-61	
Delayed action	Delays closing from 180°-70°. Delay time adjustable up to approximately 1 minute	
Auxiliary shoe	4050A-62A allows installation of regular arm with overhead holder/stop	
Maximum opening	To 100°: A = 7 ³ /8" (187mm) B = 8 ³ /8" (213mm)	
	100° to 130°: A = 6 ³ /8" (162mm) B = 7 ³ /8" (187mm)	
	130° to 150°: A = 5 ⁷ /e" (149mm) B = 6 ⁷ /e" (175mm)	
	150° to 180°: A = 4 ⁷ /ɛ" (124mm) B = 5 ⁷ /ɛ" (149mm)	
	Hold-open points up to maximum opening with hold-open arm	

Note: Optional mounting requires PA SHOE, 4050A-62PA for regular or HOLD-OPEN arms

EDA and CUSH mounting



The 'A' dimension refers to the edge of the closer body to the center line of pivot or hinge. The 'B' dimension refers to the edge of the closer shoe bracket to the center line of pivot or hinge.

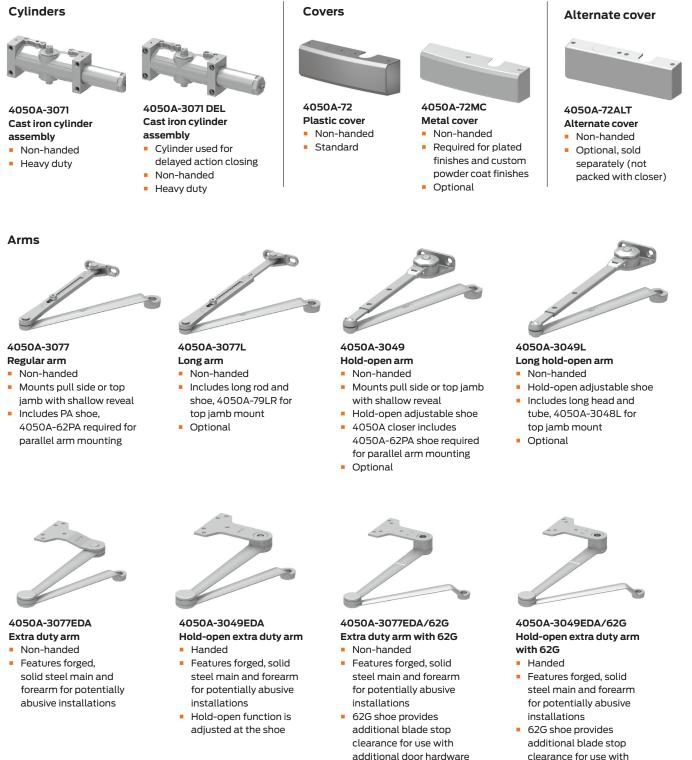
Clearance	4050A-62EDA is $5^{1}/_{2}$ " (140mm) from door face. 6" (152mm) for CUSH		
Head frame	Flush or rabetted requires FLUSH PANEL ADAPTER, 4050A-419		
CUSH ARM	Requires CUSH SHOE SUPPORT, 4050A-30 for fifth screw anchorage where reveal is less than $3^{1/16"}$ (78mm)		
Delayed action	Delays closing from 180° to approximately 70°. Delay time adjustable up to approximately 1 minute.		
Maximum opening	EDA arm can be templated for points at: 100° CUSH arms can be templated for opening/hold-open point at:		
	100°:A = $6^{3}/8"$ (162mm)85°:A = $7^{7}/8"$ (200mm)B = $7^{3}/4"$ (197mm)B = $9^{1}/8"$ (232mm)		
	100° to 130°: $A = 4 \frac{7}{8}$ " (124mm)90°: $A = 7 \frac{1}{8}$ " (181mm) $B = 6 \frac{1}{4}$ " (159mm) $B = 8 \frac{1}{2}$ " (216mm)		
	130° to 150°: $A = 3^{7}/8"$ (98mm)95°: $A = 6^{1}/2"$ (165mm) $B = 5^{1}/4"$ (133mm) $B = 7^{7}/8"$ (200mm)		
	150° to 180°: $A = 2^{7}/8"$ (73mm)100°: $A = 6"$ (152mm) $B = 4^{1}/4"$ (108mm) $B = 7^{1}/4"$ (184mm)		
	Hold-open points up to maximum105°: $A = 5^{1}/2"$ (140mm)opening with HEDA arm $B = 6^{7}/8"$ (175mm)		
	110°: A = 5" (127mm) B = 6 ³ /8" (162mm)		

Notes:

- Spring Cush dead stop points are approximately 5 $^\circ$ more than templated stop point
- Hold open at templated stop points
- 4050A Series closers ordered with EDA or CUSH arms include 4050A-201 FIFTH HOLE SPACER to support the shoe

4110/4110T Series

4000T Series



1000

- such as an overhead holder
- additional door hardware such as an overhead holder
- Hold-open function is adjusted at the shoe

Arms (cont.)



4050A-3077CNS Cush-N-Stop® arm

- Non-handed
- Features solid forged steel main arm and forearm with stop in soffit shoe
- Optional



4050A-3049CNS HCUSH arm

- Provides hold-open function with templated stop/hold-open points
- Handle controls hold-open function



4050A-3077SCNS Spring CUSH arm

- Non-handed
- For potentially abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Optional



4050A-3049SCNS Spring HCUSH arm

- Non-handed
- . For potentially abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Handle controls hold-open function
- Optional .

Installation accessories



4050A-18 Plate

 Required for hinge side mount where top rail is less than 3⁷/8" (98 mm)

4050A-61

Blade stop spacer

blade stop

Required to lower parallel

arm shoe to clear 1/2" (13 mm)

Requires minimum 1 3/4" (44 mm) top rail



Plate

- Locates top jamb mounted closer flush with top of head frame face in flush ceiling condition
- Contact LCN Product



Plate

- Required for parallel arm mounting where top rail is less than 5 ³/₄" (146 mm), measured from the stop Requires 2¹/₄" (57 mm)
 - minimum top rail



4050A-30 CUSH shoe support

 Provides anchorage for fifth screw used with CUSH arms, where reveal is less than 3 1/16" (78 mm)



- Support for minimum head frame requirement



4050A-419 Flush panel adapter

 Provides horizontal mounting surface for parallel arm shoe on single rabetted or flush frame



Auxiliary shoe

- Requires a top rail of 7 ¹³/₁₆" (198 mm)
- Replaces -62PA for parallel arm mounting of regular arm with overhead holder/stop
- Optional





4050A-62PA PA shoe

Required for parallel arm mounting

Product selection

4010/4010T Series

+020/4020T

4030/4030T Series

4040XP/4040XPT

Series

guide

Ordering information

How-to-order 4050A Series closers

1. Select finish

□ Standard powder coat _ Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

Closer options

Cylinder

□ Delayed action (4050A DEL)

Cover

- □ Metal (specify right or left hand)(MC)
- □ Alternate cover (ALT)

Finish

- Custom powder coat (RAL) (handed metal cover required)
- SRI primer
 - (use with powder coat finishes only)

Arm

- □ Regular (REG)
- □ Long (LONG)
- □ Hold-open (H)

Table of sizes

be adjusted 50%

24″

610mm

74

610mm

*4050A

*4050

- □ Hold-open w/62PA (Hw/PA)
- □ Long hold-open (HLONG)
- □ Extra duty arm (EDA)
- □ Extra duty arm with 62G (EDA/62G)

4050A cylinders are adjustable from size 1

through size 6 and is shipped set to size 3

Closing power of 4050A Series closers may

Exterior (and vestibule) door width

size 4

size 3

36

38″

size 5

size 4

Indicates recommended range of door width for closer size.

42″

48

size 6

size 5

48"

54"

size 6

60´

1524mm

30″

762mm

Minimum door width

34″

864mm

Minimum door width

* Adjustable Size 1 thru 5.

size 3

Interior door width

size 2

□ Hold-open extra duty arm (HEDA) (handed)

Closer will be shipped with:

- Standard cylinder
- Standard cover
- Tri pack arm (Rw/PA)
- Self-reaming and tapping screws (unless options listed below are selected)
- □ Hold-open extra duty arm with 62 (HEDA/62G) (handed)
- □ Cush-N-Stop (CUSH)
- □ HCush-N-Stop (HCUSH)
- □ Spring CUSH (SCUSH)
- □ Spring HCUSH (SHCUSH)

Optional screw packs

- \Box TB¹ and SRT screw (TBSRT)
- □ Wood and machine screw (WMS)
- □ TB¹, wood and machine screw (TBWMS)
- □ TORX machine screw (TORX)
- □ TB¹ and TORX machine screw (TBTRX)

Installation accessories

- □ Plate, 4050A-18
- □ Plate, 4050A-18G
- Plate, 4050A-18PA
- □ CUSH shoe support, 4050A-30
- □ Blade stop spacer, 4050A-61

- □ Auxiliary shoe, 4050A-62A
- Flush panel adapter. 4050A-419

Special template

ST-____

1. Specify door thickness if other than 1 ³/₄".

4040XP/4040XPT

Reduced opening force 4050A Series closers

CAUTION! Any manual door closer, including

those certified by BHMA to conform to ANSI

opening force requirements may not provide

sufficient power to reliably close and latch

Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced

Refer to Automatic Operators section for information on systems that meet reduced opening force requirements without effecting closing power.

	Door width	36"	42"	48"
Ŀ.	8.5* lbs.	4050A	4050A	4050A
	5.0* lbs.	4050A	4050A	4050A

* Maximum opening force

a door.

Product sel

ection

4010/4010T

4020/4020T

4030/4030T

Series

4020/4020T SeriesSeries

4030/4030T Series

4040XP/4040XPT Series 4050AT Series

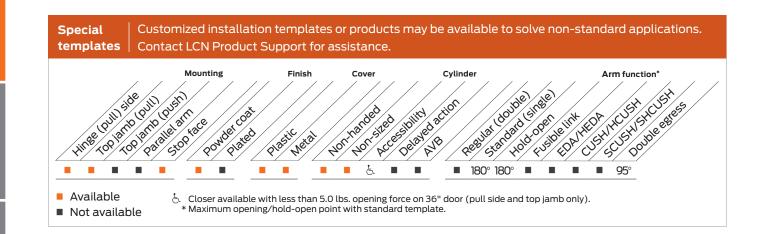


The 4050AT cast aluminum heavy duty track closer is designed for rugged high frequency traffic areas. Ideal for commercial building applications and competitive specification situations that demand a combination of quality, reliability and value.

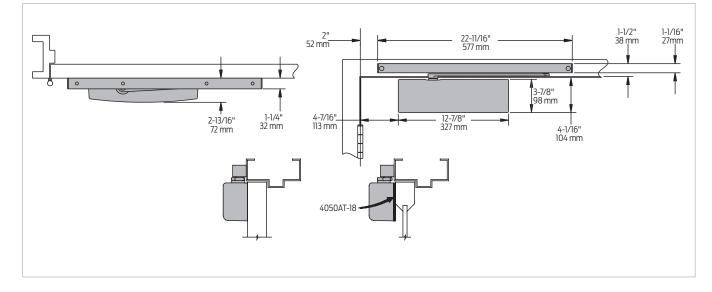
Features

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	 Cast aluminum body Full complement bearing 1¹/₂" diameter piston ¹/₆"diameter double heat treated pinion journal 	
Fluid	All weather fluid	
Handing	Non-handed	
Size	Adjustable spring size 1-4	
Warranty	25 years	

Cover	Plastic, standardMetal, optional
Fasteners	Self reaming and tapping screws (SRT)
Mounting	Pull side on door, pull side top jamb, push side on door
Arms	Standard arm and track with roller
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary bronze 691 Light bronze 693 Black 695 Dark bronze 696 Brass Custom colors optional Optional SRI primer - powder coat only



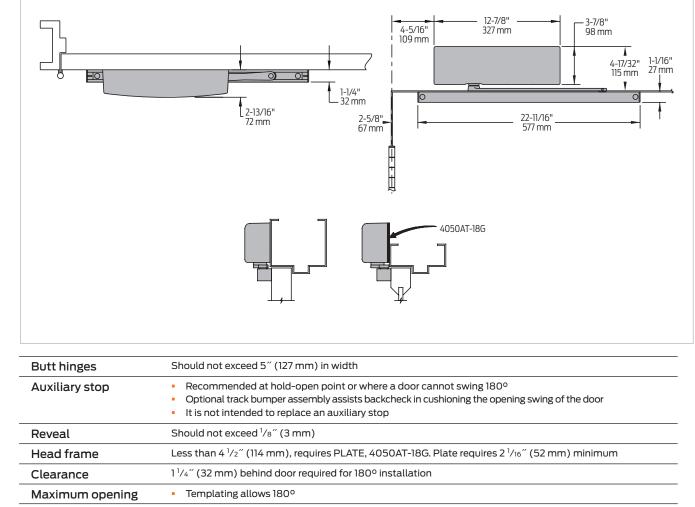
Hinge (pull) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width
Auxiliary stop	 Recommended at hold-open point or where a door cannot swing 180° Optional track bumper assembly assists backcheck in cushioning the opening swing of the door It is not intended to replace an auxiliary stop
Reveal	Should not exceed ¹ /8" (3 mm) for standard arm
Top rail	Less than 4 $^{1}\!/_{8}$ $''$ (104 mm) requires PLATE, 4050AT-18. Plate requires 2 $^{1}\!/_{16}$ $''$ (52mm) minimum
Head frame	Requires 1 ¹ /4" (32 mm) minimum
Clearance	$2{}^{13}\!/_{16}{}^{\prime\prime}$ (52 mm) behind door required for 90° installation
Maximum opening	 Templating allows 180°

Note: Consult factory for applications where door must swing 180°

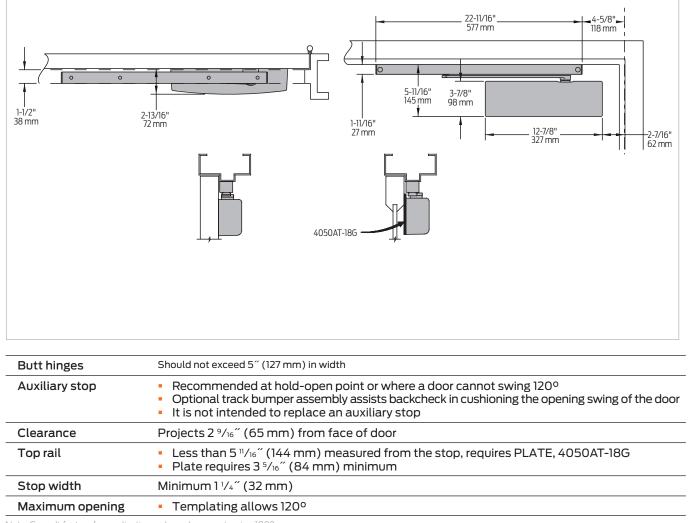
Top jamb (pull) side mounting



Note: Consult factory for applications where an exterior or large/heavy door must swing 180°

4000T Series

Stop face (push) side mounting



Note: Consult factory for applications where door must swing 180°

guide

Introduction

Product selection

4010/4010T

4020/4020T iesSeries

4030/4030T

4040XP/4040XPT es Ser

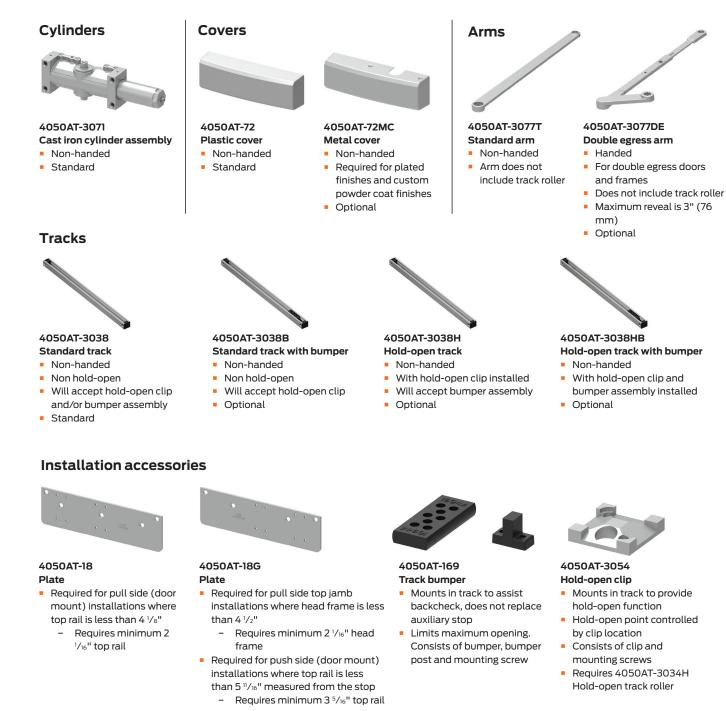
4050A/4050AT

Series

Ser

Series

guide







4050AT-3034 Track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" = $\frac{1}{8}$ " (3mm)

4050AT-3034H

Hold-open track roller

Quiet, low friction

Shoulder dimension "X" = 1/8" (3mm)

roller assembly

4050AT-480 **Pinion extender**

Ordering information

How-to-order 4050AT Series closers

1. Select finish

 Standard powder coat _____
 Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

Closer options

Cover

□ Metal (MC)

Finish

- Custom powder coat (RAL) ______
 (handed metal cover required)
- □ SRI primer (use with powder coat finishes only)

Track

- □ Regular with bumper (BUMPER)
- □ Hold-open (HO)
- \Box Hold-open with bumper (HBUMPER)

Closer will be shipped with:

- Standard cylinder
- Standard cover
- Standard arm
- Track roller
- Standard track
- Self-reaming and tapping screws (unless options listed below are selected)

Screw pack

- □ TB¹ and SRT screw (TBSRT)
- □ Wood and machine screw (WMS)
- □ TB¹, wood and machine screw (TBWMS)
- □ TORX machine screw (TORX)
- □ TB¹ and TORX machine screw (TBTRX)

Installation accessories

- Plate, 4050AT-18
- Plate, 4050AT-18G

Special template

□ ST-____

1. Specify door thickness if other than 1 $^{3}\!/_{4}$ ".

Table of sizes

 Non-sized 4050AT Series cylinder is adjustable from sizes 1 through 4 and is shipped set to size 3

Interior door width



Indicates recommended range of door width for closer size.

Reduced opening force 4050AT Series closers

CAUTION! Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators section for information on systems that meet reduced opening force requirements without effecting closing power.

	Door width	36"	42"	48"
5	8.5* lbs.	N/A	N/A	N/A
	5.0* lbs.	4050AT	4050AT	4050AT

* Maximum opening force.

Product selection

4010/4010T

4110/4110T Series

4110 Series

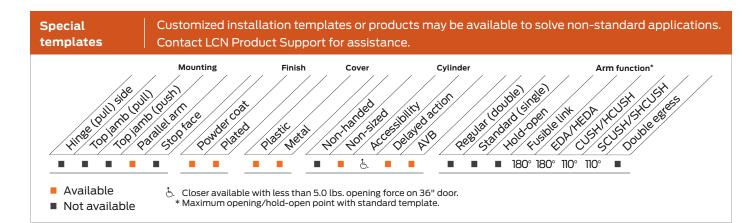


The 4110 is LCN's best performing heavy duty closer with an adjustable spring and possible hold-open point beyond 140 degrees, meeting ADA requirements. Backed by a 30 year warranty, the cast iron body and all weather fluid offer versatility in high traffic applications.

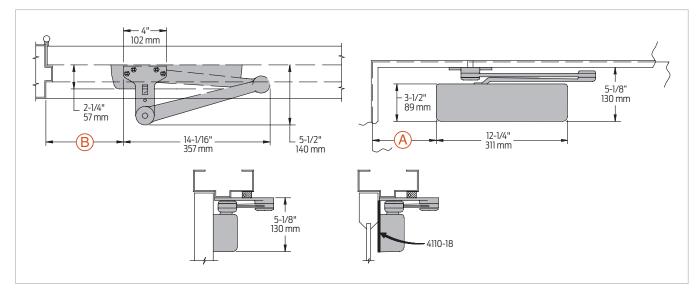
Features

Certifications Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act Body • Cast iron body construction • Full complement bearing • 1½" diameter piston • 1½" diameter double heat treated pinion journal Fluid All weather fluid Handing Handed Templating Peel-n-Stick templates - 21½" x 6" mounting hole pattern Size Adjustable spring size 1-5, or sized 6, includes patented green dial Warranty 30 years		
construction • Full complement bearing • 1½" diameter piston • 1½" diameter double heat treated pinion journal Fluid All weather fluid Handing Handed Templating Peel-n-Stick templates - 21/2" x 6" mounting hole pattern Size Adjustable spring size 1-5, or sized 6, includes patented green dial	Certifications	
Handing Handed Templating Peel-n-Stick templates - 2 ½" x 6" mounting hole pattern Size Adjustable spring size 1-5, or sized 6, includes patented green dial		 Full complement bearing 1¹/₂" diameter piston ¹¹/₁₆" diameter double heat treated
Templating Peel-n-Stick templates - 2 ¹ / ₂ " x 6" mounting hole pattern Size Adjustable spring size 1-5, or sized 6, includes patented green dial	Fluid	All weather fluid
2 ½" x 6" mounting hole pattern Size Adjustable spring size 1-5, or sized 6, includes patented green dial	Handing	Handed
patented green dial	Templating	•
Warranty 30 years	Size	Adjustable spring size 1-5, or sized 6, includes patented green dial
	Warranty	30 years

Cover	Plastic, standardMetal, optional
Fasteners	Self reaming and tapping screws (SRT)
Mounting	Parallel arm (push side)
Arms	Extra-duty arm
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary bronze 691 Light bronze 693 Black 695 Dark bronze 696 Brass Custom colors optional Optional SRI primer - powder coat only Optional plated finishes



Parallel arm (push) side mounting



Butt hinges	Should not exceed 5" (127 mm) in width		
Auxiliary stop	Recommended at hold-open point, where a door cannot swing 180°, or where CUSH-N-STOP arm is not used		
Clearance	EDA, or CUSH shoe is $5^{1}/2^{\prime\prime}$ (140 mm) from door face		
Top rail	 Less than 5¹/8" (130 mm) measured from stop requires PLATE, 4110-18 Plate requires 2" (51 mm) minimum measured from the stop 		
Stop width	Minimum 1″ (25 mm)		
Head frame	Flush or rabetted requires CUSH FLUSH PANEL ADAP	TER, 4110-419	
Reveal	Less than 2 $^{3/4^{\prime\prime}}$ (70 mm), use CUSH SHOE SUPPORT, 4110-30 with CUSH arms		
Blade stop spacer	4110-61 required to clear $1/2^{\prime\prime}$ (13 mm) blade stop		
Cush arm	Requires CUSH SHOE SUPPORT, 4110-30 for fifth screw anchorage where reveal is less than $3^{1}/_{16}$ " (78 mm)		
Delayed action	 Add suffix "DEL" to selected cylinder (eg. 4111 DEL) Not available with 4116 cylinder. Delays closing from maximum opening to approximately 70° Delay time adjustable up to approximately 1 minute 		
Advanced variable backcheck	 Cylinder starts backcheck at approximately 45° instead of the normal 75° Add suffix "AVB" to selected cylinder 		
Maximum opening	EDA or Fusible Link arm can be templated for 100° A = 5 ¹⁵ / ₁₆ " (151 mm) B = 7 ¹ /4" (184 mm)	CUSH arm can be templated for maximum opening at 85° A = $8^{5}/_{16}$ " (211 mm) B = $9^{5}/_{8}$ " (244 mm)	
	140° A= 4 ⁷ /16 ["] (113 mm) B = 5 ³ /4 ["] (146 mm)	90° A=7 ¹¹ / ₁₆ " (195 mm) B = 9" (229 mm)	
	or 180° A= 2 ¹⁵ / ₁₆ " (75 mm) B = 2 ¹⁵ / ₁₆ " (75 mm)	or 110° A= 5 ⁹ /16″ (141 mm) B = 6 ⁷ /8″ (175 mm)	
	 Hold-open points up to maximum opening with HEDA or Fusible Link arm 	 Hold-open point at maximum opening with HCUSH arm Spring Cush hold-open points are approximately 5° less than templated stop point 	

Introduction

Cylinders

4111(6)-3071

Standard

4110-3049EDA

Hold-open arm

Provides hold-open

function, adjustable

Handed

Optional

at shoe

Handed

Arms

Cast iron cylinder assembly



4110-3049FL

Handed

Optional

Fusible link arm

above 165° F



Plastic cover Non-handed Standard

Left hand shown 4110-72MC

Metal cover

- Handed
- Required for plated finishes and custom powder coat finishes
- Optional



4110-3077CNS Cush-N-Stop arm Non-handed

Features solid forged steel main arm and forearm with built-in stop in soffit shoe



4110-3077EDA Extra duty arm

- Non-handed Features forged, solid
- steel main and forearm for potentially abusive installations



4110-3077EDA/ 62G Extra duty arm

Non-handed

4110-18

Plate

- Features forged, solid steel main and forearm for potentially abusive installations
- Optional 4110-62G thick hub shoe for blade stop clearance



Releases hold-open function adjustable

at shoe when exposed to temperatures

 NOTE: Check local codes before specifing FL arms. NOT A life safety product!

4110-3049CNS HCUSH arm

Non-handed

- Provides hold-open function with templated stop/hold-open points.
- Handle controls hold-open function

4110-3077SCNS Spring CUSH arm

- Non-handed
- For abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Optional



4110-61 **Blade stop spacer** Lowers parallel arm shoe to clear 1/2" (13 mm) blade stop

4110-3049SCNS Spring HCUSH arm

- Non-handed
- For abusive applications features solid forged steel main arm and forearm with spring loaded stop in the soffit shoe
- Handle controls hold-open function
- Optional



4110-419 PA flush panel adapter

Provides horizontal . mounting surface for CUSH shoe on single rabetted or flush frame

minimum top rail

Required for push side mount

where top rail is less than 5 1/8"

Requires minimum 2" (51 mm)

(130 mm), measured from the stop

Installation accessories

4110-30 **CUSH shoe support**

Ordering information

How-to-order 4110 Series closers

- 1. Select cylinder size
- □ 4111

- □ RH □ LH
- (adjustable from size 1 to 5) □ 4116 (DEL, SHCUSH or
- HCUSH arm not available)

Closer options

Cylinder

- □ Delayed action (DEL)
- (not available with 4116)
- □ Advanced variable backcheck (AVB)

Cover

□ Metal (MC)

Finish

- Custom powder coat (RAL) _ (handed metal cover required)
- □ Plated finish. US (handed metal cover required)
- □ SRI primer (use with powder coat finishes only)

Arm

- □ Extra duty arm (EDA)
- \Box Extra duty arm with 62G (EDA/62G)
- □ Hold-open extra duty arm (HEDA) (handed)

Table of sizes

- Select closer based on width of door
- The spring power of non-sized 4111 cylinder is adjustable from size 1 through size 5 and is shipped set to size 3
- Sized 4116 series cylinders 6
- Delayed action not available with 4116 cylinder
- H CUSH and SPRING H-CUSH arm not available with 4116 cylinder

Exterior (and vestibule) door width



Interior door width



2. Specify hand 3. Select finish

□ Standard powder coat

Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

- □ Fusible link. 165°F (FL)
- □ Cush-N-Stop (CUSH)
- □ HCush-N-Stop (HCUSH) (N/A with 4116 cylinder)
- □ Spring CUSH (SCUSH)
- □ Spring HCUSH (SHCUSH) (N/A with 4116 cylinder)

Optional screw packs

(TBTRX)

- □ TB¹ and SRT screw (TBSRT)
- □ Wood and machine screw (WMS)
- \Box TB¹, wood and machine screw (TBWMS)
- □ TORX machine screw (TORX) □ TB¹ and TORX machine screw

Closer will be shipped with:

- Standard cylinder
- Standard cover
- Extra duty arm
- Self-reaming and tapping screws (unless options listed below are selected)

Installation accessories

- □ Plate, 4110-18
- □ CUSH shoe support, 4110-30
- □ Blade stop spacer, 4110-61
- □ PA flush panel adapter, 4110-419

Special template

ST-____

1. Specify door thickness if other than 1 ³/₄".

Reduced opening force 4110 Series closers

CAUTION! Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators section for information on systems that meet reduced opening force requirements without effecting closing power.

	Door width	36"	42"	48"
Ġ.	8.5* lbs.	4111	4111	4111
	5.0* lbs.	4111	4111	4111

* Maximum opening force.

guide



4030/4030T

4020/4020T SeriesSeries

4110T Series

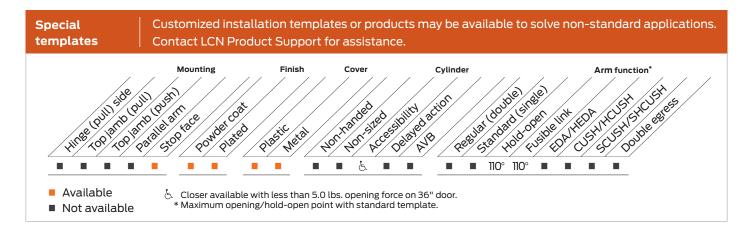


The 4110T is a Grade 1 push side, mounting track closer designed for interior high traffic applications. It features an optional track bumper assembly for additional cushioning in the opening swing of the door.

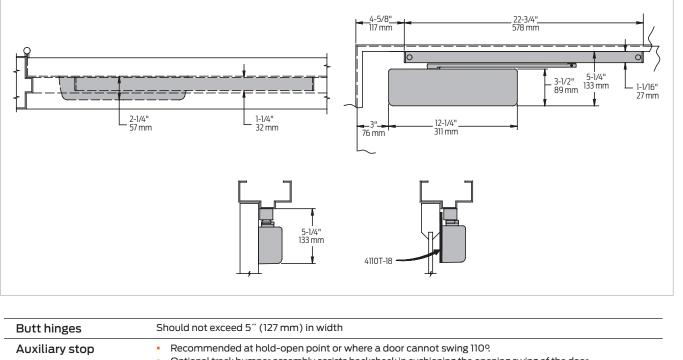
Features

Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	 Cast iron body Full complement bearing 1¹/₂" diameter piston ¹¹/₁₆" diameter double heat treated pinion journal 	
Fluid	All weather fluid	
Handing	Handed	
Size	Adjustable spring size 1-5, or sized 6, includes patented green dial	
Warranty	30 years	

Cover	Plastic, standard	
	 Metal, optional 	
Fasteners	Self reaming and tapping screws (SRT)	
Mounting	Stop face (push side)	
Arms	Standard arm and track with roller	
Finishes/colors/ powder coat	 689 Aluminum 690 Statuary bronze 691 Light bronze 693 Black 695 Dark bronze 696 Brass Custom colors optional Optional SRI primer - powder coat only Optional plated finishes 	

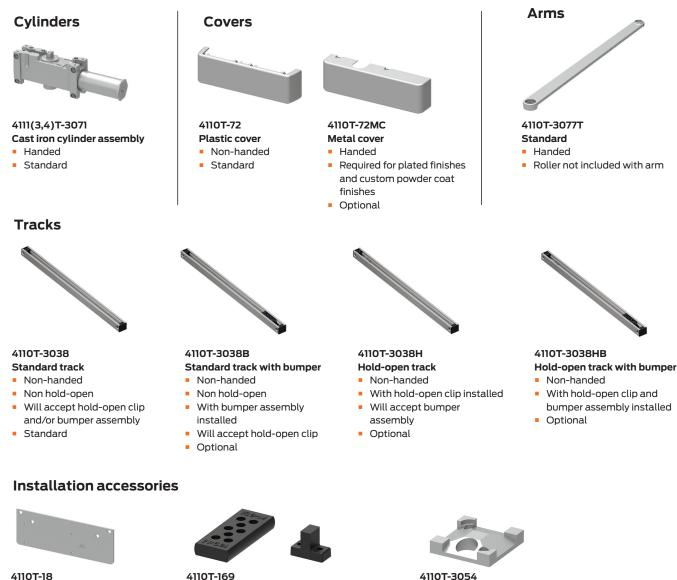


Stop face (push) side mounting



2011.000	
Auxiliary stop • Recommended at hold-open point or where a door cannot swing 110°. • Optional track bumper assembly assists backcheck in cushioning the opening swing of the definition of the opening swing of the opening swing of the definition opening swing of the definition opening swing	
Clearance	Projects $2^{1/4''}$ (57 mm) from face of door
Top rail	 Less than 5 ¹/4" (133 mm) measured from the stop, requires PLATE, 4110T-18 Plate requires 2 ¹/4" (57 mm) minimum
Stop width	Minimum 1 ¹ /4" (32 mm)
Maximum opening	 Templating allows 110° with standard track arm, limited to 100° with optional bumper tracks Variable hold-open angles with many options

Note: Consult factory for applications where door must swing 1809.



Plate

- Required where top rail, when measured from the stop, is less than 51/4" (133 mm)
- Requires minimum 2 1/4" (57 mm) minimum top rail



4110T-3034H Track roller

- Quiet, low friction roller assembly
- ÷. Shoulder dimension "X" = 1/16" (2mm)
- Spring-loaded hold-open mechanism

4110T-169

Track bumper

- Mounts in track to assist backcheck, not replace auxiliary stop
- Limits maximum opening. Consists of bumper, bumper post, and mounting screw

4110T-3054 Hold-open clip

- Mounts in track to provide hold-open function
- Hold-open point controlled by clip location
- Consists of clip and mounting screws .
- Requires 4110T-3034H Track Roller .



4110T-3034 Track roller

- Quiet, low friction roller assembly
- Shoulder dimension "X" = 1/16" (2 mm)

4040XP/4040XPT

4050A/4050AT

Series

Series

4110/4110T Series

Ordering information

How-to-order 4110T Series closers

1. Select cylinder size

□ 4111T (ADA)

□ 4113T

□ 4114T

2. Specify hand

□ LH

3. Select finish

Standard powder coat

Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

Closer will be shipped with:

- Standard cover
- Standard arm
- Track roller
- Standard track
- Self-reaming and tapping screws (unless options listed below are selected)

Closer options

Cover

□ Metal (MC)

Finish

- Custom powder coat (RAL) _________
 (handed metal cover required)
- Plated finish, US _____
 (handed metal cover required)
- □ SRI primer (use with powder coat finishes only)

Track

- □ Standard with bumper (BUMPER)
- □ Hold-open (HO)
- □ Hold-open with bumper (HBUMPER)

Screw pack

- □ TB¹ and SRT screw (TBSRT)
- □ Wood and machine screw (WMS)
- □ TB¹, wood and machine screw (TBWMS)
- □ TORX machine screw (TORX)
- □ TB¹ and TORX machine screw (TBTRX)

Installation accessories

Plate, 4110T-18

Special template

ST-____

1. Specify door thickness if other than $1^{3}/_{4}$ ".

Table of sizes

- Select closer based on width of door
- Sized 4110T Series cylinders available in size 1, 3 or 4
- Specify next higher size closer where strong drafts exists

Interior door width



Indicates recommended range of door width for closer size.

Reduced opening force 4110T Series closers

CAUTION! Any manual door closer, including those certified by BHMA to conform to ANSI Standard A156.4, that is selected, installed and adjusted based on ADA or other reduced opening force requirements may not provide sufficient power to reliably close and latch a door.

Refer to Automatic Operators section for information on systems that meet reduced opening force requirements without effecting closing power.

	Door width	36"	42"	48"
Ġ.	8.5* lbs.	N/A	N/A	N/A
	5.0* lbs.	4110T	4110T	4110T

* Maximum opening force.

4020/4020T 403 Series :

Introduction

Product selection

4010/4010T

4020/4020T SeriesSeries



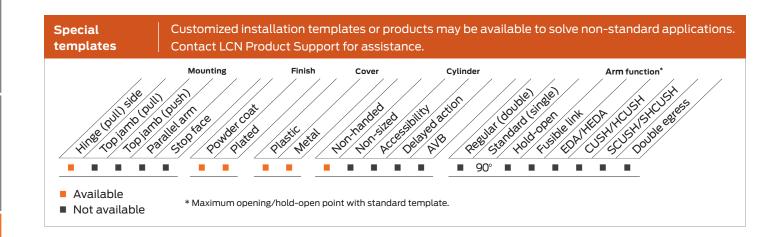


The 4000T is a heavy duty closer to reliably control fire and smoke barrier doors with maximum swing of 90°. Designed for use with an SEM 7850 wall magnet.

Features

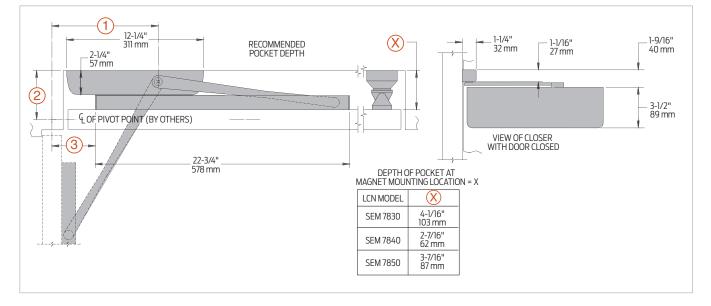
Certifications	Grade 1 - ANSI A156.4, UL 10C, ADA, 100 hour salt spray, meets BAA - Buy American Act	
Body construction	 Cast iron body Full complement bearing 1½" diameter piston 3/4" diameter double heat treated pinion journal 	
Fluid	All weather fluid	
Handing	Non-handed	
Size	Size 3 or 4	
Warranty	30 years	

Cover • Plastic, standard • Metal, optional Fasteners Wood and machine screw pack Mounting In a wall pocket, hinge side Arms Standard arm and track with roller Finishes/colors/ powder coat • 689 Aluminum • 690 Statuary Bronze • 691 Light Bronze • 693 Black • 695 Dark Bronze • 696 Brass • Custom colors optional • Optional SRI primer - powder coat on • Optional plated finishes			
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Finishes/colors/ powder coat	Mounting	In a wall pocket, hinge side	
powder coat 690 Statuary Bronze 691 Light Bronze 693 Black 695 Dark Bronze 696 Brass Custom colors optional Optional SRI primer - powder coat on	Arms	Standard arm and track with roller	
		 690 Statuary Bronze 691 Light Bronze 693 Black 695 Dark Bronze 696 Brass 	
		Optional SRI primer - powder coat onlyOptional plated finishes	



4050A/4050AT Series

Wall pocket mounting



Butt hinges	 Pocket pivot, total door hinge or center pivot are door mounting options Should not exceed 5" (127 mm)
Pocket depth	 See above table for distance required between door and closer mounting location This dimension is measured from the cylinder mounting surface to the pull side face of the door at 90°
Wall magnet	 SEM 7850 is recommended. Use of other magnets may require special construction to alter the depth of the pocket at the magnet location See Fire Life Safety section
Dimension 1	 The distance from the centerline of the closer shaft to the centerline of the hinge or pivot For pocket pivot or total door hinge, 9¹/2["] (241 mm) For butt hinge 8["] (203 mm) For center pivot 10["] (254 mm)
Dimension 2	 The distance from the centerline of the pivot or hinge to the cylinder mounting surface For pocket pivot 4 ¹/₂" (114 mm) For total door hinge 3 ⁷/₈" (98mm) For butt hinge 2 ⁷/₈" (73 mm) For center pivot 4 ¹/₂" (114 mm)
Dimension 3	 The distance from the centerline of the pivot or hinge to end of the track For pocket pivot or total door hinge, 3⁷/₈" (98mm) For butt hinge 2³/₈" (60mm) For center pivot 4⁵/₈" (117mm)
Maximum opening	 Templating allows 90° only Hold-open point 90° with magnet

Notes:

Cylinder mounts on wall

 \cdot Track mounts on hinge side of door

Cylinders



4003(4)T-3071 Cast iron cylinder assembly Non-handed

Standard

Arms

4000T-3077T Standard arm Non-handed

Tracks

Roller not included with arm

Covers



4000T-72 Plastic cover Non-handed



4000T-72MC

Metal cover Handed

- Required for plated finishes and custom powder coat finishes
- Optional

4010/4010T Series

Introduction

Product selection guide

4050A/4050AT Series

4000T-3038

Standard track

- Non-handed
- Non hold-openWill not accept hold-open clip or bumper assembly
- Standard



Track roller

- Quiet, low friction roller assembly
- Shoulder Dimension "X" = 1/8" (3 mm)



Ordering information

How-to-order 4000T Series closers

1. Select cylinder size

2. Select finish

- □ 4003T
- □ 4004T

Standard powder coat _

Aluminum, Dark Bronze, Statuary, Light Bronze, Black, Brass.

Closer will be shipped with:

- Standard cylinder
- Standard cover
- Standard arm
- Track roller
- Standard track
- Self-reaming and tapping screws (unless options listed below are selected)

Closer options

Cover

□ Metal (MC)

Finish

- Custom powder coat (RAL) _________
 (handed metal cover required)
- Plated finish, US _____
 (handed metal cover required)
- \Box SRI primer (use with powder coat finishes only)

Table of sizes

- Select closer based on width of door
- 4000T Series cylinders available in size 3 or 4
- Closing power of 4000T Series closers is not adjustable



Screw pack

- □ TB¹, wood and machine screw (TBWMS)
- □ TORX machine screw (TORX)
- □ TB¹ and TORX machine screw (TBTRX)

Special template

- ST-_____
- 1. Specify door thickness if other than 1 $^{3}/_{4}^{\shortparallel}$.

Interior door widt

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