

Notes:

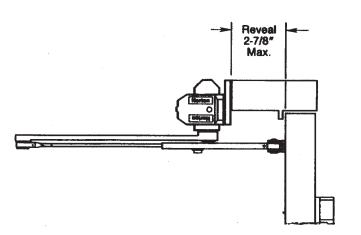
- Do not scale drawing.
- Left hand door shown.
- Maximum reveal in 2-7/8 inches.
- Dimensions are in inches.
 See conversion chart for metric dimensions.

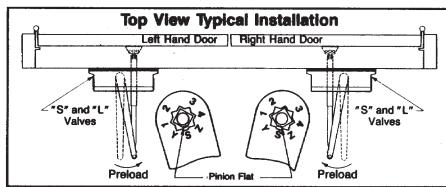
Opening	Dim. A
To 100°	8-1/2
100° to 120°	7
Over 120°	4-1/2

inches	mm.	inches	mm.
1/2	12.7	4-1/2	114
7/8	19.1	5	127
1-1/2	38.1	7	177.8
1-3/4	44.5	8-1/2	216
4	101.6		

Door swing may be limited by door, frame, wall or hardware conditions. Hollow-metal doors require channel or box-type reinforcement when thrubolt mount is specified.

Sex-bolts may be required for wood or plastic faced fire-door mounting. Minimum thickness recommended for reinforcements in hollow-metal doors and frames: .1046" (2.66mm.) unless otherwise noted.





Fastener	Door or Frame	Drill
#14 type "A" sheet metal acrew	wood	7/32" <i>(5.5mm)</i>
1/4-20 machine screw	metal	#7 (.201 dia.) or 5.10mm. drill 1/4*20 tap
SNB (optional)	hollow-metal	9/32" (7.00mm.) thru 3/8"(9.50mm.) door face opposite to closer
	aluminum or wood	3/8" (9.50mm.) thru
TBGN (optional)	all	9/32"(7.00mm.) thru 3/8"(9.50mm.) diameter x 3/8" (10mm.) deep, door face opposite to closer

(J)1680 Series Door Closers With Low Profile Arm
Top Jamb Application With 1687 Drop Plate
Non Hold Open Arm
Individually Sized Units 3 and 4 & Multi-size Unit 1-6



www.nortondoorcontrols.com

TEMPLATE NUMBER

REV

7316-1162

2