

Installation Instructions

CAUTION

Parallel Rigid Arm Door Closers (PR) CloserPlus[®] Door Closers (CLP)

Model Numbers Included:

PR8101(H) / PR810X(H) PR8301(H) / PR830X(H) PR8501(H) / PR850X(H) CLP8101(T) / CLP810X(T) CLP8301(T) / CLP830X(T) CLP8501(T) / CLP850X(T)

Note 'X' Designates Size 2, 3, 4, 5, or 6

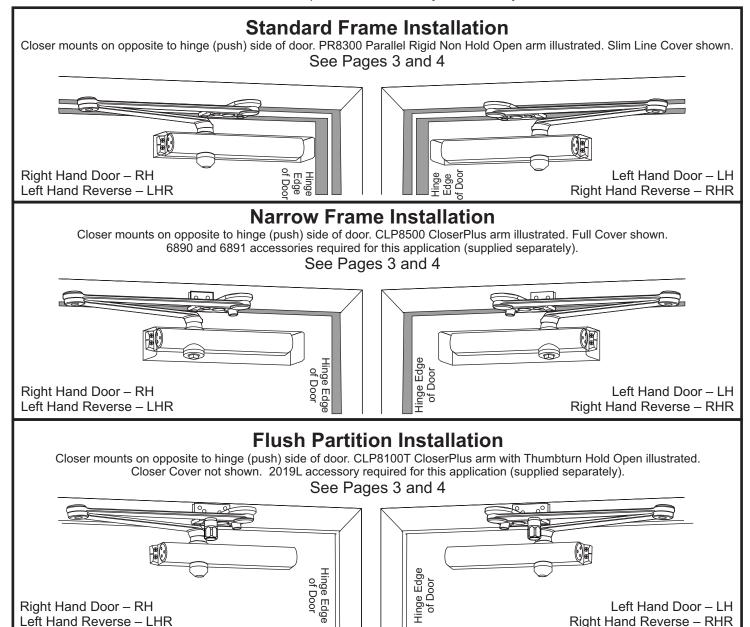
ASSA ABLOY

An incorrectly installed or improperly adjusted door closer can cause properly damage or personal injury. These instructions should be followed to avoid the possibility of misapplication or misadjustment.

Additional Closer Options:

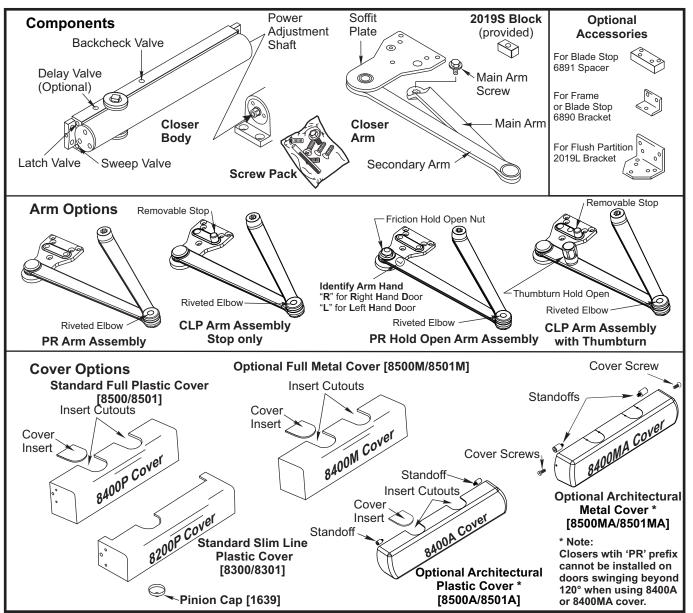
- "DA" indicates Delayed Action closing.
- "H" indicates Hold-Open function for "PR" prefix units. The arm is handed.
- "T" indicates Thumbturn actuated Hold-Open control for "CLP" prefix units. Optional Accessories:
- 8148 Drop plate
- 2019L, 6890, 6891 Soffit Plate Accessories.

NOTE: For special applications a separate door and frame preparation template is packed with these instructions. In those cases, use this instruction sheet for installation sequence and closer adjustments only.





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Preparation for Fasteners								
	Fasteners	Door or Frame	Drill-Sizes					
Standard	Self-Drilling Screw	Aluminum or Metal	No drill required					
	Sell-Dilling Sciew	Wood (see Note)	3/16" (4.30 mm) (pilot hole required)	1				
	1/4" - 20 machine screw	Metal	Drill: #7 (0.201" dia.) Tap: 1/4" - 20	Ī				
Optional	Sleeve nuts and bolts	Hollow Metal	9/32" (7 mm) through; 3/8" (9.5 mm) door face opposite to closer					
		Aluminum or Wood	3/8" (9.5 mm) through					
	Through-bolts and grommet-nuts	All	9/32" (7 mm); 3/8" (9.5 mm) dia. x 3/8" (9.5 mm) deep on door opposite to closer					

Note: Pilot hole required when using self-drilling screws for wood door/frame applications.



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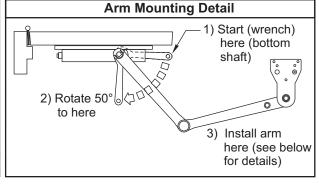
- Select angle of opening and use dimensions shown on Page 4 and Dimension Chart below to locate 4 holes on stop side of door for closer body (or 8148 drop plate, only if required, see page 5) and 5 holes on stop and/or rabbet for Soffit Plate. For applications not covered in these instructions, a separate template will be required.
- Prepare door and frame for fasteners. See "Preparation for Fasteners", Page 2.
- Set approximate closer power for door size using Power Adjustment Chart below. Use 1/8" hex wrench supplied to adjust Power Adjustment Shaft (set at 8 turns from factory) ... 20 turns maximum. Turn nut CLOCKWISE to Increase, COUNTER-CLOCKWISE to Decrease power. See Page 6 for the illustration of this step.
- Mount 8148 Dropplate ... only if required (see Page 5).
- Install closer with power adjustment shaft toward hinge edge of door. Note: If using full metal cover, cover mounting clips must be slipped under ends of closer when closer is being mounted. Clips should project 1/4" (6mm) beyond each end of closer.
- For suffix "H" only, check that hand of arm matches hand of door. See arm illustration on page 2 for location of arm handing mark.

- With door closed, closer valves 'S' and 'L'. Then with a wrench, turn pinion shaft 50° or more to permit proper alignment of arm mark with pinion flat -
 - 'L' for Left hand door.
 - 'R' for Right hand door.

See Arm Mounting Detail and Main Arm Installation at right below. (Caution: Closer arm is under spring tension and may be difficult to rotate.)

- Reopen valves 'S' and 'L' by turning counter clockwise.
- With door closed, align soffit plate with mounting holes in frame. Fasten soffit plate to frame with flat head screws provided.... use spacer blocks 2019S or 6891, if required. (Caution: Closer arm is under spring tension and may be difficult to rotate.)
- Make closer adjustments (see page 6) before installing cover ... NOTE: DO NOT back valves out of closer or a leak will result.
- Install cover (see page 6).
 NOTE: Architectural Covers 8400A and 8400MA CAN NOT be used with "PR" prefix closers that are installed for doors openings in excess of 120°.

Installation Dimensions Chart											
		Dim		85°- 90°	90°- 95°	95°- 100°	100°- 105°	105°- 110°	110°- 115°	115°- 120°	120°- 180°
PR8101/ * PR8301/		Α	in. (mm)				3-3/4 (95)				1-1/4 (32)
PR8501		В	in. (mm)				9-1/2 (241)				7 (178)
CLP8100/ CLP8300/ CLP8500	Butt Hinges or Offset Pivots	Α	in. (mm)	5-1/2 (140)	4-3/4 (121)	4 (102)	3-3/8 (86)	2-3/4 (70)	2-1/8 (54)		
		В	in. (mm)	11 (279)	10-1/4 (260)	9-1/2 (241)	8-7/8 (225)	8-1/4 (210)	7-5/8 (194)		
	Center Pivots	Α	in. (mm)	5-3/8 (137)	4-5/8 (117)	3-7/8 (98)	3-1/4 (83)	2-5/8 (67)	2 (51)		·
		В	in. (mm)	10-7/8 (276)	10-1/8 (257)	9-3/8 (238)	8-3/4 (222)	8-1/8 (206)	7-1/2 (191)		

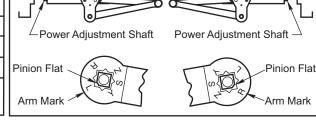


Main Arm Installation Instructions

Hand Door Door Swing Pight Hand

Power Adjustment Chart								
	Full Clockwise Turns of Closer Power Adjustment Shaft							
	Door Size	28-32 in 0.7-0.8 m	33-36 in 0.85-0.9 m	37-42 in 0.95-1.05 m	43-48 in 1.1-1.2 m			
DD0404/DD0004/DD0504	Interior	7	10	13	16			
PR8101/PR8301/PR8501	Exterior	9	12	15	18			
CL D0004/CL D0504	Interior	9	11	13	15			
CLP8301/CLP8501	Exterior	10	12	14	16			

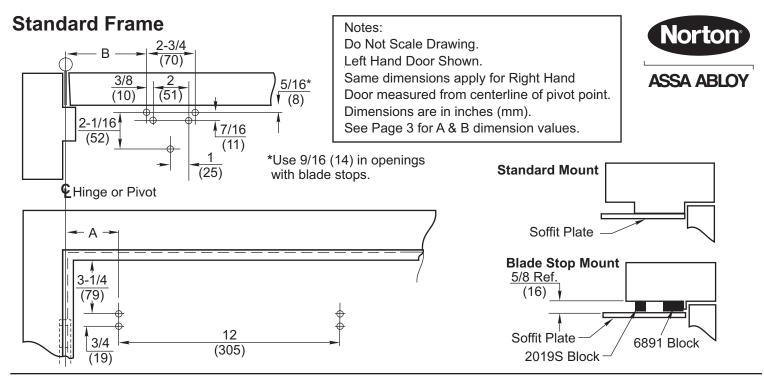
NOTE: Maximum of 20 turns (360°) of Power Adjustment Shaft. Closer is shipped set at mid power setting.



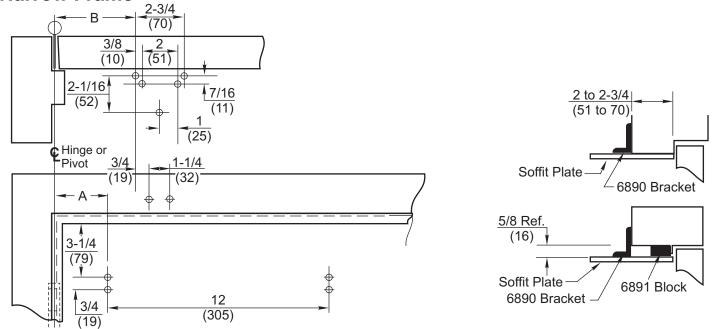
Left Hand Door

Right Hand Door

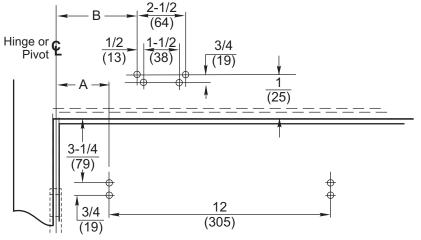
^{*} Series PR8500A, PR8500MA, and CAN NOT be installed for 120° to 180° door openings.

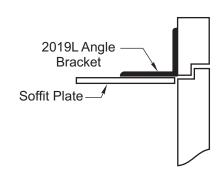


Narrow Frame



Flush Partition



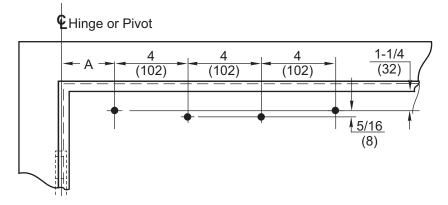


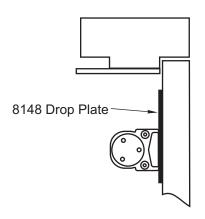
8148 Drop Plate Mounting Holes



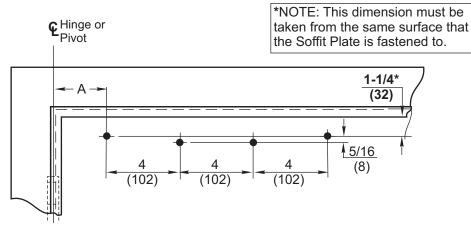
Standard Frame

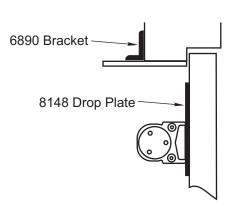




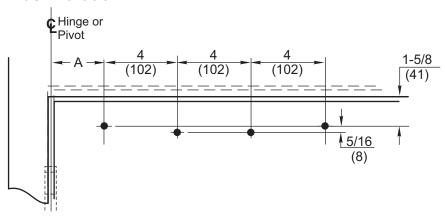


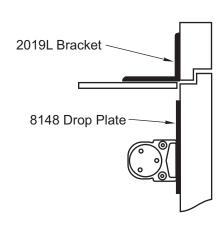
Narrow Frame





Flush Partition





Thumbturn Hold-Open Feature ("CLP" prefixed units only)

The Thumbturn Hold-Open feature is controlled by the knob located on the arm of the unit. Turning this knob clockwise will engage the Hold-Open mechanism and increase the Hold-Open force. Turning this knob counterclockwise will reduce the Hold-Open force and disengage the Hold-Open mechanism. **DECREASE - - INCREASE**



Friction Hold-Open Feature ("PR" prefixed units only) Hold door open to opening angle desired and tighten holderadjustment-nut (wrench supplied) or use 1" Box or Open End wrench.

Unit Adjustment

Closing Power Adjustment (8X01 closers only – Using "Power Adjustment Chart" from Page 3, select the correct number of turns for power adjustment shaft that corresponds with the installation. With 1/8" hex-key provided, rotate adjustment shaft full 360° clockwise turns to desired setting. After closer has been installed and proper adjustments made to the sweep and latch, it may be necessary to readjust spring power for good closing action.

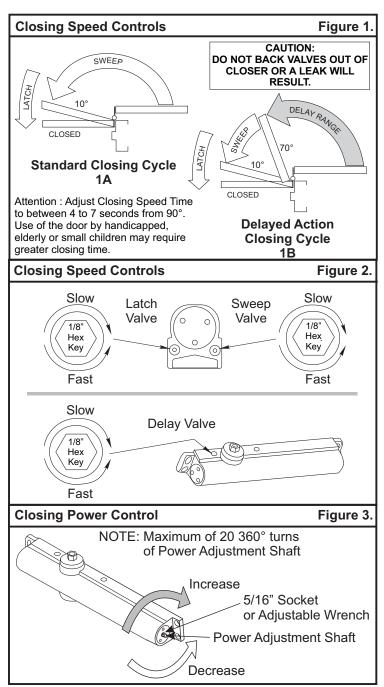
Control Valve Adjustments

(See Figure 2.)

Closing Speed Controls (Figure 1A or 1B and 2.)

Valve "S" Controls Sweep Range.

- Valve "L" Controls Latch Range.
- Valve "D" Controls Delay Range (optional).
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Opening Cycle

"Backcheck" valve controls the strength of cushioning in Backcheck Range. NEVER close this valve completely – it is not to provide a positive stop. (see Figure 4 and Figure 5).

Cover–Full cover: Slide cover insert into the un-used cutout in cover. Install cover using screws provided.

Narrow cover: Install cover using screws provided. Install pinion cap onto pinion shaft by hand or with a Phillips screw driver - DO NOT OVER TIGHTEN.

Metal cover: Fasten cover to mounting clips with screws provided.

Architectural Metal Cover: Remove cover insert where pinion is located. Install standoffs in ends of closer. Install cover using screws provided.

Architectural Plastic Cover: Slide cover insert into the unused cutout in cover. Install standoffs in ends of closer. Snap cover over standoffs.

