3/4

1-3/4

1-5/8

1/2

Holes for

1688 Plate

only

2-1/2

1/2

1-1/2

1-1/2 -

3/4

2-3/4

C Hinge or **Pivot**

Door

Opening

*

85°

90°

95°

100°

105°

110°

DIM. A

11-1/4

10-1/2

9-3/4

9-1/8

8-1/2

7-7/8

2019 Soffit Plate

DIM. B

9-1/8

8-3/8

7-5/8

6-3/8

5-3/4

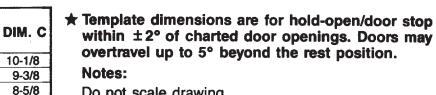
8

7-3/8

6-3/4

7

2019L Bracket



NortonRixson.com

Do not scale drawing.

Left hand door shown.

Dimensions are in inches.

Hollow-metal doors require channel or box-type reinforcement when thru-bolt mount is specified.

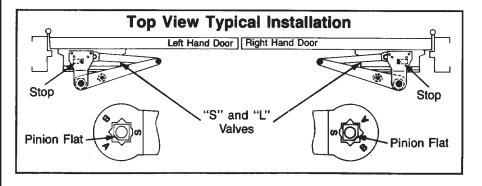
Hold Open Arm door closers are not permitted to be used on fire doors.

Sex-bolts may be required for wood or plastic faced fire-door mounting.

Minimum thickness recommended for reinforcements in hollow-metal doors and frames: .1046" (2.66mm.), Follow Conversion Chart for metric dimensions.

Maximum width hinges for this template are 5" (127mm)

in.	mm.	in.	mm.	in.	mm.	in.	mm.
1/2	12.7	4	101.6	7-7/8	200	9-3/8	238
3/4	19.1	5-3/4	146	8	203	9-3/4	248
1-1/2	38.1	6-3/8	162	8-3/8	213	10-1/8	257
1-5/8	41	6-3/4	171	8-1/2	216	10-1/2	267
1-3/4	44	7	177.8	8-5/8	219	11-1/4	286
2-1/2	63.5	7-3/8	187	9-1/16	230.2		
2-3/4	69.9	7-5/8	194	9-1/8	232		



9-1/16

Fastener	Frame	Door	Drill	
#14 type "A" sheet metal screw	wood	none	7/32" (5.5mm)	
1/4-20 machine screw	metal	none	#7 (.201 dia.) or 5.10mm. drill 1/4 ^{n,} 20 tap	
SNB (optional)	none	hollow metal	9/32" (7.00mm.) thru 3/8"(9.50mm.) door face opposite to closer	
(optional)		aluminum or wood	3/8" (9.50mm.) thru	

