

Power Sizes 1-6, 3BC, or 4BC Approved 2022-02-25 ★ Template dimensions are for hold-open/door stop within ±2° of charted door openings. Doors may overtravel up to 5° beyond the rest position. Notes:

Do not scale drawing.

Left hand door shown.

Frame

wood

metai

none

Door

none

none

hollow

Dimensions are in inches.

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Hollow-metal doors require channel or box-type reinforcement when thru-bolt mount is specified.

Hold Open Arm door closers are not permitted to be used on fire doors.

Sex-bolts may be required for wood or plastic faced fire-door mounting.

Minimum thickness recommended for reinforcements in hollow-metal doors and frames: .1046" (2.66mm.).

Follow Conversion Chart for metric dimensions.

Maximum width hinges for this template are 5" (127mm)

			r		t		
in.	mm.	in.	mm.	in.	mm.	in.	mm.
3/8	9.5	2	50.8	7-3/8	187	9-1/16	230.2
7/16	11.1	2-3/4	69.9	7-5/8	194	<del>9</del> -1/8	232
1/2	12.7	4	101.4	7-3/4	197	9-3/8	238
3/4	19.1	5-3/4	146	8	203	<del>9</del> -5/8	244
1	25	6-3/8	162	8-3/8	213	10-1/8	257
1-1/4	31.8	6-3/4	171	8-5/8	219	10-3/8	264
1-1/2	38.1	7	177.8	9	229	11-1/8	283
1-5/8	41						

metal		3/8" (9.50mm.) door face opposite to closer					
aluminu or wood		3/8" (9.50mm.) thru					
	ASSA AB	LOY					
TE	MPLATE NUMBER 7316-2304	REV 4	DATE <b>12/21</b>				

Drill

7/32" (5.5mm)

#7 (.201 dia.) or 5.10mm. drill

1/4"-20 tap

9/32" (7.00mm.) thru