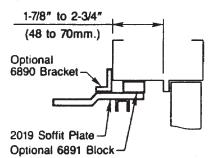


Single Rabbetted Frame

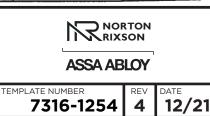


Blade Stop Frame

| Fastener | Frame | Door | Drill |
|--------------------------------|-------|---------------------|------------------------------------------------------------------------|
| #14 type "A" sheet metal screw | wood | none | 7/32" (5.5mm) |
| 1/4-20 machine screw | metal | none | #7 (.201 dia.) or 5.10mm. drill 1/4-20 tap |
| SNB | none | hollow metal | 9/32" (7.00mm.) thru 3/8" (9.50mm.) door face opposite to closer |
| | | aluminum or wood | 3/8" (9.50mm.) thru |



Approved 2022-02-25



inches inches mm. inches mm. mm. 3/8 9.5 1-5/8 41 7 177.8 11.1 7/16 2 50.8 7-1/8 181 1/2 12.7 2-3/4 69.9 7-5/8 194 3/4 19.1 4 101.6 8-1/8 206 25 4-1/8 105 8-5/8 219 1-1/4 31.8 5-1/8 130 230.2 9-1/16 1-1/2 38.1 6-1/8 156 9-5/8 244

Notes:

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- Do not scale drawing.
- Left hand door shown.
- Dimensions are in inches. See conversion chart for metric dimensions.

Door swing may be limited by door, frame, wall or hardware conditions.

Hollow-metal doors require channel or box-type reinforcement when thru-bolt mount is specified.

Hold Open Arm door closers without Fusible-link release are not permitted to be used on fire doors.

Sex-bolts may be required for wood or plastic faced fire-door mounting.

Minimum thickness recommended for reinforcements in hollow-metal doors and frames: .1046" (2.66mm.) unless otherwise noted.