To clear arm cut flange off push side

from heel of door.

 \oplus

2-1/4→

3/4-

Rail must

extend to hinge edge

of door.

Jamb

Norton Rixson

3/4" Offset Pivots

or Standard Butt

Jamb

Rail

1-1/4

2-1/16

Hinges

of door below rail. Length of cut: 12-1/2" --

-11-3/8 Floor Plate

Arm Locking Screw

© Closer Spindle

C Door & Rail

9-13/16 Cement Case

Cement Case

Rail

Arm

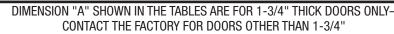
- 11-1/8

14 - 3/4

Holes for 1/2" x 12-24 FHMS or

1-1/2" No. 12 FHWS

7 - 3/8



IMPORTANT

Select Correct Dim. "A" From Tables Shown For Setting Floor Closer

For 90° Door Opening on 1-3/4" Doors

Door Stops and/or Holds Open at 90°

Type Of Hinge	Dim "A"
Norton Rixson M19 Side Jamb Pivots	4-7/16
4-1/2" X 4-1/2" Butt Hinge	3-3/4
4" X 4" Butt Hinge	3-1/2

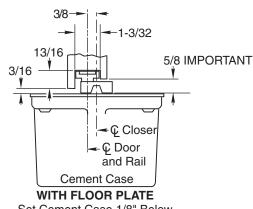
Optional Heavy Duty Door Stop Required

For 95° Door Opening on 1-3/4" Doors

Door Stops and/or Holds Open at 95°

Type Of Hinge	Dim "A"
Norton Rixson M19 Side Jamb Pivots	3-15/16
4-1/2" X 4-1/2" Butt Hinge	3-1/4
4" X 4" Butt Hinge	2-15/16

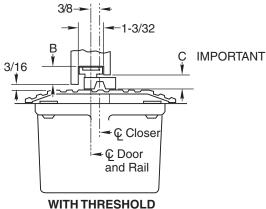
1/4 Threshold	B=1-1/16	C=7/8
1/2 Threshold	B=13/16	C=5/8



Set Cement Case 1/8" Below Surface of Finished Floor

1-3/32

35/64



Set Cement Case Flush with Finished Floor

Closer must have a 1/2" longer spindle for threshold.

NOTE:

- 1. Do not scale.
- 2. Right Hand Shown
- 3. Dimensions given in inches.

 Conversion from inches to metric: inch x 25.4.
- 4. Norton Rixson designed threshold available on request.

327 Independently Hung Floor Closer

5-7/8 Cement Case -6-1/8 Floor Plate

Rail Block

4-1/16

NORTON RIXSON ASSA ABLOY

TEMPLATE NUMBER

REV DATE **12/21**

OS10400

Approved 2023-12-15