



Notes:

- Do not scale drawing.
- All dimensions shown in money (mm.).
- · Left hand door shown.
- Caution: Hollow metal doors require channel or box type reinforcement. Hollow metal frames require full width header reinforcement.

Preparation for Fasteners								
Fasteners	Application	Door or Frame	Drill Sizes					
Sex-nuts and bolts	Closer Drop plate 2022 Bracket	Hollow Metal	9/32" (7.00mm.) through 3/8" (9.50mm.) door face opposite to closer					
		Aluminum or wood	3/8" (9.50mm.) through					

Door Opening Angle		Dimensions*									
Hold Open	Dead Stop	Butts and Offset Pivots			Center Pivots						
		Dimension A		Dimension B		Dimension A		Dimension B			
		Inches	mm.	Inches	mm.	Inches	mm.	Inches	mm.		
85°	90°	115/8	295	101/2	267	123/8	314	111/4	286		
90°	95°	11	279	97/8	251	113/4	298	105/8	270		
95°	100°	101/2	266	91/2	241	111/4	286	101/8	257		
100°	105°	10	254	87/8	225	103/4	273	95/8	244		
105°	110°	91/2	241	83%	213	101/4	260	91/8	232		
110°	115°	91/6	231	8	203	91/8	251	83/4	222		

- * "A" and "B" dimensions measured from centerline of hinge or pivot.
- ** Door must be free to swing up to 5° beyond hold open position.

Unitrol With 2022 Bracket Series 78-B/F Doors 28" - 32" (0.70 - 0.80m) Wide **Parallel Arm Installation Template - Flush Partitions Stop Only or Hold-Open Unitrol Door Closer** With or Without No. 88 Drop Plate

RIXSON **ASSA ABLOY**

TEMPLATE NUMBER 7349-1352 12/21

Approved 2022-05-02