

Preparation for Fasteners								
Fasteners	Application	Door or Frame	Drill Sizes					
Sex-nuts and bolts	Closer drop plate	Hollow Metal	9/32" (7.00mm.) through 3/8" (9.50mm.) door face opposite to closer					
		Aluminum or Wood	3/8" (9.50mm.) through					
#14 x 1-1/4" (32mm.) type ''A'' S.M. screws	Soffit plate 6190 bracket	Wood	3/16″ (4.30mm.)					
1/4-20 machine screw		Metal	drill: #7 (.201") tap: 1/4-20					
Through bolts and Optional grommet nuts		All	9/32" (7.00mm.) through 3/8" (9.50mm.) dia. x 3/8" (10mm.) deep, door face opposite to closer					

Door Opening Angle		Dimensions*								
	Dead	Butts and Offset Pivots			Center Pivots					
	Stop	Dimension A Dimension B		sion B	Dimension A		Dimension B			
		Inches	mm.	Inches	mm.	Inches	mm.	Inches	mm.	
85°	90°	16¾	416	15¼	387	171/8	435	16	406	
90°	95°	151⁄2	394	143/8	365	16¼	413	151/8	384	
95°	100°	143⁄4	375	135⁄8	346	151⁄2	394	143/8	365	
100°	105°	141/8	359	13	330	141/8	378	13¾	349	
105°	110°	135⁄8	346	121/2	318	143/8	365	13¼	336	
110°	115°	131/8	333	12	305	137/8	352	123⁄4	324	

\* "A" and "B" dimensions measured from centerline of hinge or pivot.

\*\* Door must be free to swing up to 5° beyond hold open position.

Norton<br/>RixsonASSA ABLOYTEMPLATE NUMBER7349-1355312/21

Unitrol Standard Application Series 78-B/F Doors 42" - 48" (1.05 - 1.20m) Wide Parallel Arm Installation Template Stop Only or Hold-Open Unitrol Door Closer With or Without No. 88 Drop Plate

Approved 2022-05-02