



**Notes:**

1. Do not scale drawing.
2. Right hand shown.
3. Centerline hole dimension  $\pm .005$ " tolerance. All other dimensions  $+ .015$ "  $- .000$ " tolerance.
4. Mortise dimensions shown allow  $1/64$ " clearance for mounting pivots.
5. 1/4-20 tapped holes are located in Part No. 652101 reinforcement.
6. All dimensions are in inches.

**EM19U Intermediate Pivot  
 3/4" Offset  
 Aluminum Door and Frame Preparation**



**ASSA ABLOY**

TEMPLATE NUMBER	REV	DATE
<b>IP50020B</b>	<b>3</b>	<b>01/22</b>