



Notes:

1. Do not scale drawing.
2. Right hand shown.
3. Centerline hole dimension $\pm .005$ " tolerance. All other dimensions $+ .015$ " $- .000$ " tolerance.
4. Mortise dimensions shown allow 1/64" clearance for mounting pivots.
5. 1/4-20 tapped holes are located in Part No. 652101 reinforcement.
6. All dimensions are in inches.

**EM19U Intermediate Pivot
3/4" Offset
Aluminum Door and Frame Preparation**

Approved 2024-05-15