

CL-MP-118

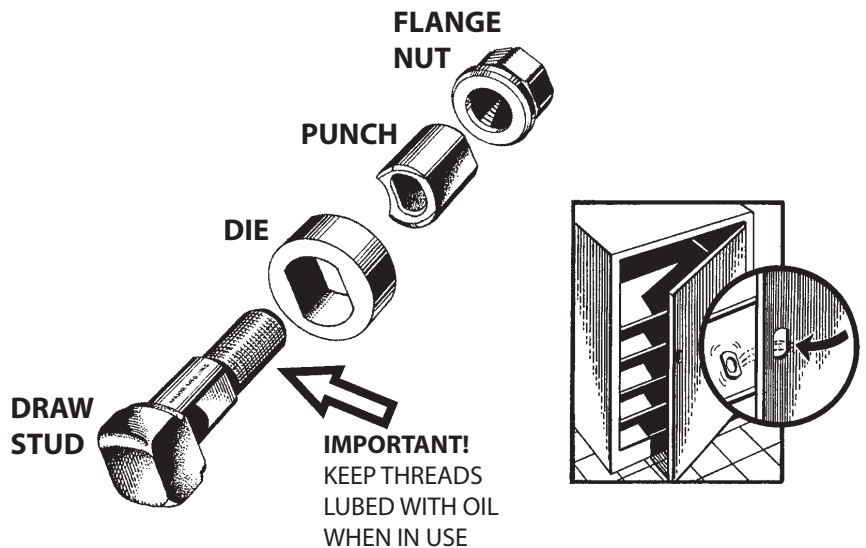
Double "D" Metal Punch & Die Set

SPECIFICATIONS

- Hole type:** Punches a DOUBLE "D" hole in sheet metal cabinet drawers and doors.
- Metal type:** Use on metal cabinets or any type of sheet metal door made with 18 gauge (.048) or lighter steel.
- To use:** Drill a 3/4" hole centered where the cam lock is to be installed, slide the punch through the hole and tighten down the hex nut with a 11/16" wrench or socket set.
- Hole size:** Punches a DOUBLE "D" hole size approximately 7/8" wide by 1-1/8" high.
- For use with:** 1-1/8" diameter Olympus cabinet locks 720, 820, 920, CR25 ME93, SA54 and YA93.

INSTRUCTIONS

- Step 1:** Locate the center of where the cam lock is to be installed and drill a 1/2" hole at that location.
- Step 2:** Insert draw stud and die from one side of door and punch and flange nut from the other side of door.
- Step 3:** Add a few drops of oil to the threads of the draw stud and position the "flats" properly for your particular cam lock installation.
- Step 4:** With an 11/16" wrench holding the draw stud on one side of the door, tighten the flange nut with another 11/16" wrench (or socket and ratchet) from the other side of the door.
- Step 5:** Remove punch unit after double "D" hole has been punched.



WARNING: This product can expose you to chemicals including chromium, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



**OLYMPUS
LOCK** INC.