

## NOTES:

- Do not scale drawing.
- Left hand door shown.
- Dimensions are in inches (mm).
- Hollow-metal doors require channel or boxtype reinforcement when thru-bolt mount is specified.
- Sex-bolts required for wood or plastic faced fire-door mounting.
- Minimum thickness recommended for reinforcements in hollow-metal doors and frames: .1046" (2.66mm).
- For closer installation and adjustments, refer to standard PR installation instruction provided with product.

**CAUTION:** Door swing may be limited by door, frame, wall, or hardware conditions.

NOTE: Pilot hole MUST be drilled when installing on wood doors/frames.

**Preparation for Fasteners Fasteners Door or Frame Drill-Sizes** Aluminum No drill required or Metal Self-Drilling Screw 3/16" (4.30 mm) Wood (see Note) Drill: #7 (0.201" dia.) 1/4" - 20 machine screw Metal Tap: 1/4" - 20 9/32" (7 mm) through; Hollow 3/8" (9.5 mm) door face Metal Sleeve nuts and bolts opposite to closer Aluminum 3/8" (9.5 mm) through or Wood

Prepare These Holes For Soffit Plate

Using Drop Plate

Prepare These Holes Only When

+ Prepare These Holes When Not

No. 8148/8158/8548 Drop Plate is Used

PRO8000 and PRO8000H Series Door Closers
With or Without 8148/8158/8548 Drop Plate
Parallel Rigid Arm with Offset Soffit Plate for Extra Drop Clearance
Non-Hold Open or Hold Open Arm Application

RIXSON
ASSA ABLOY

TEMPLATE NUMBER 80-7380-1413-020 1 04/23