

780-224HD

Heavy Duty
Concealed Leaf Hinge



Application:

- Lead lined model for hospital x-ray room doors with a double row of screws to straddle lead (specify "LL")
- Door edge protection lip
- Frame leaf alignment rib for proper hinge and door location
- 3/32" (2 mm) inset



PRODUCT SPECIFICATIONS

CERTIFICATIONS:

- Conforms to ANSI A156.26 for A31011G

CLEARANCE:

- 5/16" (8 mm) hinge side
- Plus standard lockside clearance

FASTENERS:

- #12-24 X 11/16" Flat Head Self-Drill Screws

LENGTH OPTIONS:

- Standard and Custom

DOOR REINFORCEMENT:

- None required to 200 lbs. Heavier weight use 16-gauge channel.

FRAME REINFORCEMENT:

- None required to 200 lbs. Heavier weight use 16-gauge channel.

FIRE RATING:

- Up to 3 hr. metal and 90 min. wood composite (with studs)

WARRANTY:

- All Roton products have a lifetime warranty. When ordering electric Roton, the electric portion of the hinge has a one-year warranty.

MATERIAL:

- Aluminum 6063-T6

ELECTRIC

MODIFICATIONS:

- Power Transfer Preparation (EPT 2) or (EPT 10)
- Exposed Electric Contacts (E)
- Exposed Electric Switches (EIS)
- Electric Through-Wire (ETW)
- Electric Monitoring (EMN)
- Electric Through-Wire and Monitoring (ETM)
- Removable Electric Through-Wire (RETW)

OPTIONS:

- Hospital Tip

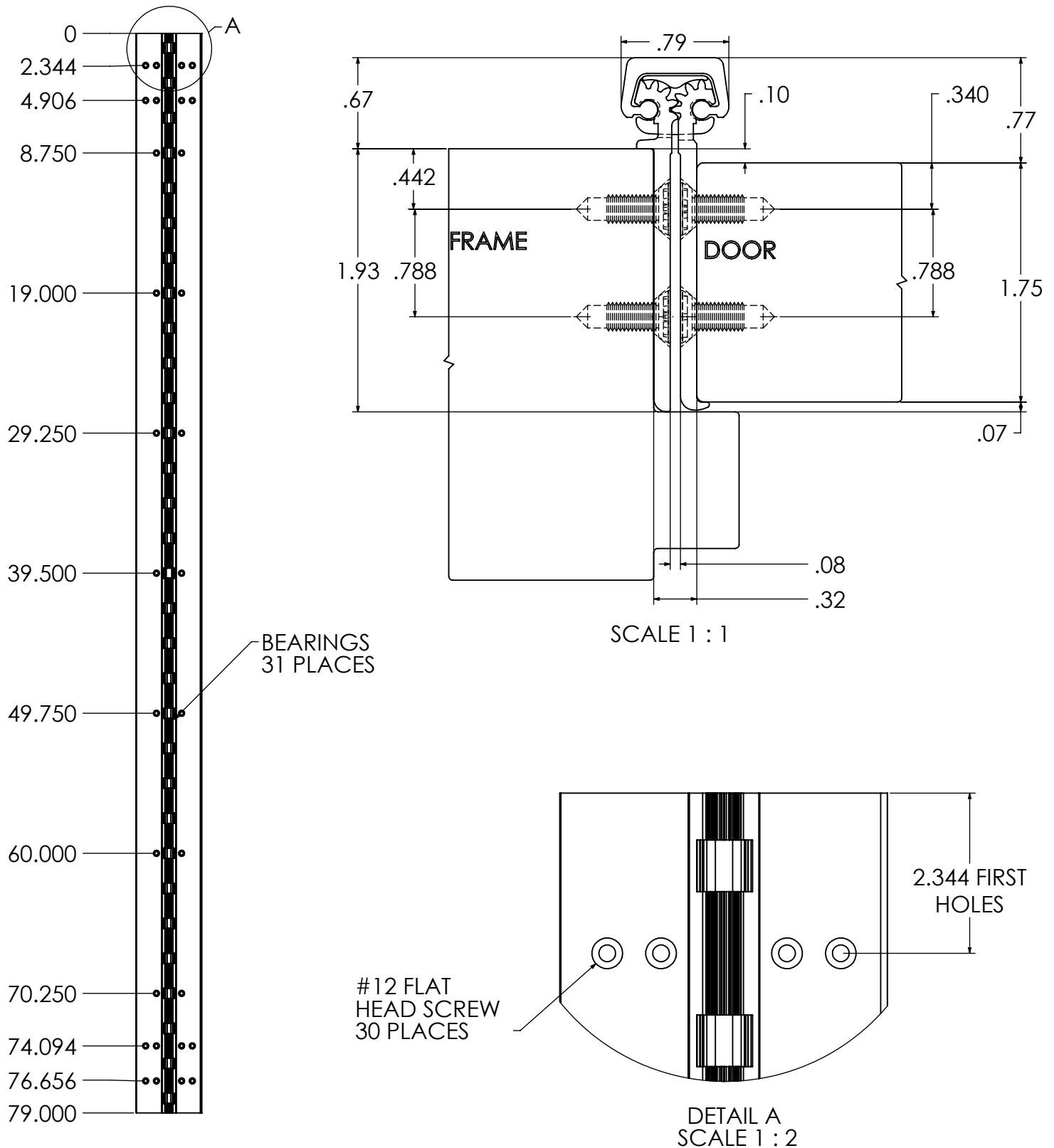
EPD:

- [Roton Continuous Hinges Environmental Product Declaration](#)

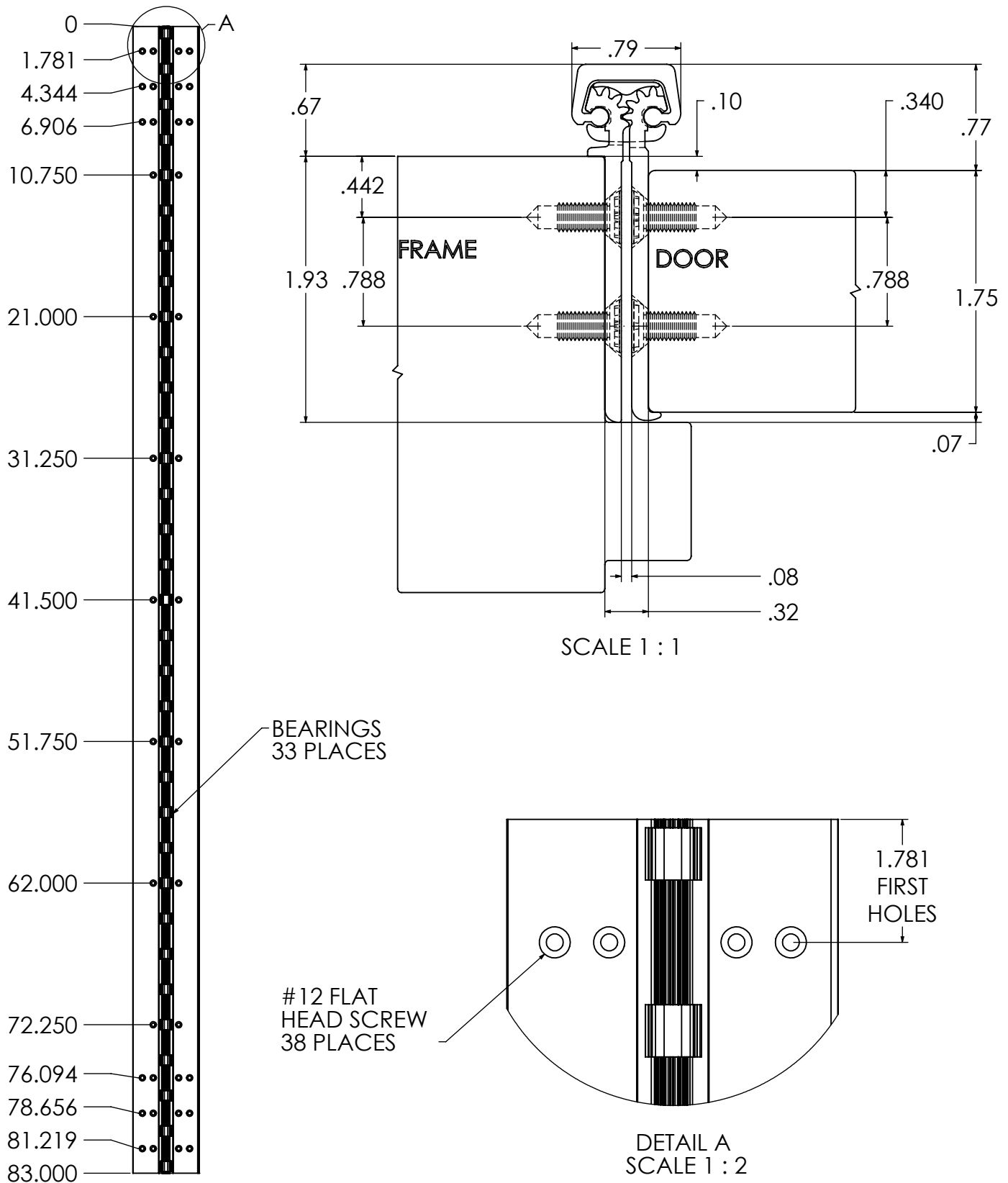
PRODUCT SIZE OPTIONS

LENGTH (INCHES)	LENGTH (MM)	HOLE COUNT (DOOR)	HOLE COUNT (JAMB)
79	2007	15	15
83	2108	19	19
85	2159	19	19
95	2413	20	20
119	3023	23	23

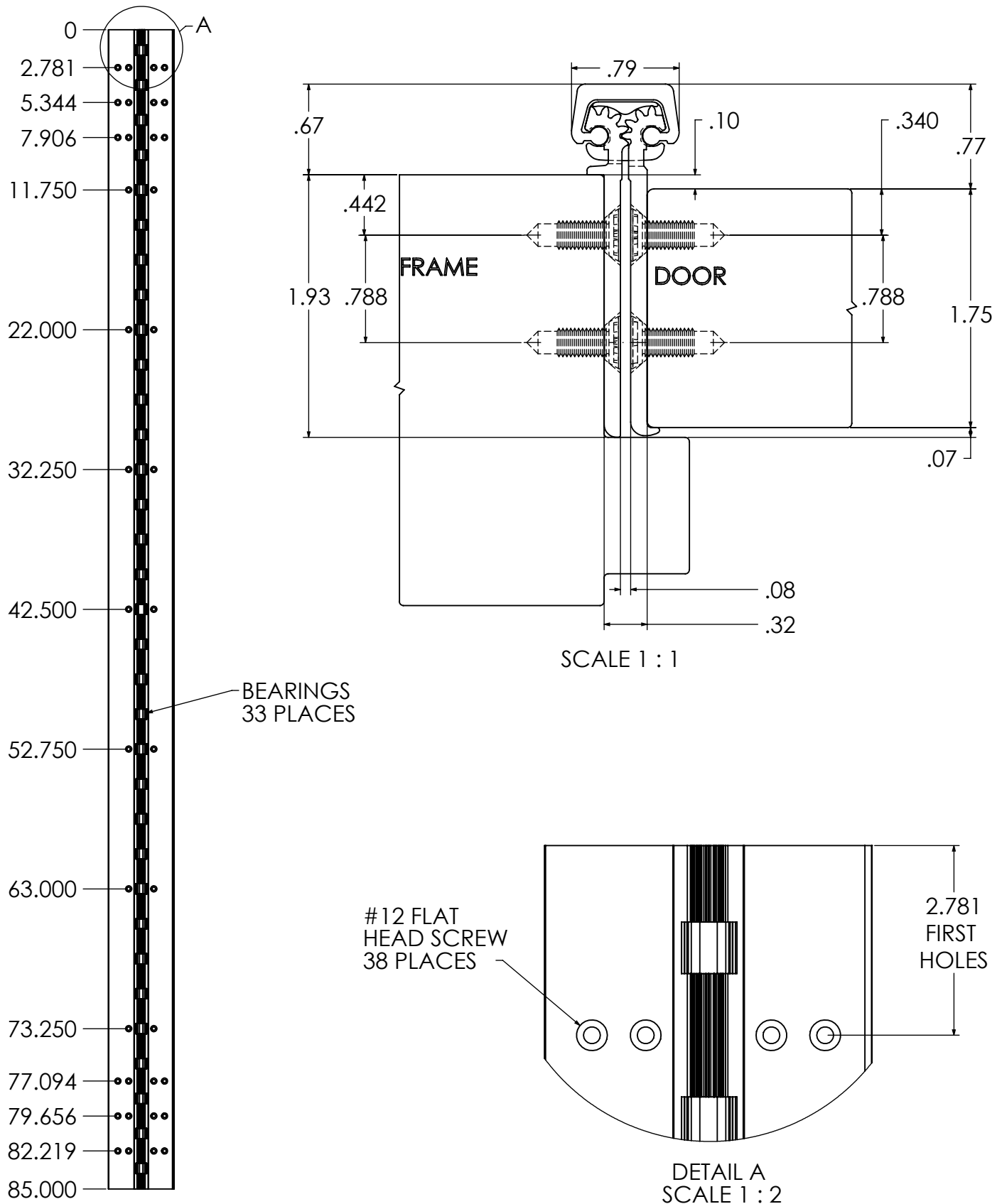
TEMPLATE FOR FULL MORTISE CONTINUOUS GEARED ALUMINUM HINGE



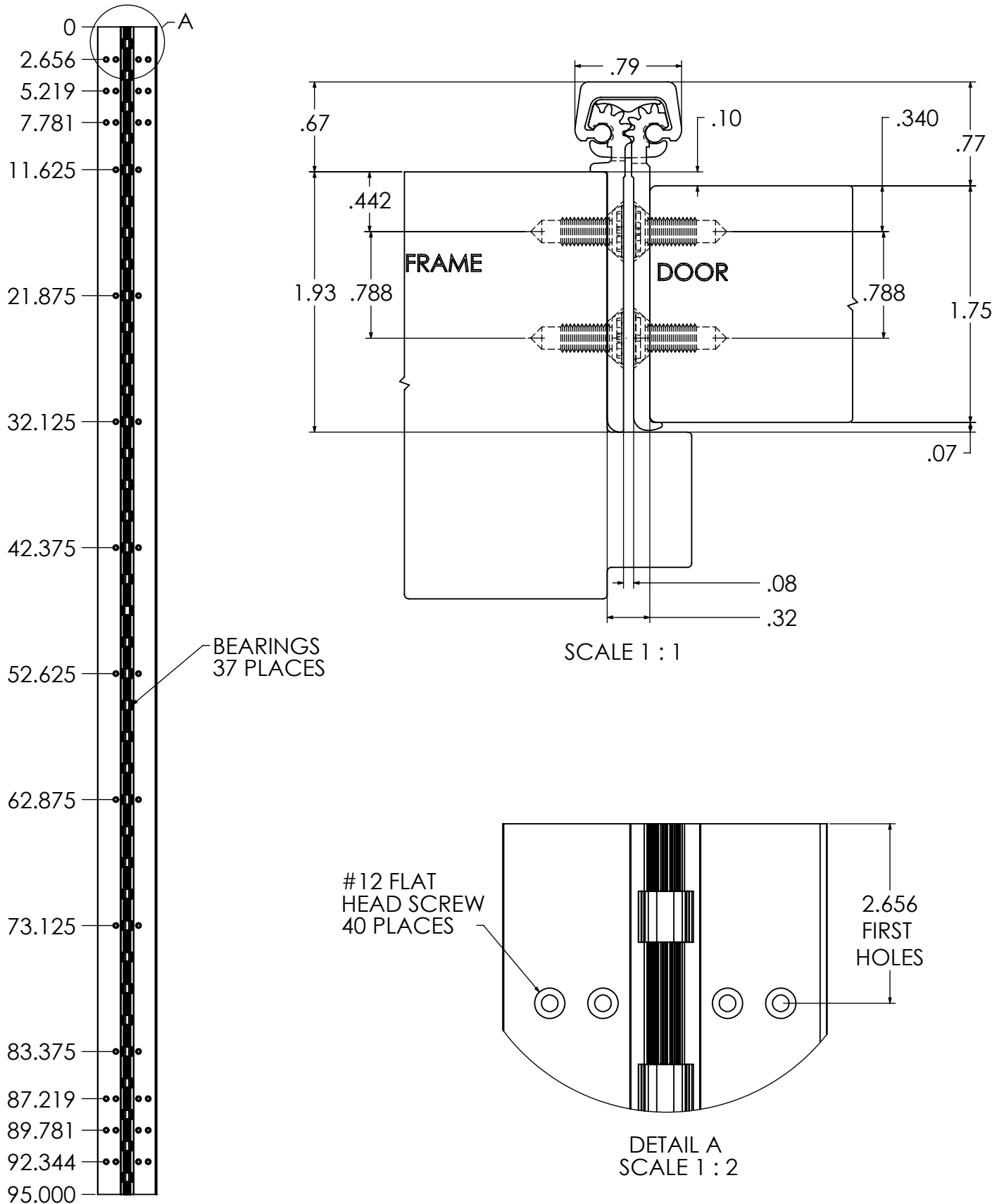
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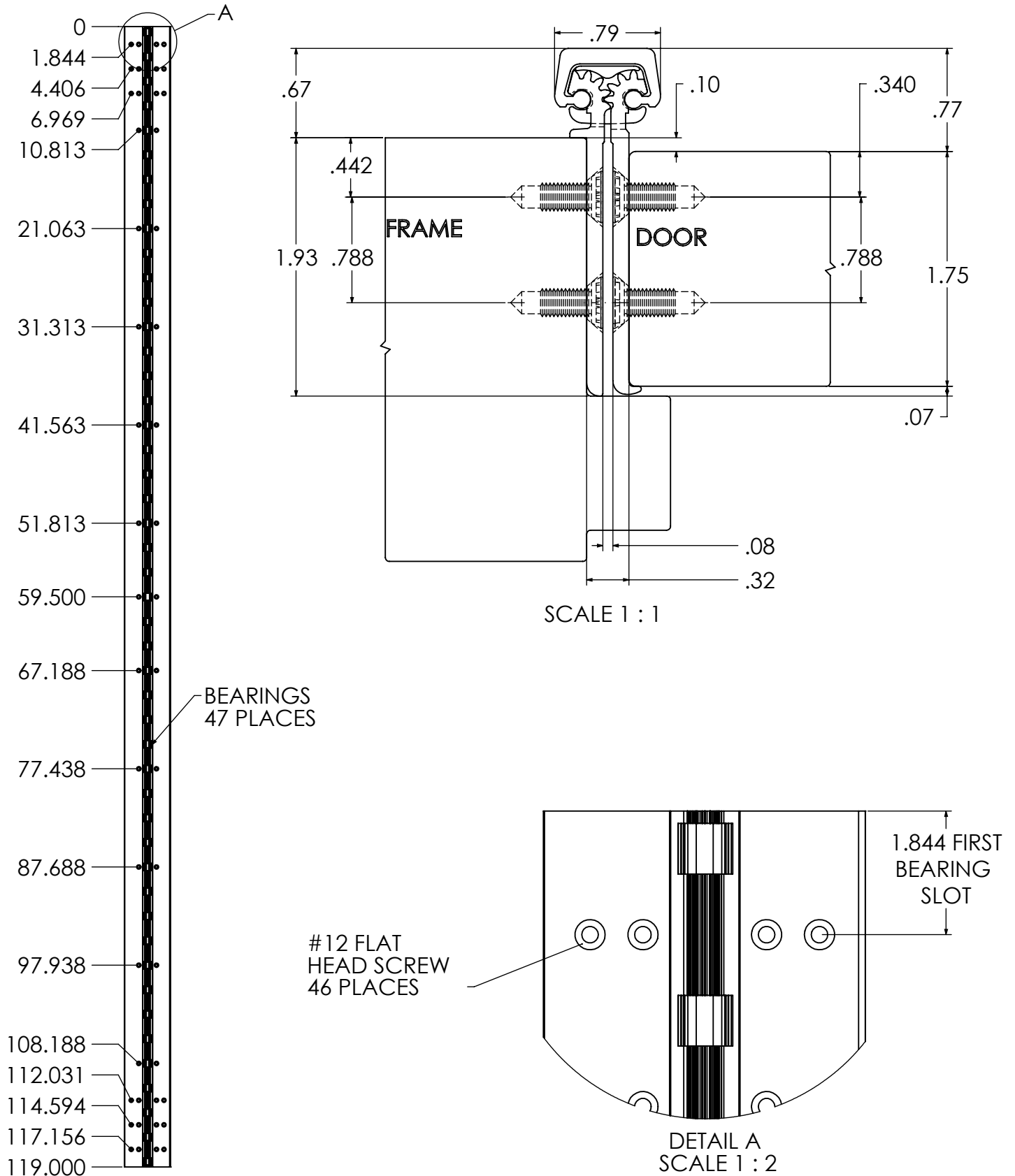
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TEMPLATE FOR FULL MORTISE CONTINUOUS GEARED ALUMINUM HINGE



Installation Procedure

Frame Preparation (See Fig. 1)

1. With the hinge open, place the hinge frame leaf against the frame rabbet making certain that the alignment rib is flush against the frame face along its entire length. Position the top of the hinge $1/16"$ ($1/8"$ **maximum**) below the header. **Note: A $1/16"$ shim is recommended due to initial settling of the bearings.**
2. Mark and center punch the screw hole locations. *Accurate location is important for proper installation.*
3. For metal frames 12 gage or less ($\leq .110"/2.8\text{mm}$), it is not necessary to pre-drill pilot holes if using the self-drilling screws provided. For metal frames thicker than 12 gage ($> .110"/2.8\text{mm}$), drill and tap all mounting holes for #12-24 threads prior to installing the screws. For wood frames, pre-drill pilot holes using a #18 ($.170"/4.3\text{mm}$) bit for optional #12 wood screws.
4. *Do not attach the hinge to the frame at this time.*

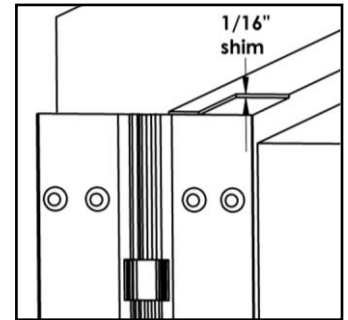


Fig. 1

Door Preparation (See Fig. 2)

1. With the hinge open, place the hinge door leaf against the edge of the door making certain that the door alignment rib is flush against the door face along its entire length. Position the top of the hinge flush with the top of the door.
2. Mark and center punch the screw hole locations. *Accurate location is important for proper installation.*
3. For hollow metal doors 12 gage or less ($\leq .110"/2.8\text{mm}$), it is not necessary to pre-drill pilot holes if using the self-drilling screws provided. For metal doors thicker than 12 gage ($> .110"/2.8\text{mm}$), drill and tap all mounting holes for #12-24 threads prior to installing the screws. For wood doors, pre-drill pilot holes using a #18 ($.170"/4.3\text{mm}$) bit for optional #12 wood screws (provided with LL models).
4. Attach the hinge to the door. For metal doors, use the #12 self-drilling screws provided (recommended driver speed 1,900-2,500 RPM). For wood doors, use optional #12 wood screws.

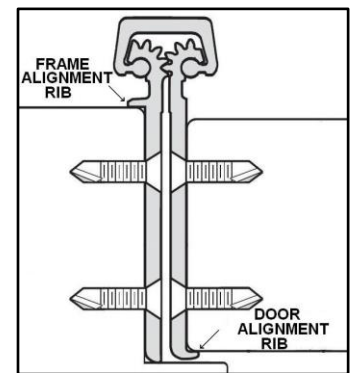


Fig. 2

Hanging the Door (See Fig. 3)

1. Position the door (with hinge attached) at 90° to the frame. Attach the hinge to the frame rabbet. For metal frames, use the #12 self-drilling screws provided (recommended driver speed 1,900-2,500 RPM). For wood frames, use optional #12 wood screws.
2. Make a gentle trial swing. Carefully check the door for proper swing and clearance.

Adjusting the Door

1. If lateral adjustment of the door is required due to excessive or uneven door/frame clearance, adjust by shimming where needed:
 - a) For minor adjustments, an effective shimming material is 1-1/2" cloth duct tape. Apply the tape in stepped layers underneath the frame leaf where needed to build up to the desired thickness.
2. To shift the entire door, a thin continuous aluminum strip may be used underneath the frame leaf (available in $1/16"$ (1.6mm) and $1/8"$ (3.2mm) thicknesses from HAGER).
3. Retighten all screws. Carefully check the door for proper swing and clearance.

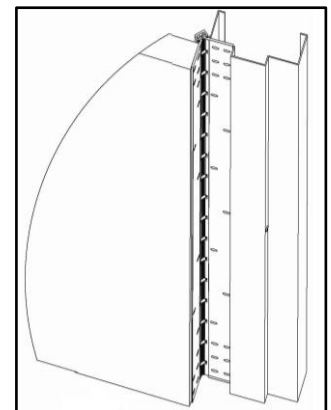
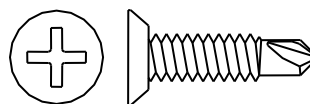


Fig. 3



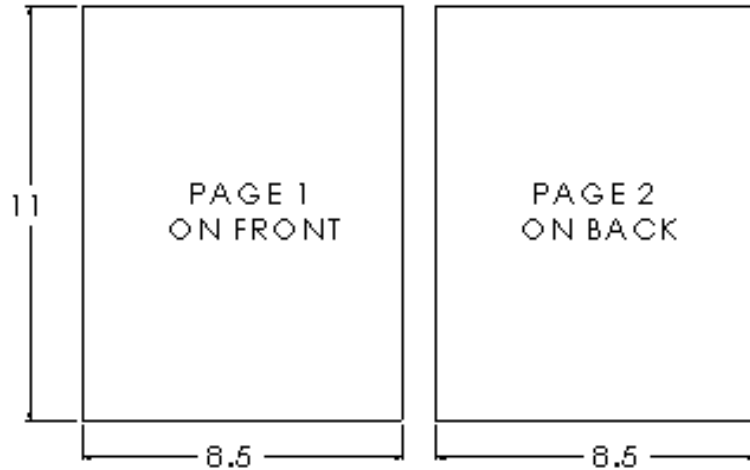
#12 Wood Screw
(Optional)



#12 Self-Drilling Screw

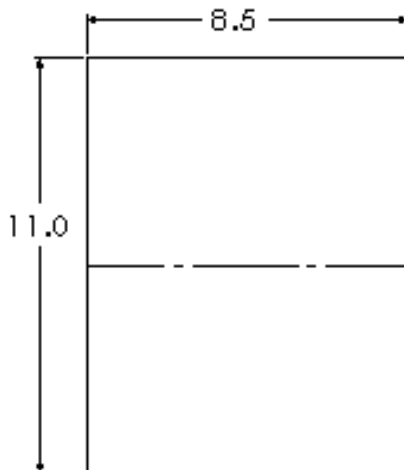
FOLDING INSTRUCTIONS

1. **DO NOT USE THIS DRAWING FOR PRINTING** - USE INSTRUCTION FILE.
2. SINGLE SHEET (20# WEIGHT), DOUBLE-SIDED PRINTING ON 8-1/2" X 11"
3. FOLD SHEET AS SHOWN IN DETAIL "A", FOLDING INSTRUCTIONS

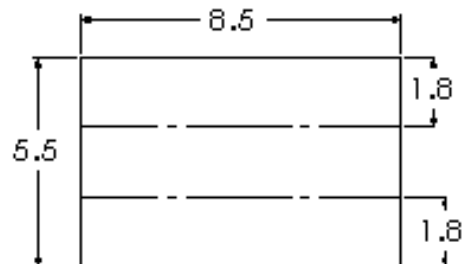


DETAIL "A" FOLDING INSTRUCTIONS

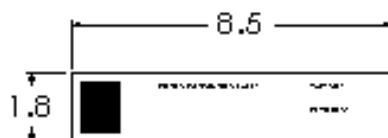
1. FOLD SHEET IN HALF ALONG WIDTH



2. FOLD INTO THIRDS


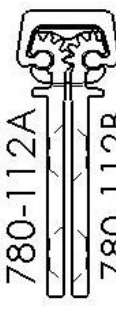



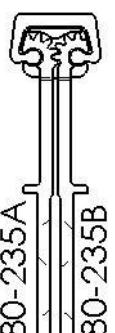


3. FOLDED SHEET WITH HAGER LOGO & REVISION DATE ON OUTSIDE



ROTON Hinge U.L. Fire-Rated Studs – 780-111, -112, -124, -224, -226, -235

These instructions outline how to install the optional stainless steel studs (4) for ROTON Hinge models 780-112, 780-124 and 780-224. All four studs must be used in order to comply with U.L. requirements for composite wood fire doors rated up to 90 minutes and metal fire doors rated up to 3 hours.

					
780-111	780-112	780-124	780-224	780-226	780-235

Materials Needed

- Stainless steel studs (4).
- Drill, 3/4" diameter bit, #16 (.177") bit, 12-24 thread tap.
- #10 spanner screwdriver.

Vertical Location	79"	83"	85"	95"	119"
Hole #1	13-7/8"	15-7/8"	16-7/8"	16-3/4"	13-3/8"
Hole #2	10-1/4"	10-1/4"	10-1/4"	20-1/2"	30-3/4"
Hole #3	30-3/4"	30-3/4"	30-3/4"	20-1/2"	30-3/4"
Hole #4	10-1/4"	10-1/4"	10-1/4"	20-1/2"	30-3/4"

Installation

1. Install the hinge in accordance with the standard installation instructions furnished with the hinge.
2. At the center of each 3/4" diameter pre-drilled hole in the *frame leaf*, drill and tap a #12-24 threaded hole into the frame (four places).
3. At each 3/4" diameter pre-drilled hole in the *door leaf*, drill a 3/4" diameter x 5/8" deep hole into the edge of the door (four places).
4. Insert a stud into each of the four #12-24 threaded holes of the frame and tighten securely using a #10 spanner screwdriver.
5. Close the door slowly to assure that the studs are properly aligned. Any minor interference can be corrected using a rat-tail file.

