Aluminum Continuous Geared Hinges

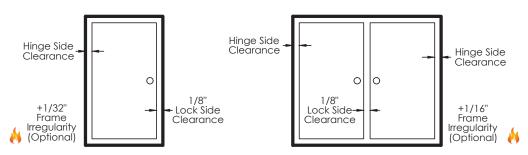


Door Clearance Chart Squared Edge

Single Door - Squared Edged										
Hinge Model		Hinge Thickness			+	*Frame // Irregularity (OPTIONAL)	=	Square Edged Door Undersized (Single)		
Full Concealed	A110, A110WT, A111 A111WT, A120,A140, A150, A160, A240, A260, A270, A410	5/16"	+	1/8"	+	1/32"	=	15/32"		
	A130, A135	13/16"	+	1/8"	+	1/32"	=	31/32"		
Half Surface	A211, A213, A450, A460, A520, A530, A540, A550	3/16"	+	1/8"	+	1/32"	=	11/32"		
Full Surface	A210, A570, A571, A575	1/16"	+	1/8"	+	1/32"	=	7/32"		

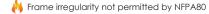
Single Door

Pair of Doors



Pair of Doors - Squared Edged										
Hinge Model		Hinge Thickness (Pair)	+	Lock Side Clearance	+	*Frame // Irregularity (OPTIONAL)	=	Square Edged Door Undersized (Pair)		
Full Concealed	A110, A110WT, A111 A111WT, A120, A140, A150, A160, A240, A260, A270, A410	5/8"	+	1/8"	+	1/16"	=	13/16"		
	A130, A135	1-5/8"	+	1/8"	+	1/16"	=	1-13/16"		
Half Surface	A211, A213, A450, A460, A520, A530, A540, A550	1/4"	+	1/8"	+	1/16"	=	7/16"		
Full Surface	A210, A570, A571, A575	1/8"	+	1/8"	+	1/16"	=	5/16"		

^{* 1/16&}quot; Frame Irregularity Allowance, Optional and included in all Total Door Undersize for single and pairs of doors



Aluminum Continuous Geared Hinges

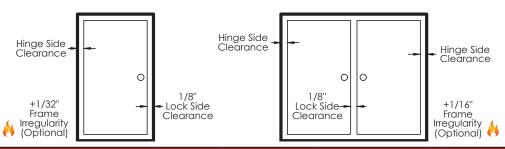


Door Clearance Chart **Beveled Edge**

Single Door - Beveled Edged										
Hinge Model		Hinge Thickness	+	Lock Side Clearance	+	* Frame () Irregularity (OPTIONAL)	+	Beveled Door Clearance	=	Beveled Edged Door Undersized (Single)
Full Concealed	A110, A110WT, A111 A111WT, A120,A140, A150, A160, A240, A260, A270, A410	5/16"	+	1/8"	+	1/32"	+	1/32"	=	1/2"
	A130, A135	13/16"	+	1/8"	+	1/32"	+	1/32"	=	1"
Half Surface	A211, A213, A450, A460, A520, A530, A540, A550	3/16"	+	1/8"	+	1/32"	+	1/32"	=	3/8"
Full Surface	A210, A570, A571, A575	1/16"	+	1/8"	+	1/32"	+	N/A	=	7/32"

Single Door

Pair of Doors



Pair of Doors - Beveled Edged										
Hinge Model		Hinge Thickness (Pair)	+	Lock Side Clearance	+	* Frame () Irregularity (OPTIONAL)	+	Beveled Door Clearance	=	Beveled Edged Door Undersized (Pair)
Full Concealed	A110, A110WT, A111 A111WT, A120, A140, A150, A160, A240, A260, A270, A410	5/8"	+	1/8"	+	1/16"	+	1/16"	=	7 ₈ "
	A130, A135	1-5/8"	+	1/8"	+	1/16"	+	1/16"	=	1-%"
Half Surface	A211, A213, A450, A460, A520, A530, A540, A550	1/4"	+	1/8"	+	1/16"	+	N/A	=	7/16"
Full Surface	A210, A570, A571, A575	1/8"	+	1/8"	+	1/16"	+	N/A	=	5/16"

^{* 1/16&}quot; Frame Irregularity Allowance, Optional and included in all Total Door Undersize for single and pairs of doors



EA THRU-WIRE REPLACEMENT INSTRUCTIONS

Removal of Old Wires

- 1. Turn off Power to avoid shock.
- 2. Remove (4) #6 Spanner Flat Head Screws from the covers on the face of each hinge leaf.



3. Remove (2) covers to expose the wires.



4. Pull wires through opening and disconnect from power source and electrified hardware.





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EA THRU-WIRE REPLACEMENT INSTRUCTIONS

Installation of New Wire Ribbon

All wire connections must follow local codes and/or ABH Manufacturing's Minimum Requirements** to ensure proper and lasting connections

**ABH requires the use of wire nuts and electrical tape or Crimp Connectors when connecting wires to their source or supplied EZ Connectors

- 1. Connect wire to the power source (FRAME SIDE) and pass wires back through hinge and frame opening.
- 2. Connect wires on DOOR side to electrified hardware and pass wires back through the hinge and door opening.
- 3. Excess Wire Ribbon should then be folded into the void of the cap.



TO



4. Once wires are properly connected, line up the Thru-Wire Face plate gears and fasten with (4) #6 Spanner Flat Head Screws, making sure the plates sit flush to the face of the hinge leafs.



5. Turn Power back on



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