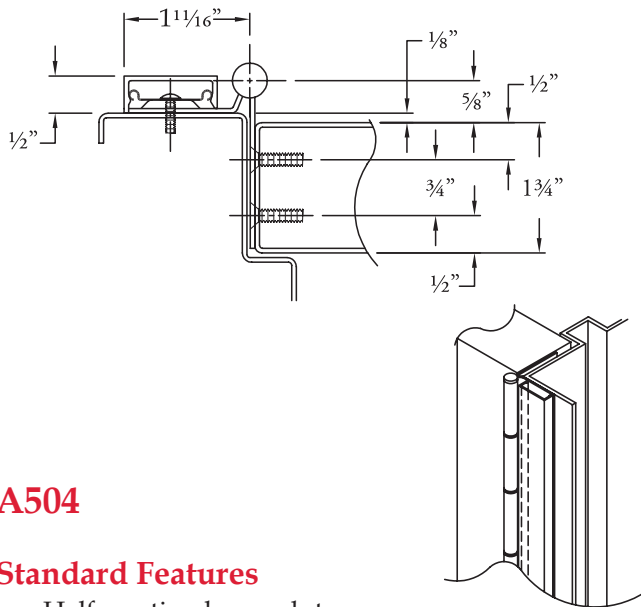


Half Mortise



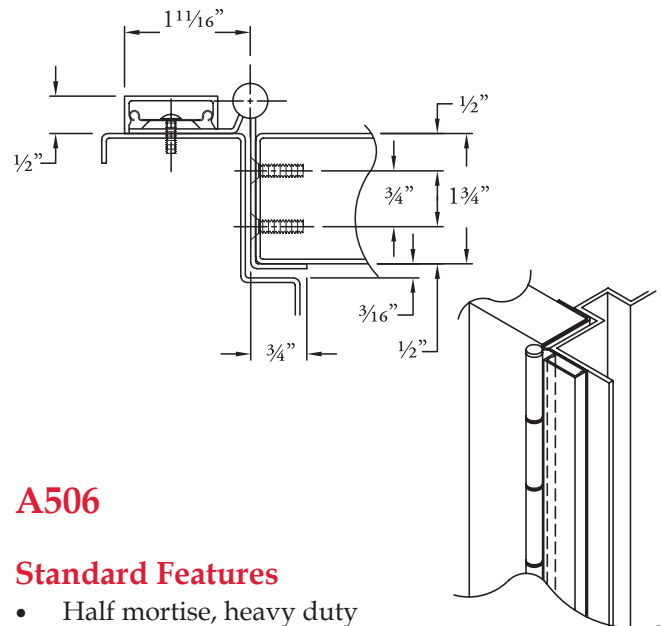
A504

Standard Features

- Half mortise, heavy duty
- 1/8" door inset
- 48" door width maximum
- 600 lbs. door weight maximum
- Frame leaf fastener cover is clear anodized aluminum
- **Fasteners:** 10-24 x 7/8" undercut, self-drilling, thread-forming tek machine screws, stainless steel for door and 1/4 -20 x 3/4" round head self-drilling tek machine screws, zinc plated for frame
- **Lengths:** 78-3/4", 83-1/8", 85", 95" and 118-3/4"
- **Finishes:** US32D Satin Stainless Steel or US32 Bright Stainless Steel
- **Fire Rating** - tested and certified by UL® (U.S.A. and Canada) on 4'0" x 10'0" fire rated doors, based on the following
 - 20 minutes - wood doors
 - 90 minutes - hollow metal and composite core wood fire doors
 - 3 hours - hollow metal doors

Options Available

- See pages G-6 to G-7 for modification availability and details



A506

Standard Features

- Half mortise, heavy duty
- No door inset, flush mount
- Door edge guard on stop side only
- 48" door width maximum
- 600 lbs. door weight maximum
- Frame leaf fastener cover is clear anodized aluminum
- **Fasteners:** 10-24 x 7/8" undercut, self-drilling, thread-forming tek machine screws, stainless steel for door and 1/4 -20 x 3/4" round head self-drilling tek machine screws, zinc plated for frame
- **Lengths:** 78-3/4", 83-1/8", 85", 95" and 118-3/4"
- **Finishes:** US32D Satin Stainless Steel or US32 Bright Stainless Steel
- **Fire Rating** - tested and certified by UL® (U.S.A. and Canada) on 4'0" x 10'0" fire rated doors, based on the following
 - 20 minutes - wood doors
 - 90 minutes - hollow metal and composite core wood fire doors
 - 3 hours - hollow metal doors

Options Available

- See pages G-6 to G-7 for modification availability and details



Electrical Options

“TW” - Concealed Electrical Thru-Wire

Transfers power from the frame to the door in a discreet manner.

- **TW4** - (4) 30 AWG wires
- **TW8** - (8) 30 AWG wires
- **TW12** - (12) 30 AWG wires

“EZ” - Concealed Electrical Thru-Wire with Molex® Connectors

Transfers power from the frame to the door in a discreet manner. Molex® plug-in connectors provided for installation ease.

- **EZ4** - (4) 30 AWG wires with Molex® connectors
- **EZ8** - (8) 30 AWG wires with Molex® connectors
- **EZ12** - (12) 30 AWG wires with Molex® connectors

“M” - Moveable Electrical Access Prep

Hinge is supplied as one complete piece (pin and barrel are continuous), but both hinge leaves are cut to allow access to the electrical section without having to uninstall the hinge.

“PT” - Cut-out Prep for Power Transfer

Hinge is prepped for the use electrical power transfer to be used - must specify which model power transfer unit being used. See ABH Electrical Power Transfer section in the catalog for available models (sold separately).

“AMS” - Adjustable Monitoring Switch

Adjustable button switch is installed in the frame leaf to monitor the door position. Specify handing.

“CT” Concealed Electrical Thru-Wire and Monitor Switch

Monitor switch is installed in the frame leaf to monitor the door position while the wires transfer power from the frame to the door in a discreet manner.

- **CT4** - (4) 30 AWG wires
- **CT8** - (8) 30 AWG wires
- **CT12** - (12) 30 AWG wires

Electrical Options - Compatibility Chart

Hinge Model		TW	EZ	M	PT	AMS	CT
Full Concealed	A500	●	●	●	●	●	●
	A500RB	●	●	●	●	●	●
	A5500WT	●	●	●	●	●	●
	A505	●	●	●	●	●	●
	A505RB	●	●	●	●	●	●
	A510				●		
	A511				●		
	A515	●	●	●	●	●	●
	A515RB	●	●	●	●	●	●
	A526				●		
	A529				●		
	A5500	●	●	●	●	●	●
	A5515	●	●	●	●	●	●
A5505	●	●	●	●	●	●	
Half Mortise	A504				●		
	A506				●		
Half Surface	A503				●		
Full Surface	A502						



Stainless Steel Continuous Pin & Barrel Hinges



Innovation, Quality,
Customer Service...

Non - Electrical Options

“CUT” - Cut to Custom Length

If a non-standard length hinge is required, ABH will cut from the bottom of the hinge to the desired length as long as it does not interfere with a screw hole. **Specify length and handing.**

“SPLICE” - Spliced Hinge

For hinges exceeding 118-3/4”, ABH splices two separate lengths with an alternately split stainless steel pin that holds the barrel together. **Specify length and handing.**

“HT” - Welded Hospital Tip

Top of the hinge barrel is cut at a 45° angle and then welded to help provide and support a safer environment in hospitals and other institutions. **Specify handing.**

“DD” - Dutch Door

Modified door leaf cut to fit a dutch door application. Go online for order form or, specify top and bottom door leaf heights as well as clearance required between top and bottom and handing when ordering.

“STUD” - Security Studs

1/2” diameter stainless steel studs are permanently mounted to the frame leaf projecting 1/4” and extend into the door leaf for added security.

“AS” - Adjustable Studs

Threaded studs are supplied for hinges with door edge guards on both faces of the door to help correct door alignment issues up to 3/8”. Additional door reinforcement required. **Specify wood or metal door.**

“SEC” - Security Fasteners

Security fasteners are supplied in lieu of standard fasteners for all exposed areas. **Specify wood or metal door and frame**

“SNB” - Sex Bolts

When using on wood doors, sex bolts are provided for the surface mounted door portion.

“LL” - Lead-Lined

Lead is provided for the door portion fastener cover for half surface and full surface hinges.

“SL” - Sheared Leaf

Concealed leaf is sheared to accommodate a 1-3/8” thick door.

“ADB” - Cut for Automatic Door Bottom

Specify automatic door bottom model when ordering.

“CUSTOM HOLE”

Contact factory with custom mounting hole locations desired for unusual frame and/or door conditions. Restrictions apply.

“NO HOLE”

Contact factory for hinge without mounting holes.

“CUSTOM FINISH”

Custom powder coated finishes available – contact factory for details. Customer color sample approval will be required prior to fabrication.



Hinge Model		CUT	SPLICE	HT	DD	STUD	AS	SEC	SNB	LL	SL	ADB	CUSTOM HOLES	NO HOLES	CUSTOM FINISH
Full Concealed	A500	•	•	•	•	•		•			•	•	•	•	•
	A500RB	•	•	•	•	•		•			•	•	•	•	•
	A550WT	•	•	•	•	•		•			•	•	•	•	•
	A505	•	•	•	•	•		•			•	•	•	•	•
	A505RB	•	•	•	•	•		•			•	•	•	•	•
	A510	•	•	•	•	•	•	•			•	•	•	•	•
	A511	•	•	•	•	•					•	•	•	•	•
	A515	•	•	•	•	•		•			•	•	•	•	•
	A515RB	•	•	•	•	•		•			•	•	•	•	•
	A526	•	•	•	•	•	•	•			•	•	•	•	•
	A529	•	•	•	•	•		•			•	•	•	•	•
	A5500	•	•	•	•	•		•			•	•	•	•	•
A5515	•	•	•	•	•		•			•	•	•	•	•	
A5505	•	•	•	•	•	•	•			•	•	•	•	•	
Half Mortise	A504	•	•	•	•	•		•			•	•	•	•	
	A506	•	•	•	•	•		•			•	•	•	•	
Half Surface	A503	•	•	•	•	•		•	•	•	•	•	•	•	
Full Surface	A502	•	•	•	•	•		•	•	•		•	•	•	



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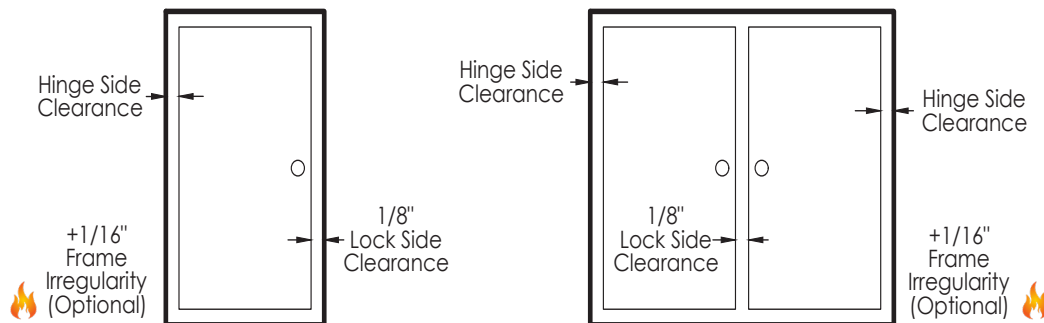
Stainless Steel Continuous Pin & Barrel Hinges

Door Clearance Chart

Single Door- Square Edged							
HINGE MODEL	HINGE SIDE CLEARANCE (Single)	+	LOCK SIDE CLEARANCE	+	***FRAME IRREGULARITY (OPTIONAL) 	=	SINGLE DOOR TOTAL UNDERSIZE
A500*, A500RB, A510**, A515, A515RB, A525, A529, AC500*	1/4"	+	1/8"	+	1/16"	=	7/16"
A505**, A505RB**, A526**, A5500*, A5515, A5505	5/16"	+	1/8"	+	1/16"	=	1/2"
A503, A504*, A506, A511	1/8"	+	1/8"	+	1/16"	=	5/16"
A502	3/32"	+	1/8"	+	1/16"	=	9/32"
Pairs of Doors- Square Edged							
HINGE MODEL	HINGE SIDE CLEARANCE (Pair)	+	LOCK SIDE CLEARANCE	+	***FRAME IRREGULARITY (OPTIONAL) 	=	PAIR OF DOORS TOTAL UNDERSIZE
A500*, A500RB, A510**, A515, A515RB, A529, AC500*	1/2"	+	1/8"	+	1/16"	=	11/16"
A505**, A505RB**, A526**, A5500*, A5515, A5505	5/8"	+	1/8"	+	1/16"	=	13/16"
A503, A504*, A506, A511	1/4"	+	1/8"	+	1/16"	=	7/16"
A502	3/16"	+	1/8"	+	1/16"	=	3/8"

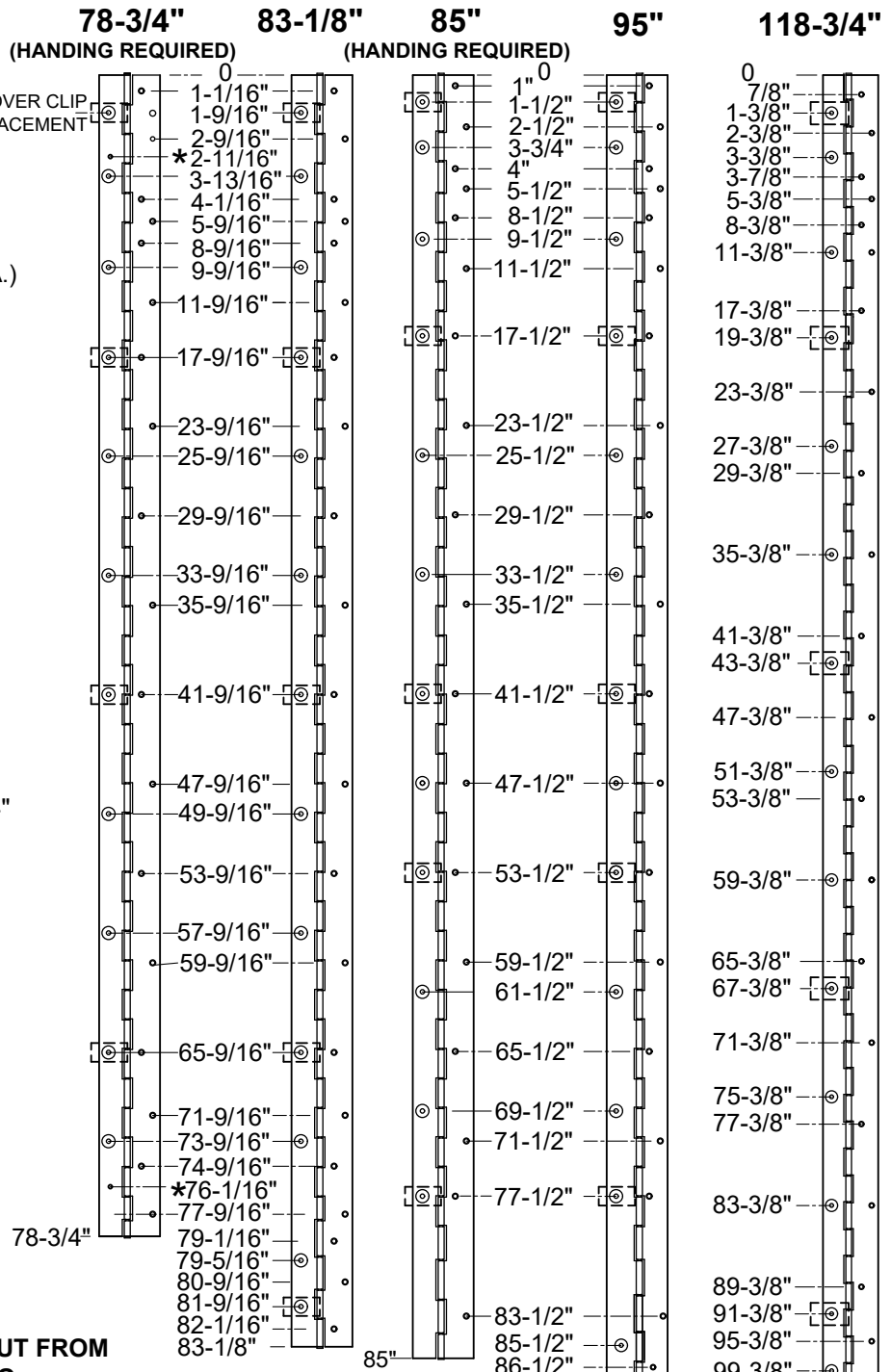
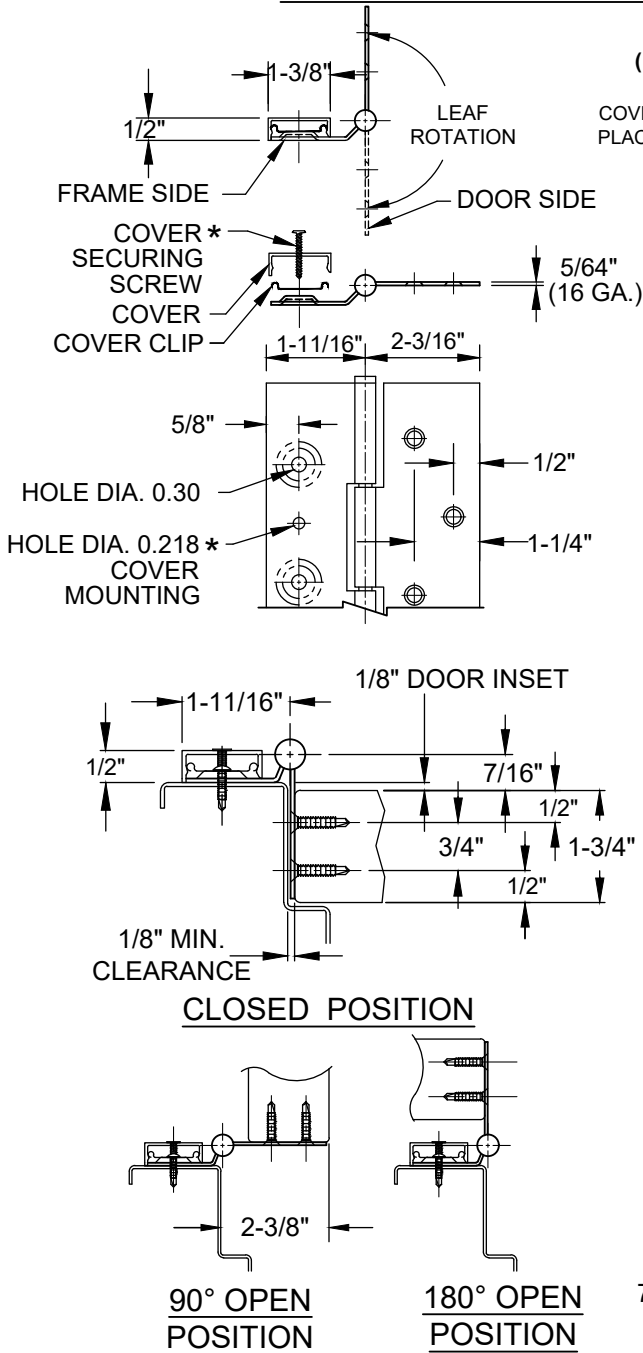
Single Door

Pair of Doors



* For beveled door, standard clearance is applied to the high side of the door. Refer to template.
 ** When using the optional "AS" Adjustable Studs, add 1/8" additional for adjustment clearance. (A505, A510 & A526 Only)
 *** 1/16" Frame Irregularity Allowance, Optional and included in all Total Door Undersize for single and pairs of doors

A504 - STAINLESS STEEL HINGE, HALF MORTISE



NOTE: HINGES CUT TO CUSTOM LENGTH ARE CUT FROM THE BOTTOM - PLEASE SPECIFY HANDING

STANDARD HINGE SIZES & SCREW DETAIL

NOMINAL DOOR HEIGHT	6'8"	7'0"	7'2"	8'0"	10'0"
ACTUAL HINGE HEIGHT	78-3/4"	83-1/8"	85"	95"	118-3/4"
1/4-20 x 3/4" PHILLIPS PAN HEAD, SELF-DRILLING, TEK MACHINE SCREW	13	13	13	15	17
10-24 x 7/8" PHILLIPS FLAT HEAD, UNDERCUT SELF-DRILLING, TEK MACHINE SCREW	21	21	21	23	27
#10 x 1-1/4" PHILLIPS FLAT HEAD, UNDERCUT, SHEET METAL SCREW	21	21	21	23	27
COVER CLIP	5	5	5	6	7
#6 x 1" FLAT HEAD SHEET METAL SCREW, PIN-IN-TORX (SECURE COVER)	2	2	2	2	2

NOTE: THIS DRAWING IS NOT TO SCALE



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A504-STAINLESS STEEL HINGE.01.DWG
A504
STAINLESS STEEL HINGE

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PAGE 1 OF 1
 REVISED 02-03-22

ABH Hospital Tip



**See the
Difference
ABH
Makes!**

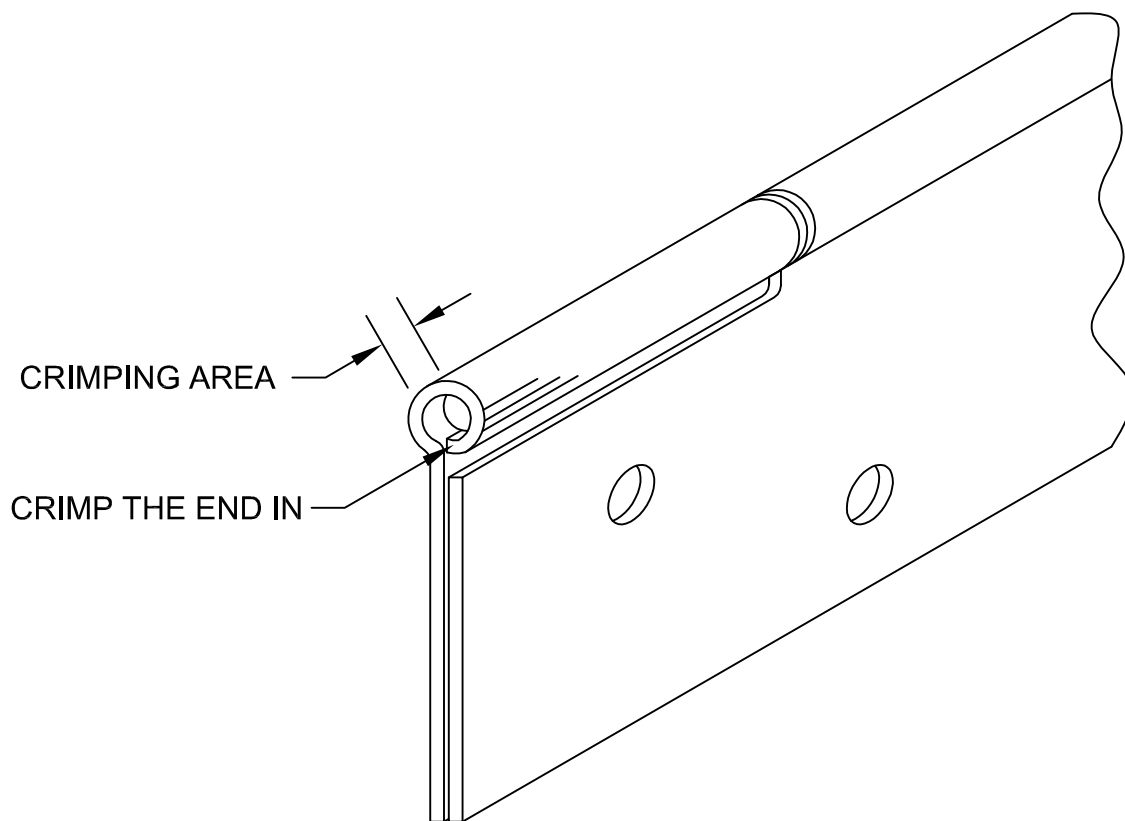
Their Hospital Tip



- Completely closed gap between the barrel tip and the hinge leaf
- Available on all ABH stainless steel continuous hinge models
- Radius edge provides a true hospital tip
- Use suffix "HT" when ordering
- Patent Pending

CUTTING STAINLESS STEEL HINGES TO CUSTOM LENGTHS

1. DETERMINE THE AMOUNT THAT THE HINGE NEEDS TO BE SHORTENED. NOTE THE HAND OF THE HINGE BEFORE BEGINING TO LAY OUT YOUR CUT. ALL CUTS WILL BE DONE AT THE BOTTOM OF YOUR HINGE ASSEMBLY MAKING SURE TO LEAVE THE GANG HOLE PATTERN AT THE TOP.
2. MEASURE FROM THE TOP DOWN AND SCRIBE A CUT LINE ON YOUR LEAF AT THE DESIRED LENGTH.
3. CUT THE HINGE TO LENGTH WITH A HACKSAW, GOING THROUGH THE LEAFS, BARREL AND PIN. IF NECESSARY, USE A FILE TO REMOVE ALL SHARP EDGES AFTER CUTTING.
4. MOVE THE STAINLESS STEEL PIN OUT APPROXIMATELY 1" MAKING SURE THE ASSEMBLY STAYS TOGETHER AS ONE UNIT. REMOVE $\frac{1}{4}$ " FROM THE END OF THE PIN USING A HACKSAW AND THEN PUSH BACK INTO IT'S ORIGINAL POSITION.
5. USING A PAIR OF VICE-GRIPS, CRIMP THE END OF THE BARREL MAKING SURE THE HINGE PIN WILL NOT SLIDE OUT.



ABH suggests ordering the hinge cut to length at factory. If the hinge is field cut, it will void the warranty.



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SS HINGE CUSTOM CUTTING LENGTHS-00.DWG
STAINLESS STEEL HINGE
CUSTOM CUTTING LENGTHS

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