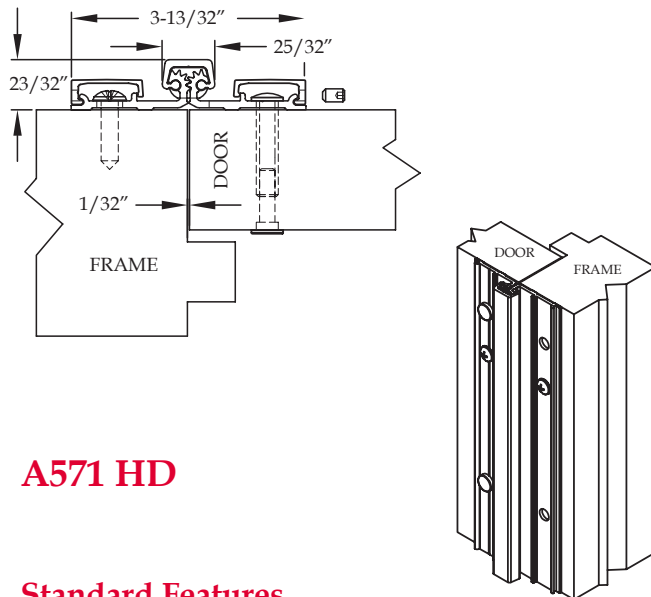


## Full Surface



### A571 HD

#### Standard Features

- Full surface, heavy duty
- No Door Inset, Flush Mount
- Bi-fold applications
- 48" door width maximum
- 450 lbs. door weight maximum
- **Fasteners:** 12-24 x 7/8" undercut self-drilling, thread-forming tek machine screws for frame and 1/4-20 sex bolts and shoulder bolts for door
- **Standard lengths:** 79", 83", 85", 95" and 120"
- **Finishes:** Clear, dark bronze and black anodized
- **Fire Rating**
  - Approved for use on metal swinging type fire doors rated up to and including 90 minutes (Specify "FR" option for 3 hour rating)
  - Approved for use on wood swinging type fire doors rated up to and including 60 minutes (Specify "FR" option for 90 minute rating)

#### Options Available

- See pages F-7 to F-8 for option availability and details

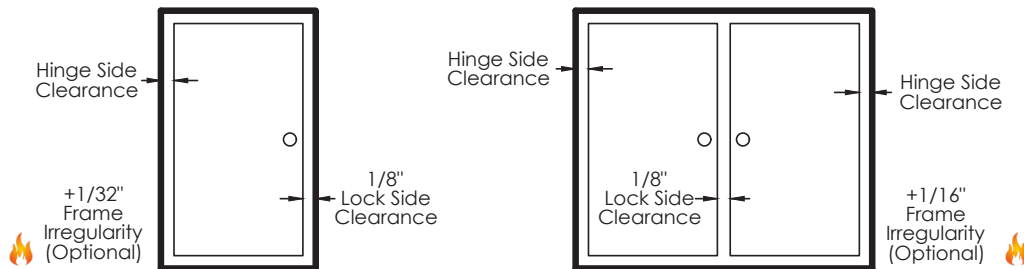


## Door Clearance Chart Squared Edge

Single Door - Squared Edged							
Hinge Model		Hinge Thickness	+	Lock Side Clearance	+	*Frame Irregularity (OPTIONAL)	= Square Edged Door Undersized (Single)
Full Concealed	A110, A110WT, A111 A111WT, A120, A140, A150, A160, A240, A260, A270, A410	5/16"	+	1/8"	+	1/32"	= 15/32"
	A130, A135	13/16"	+	1/8"	+	1/32"	= 3 1/32"
Half Surface	A211, A213, A450, A460, A520, A530, A540, A550	3/16"	+	1/8"	+	1/32"	= 1 1/32"
Full Surface	A210, A570, A571, A575	1/16"	+	1/8"	+	1/32"	= 7/32"

Single Door

Pair of Doors



Pair of Doors - Squared Edged							
Hinge Model		Hinge Thickness (Pair)	+	Lock Side Clearance	+	*Frame Irregularity (OPTIONAL)	= Square Edged Door Undersized (Pair)
Full Concealed	A110, A110WT, A111 A111WT, A120, A140, A150, A160, A240, A260, A270, A410	5/8"	+	1/8"	+	1/16"	= 13/16"
	A130, A135	1-5/8"	+	1/8"	+	1/16"	= 1-13/16"
Half Surface	A211, A213, A450, A460, A520, A530, A540, A550	1/4"	+	1/8"	+	1/16"	= 7/16"
Full Surface	A210, A570, A571, A575	1/8"	+	1/8"	+	1/16"	= 5/16"

\* 1/16" Frame Irregularity Allowance, Optional and included in all Total Door Undersize for single and pairs of doors

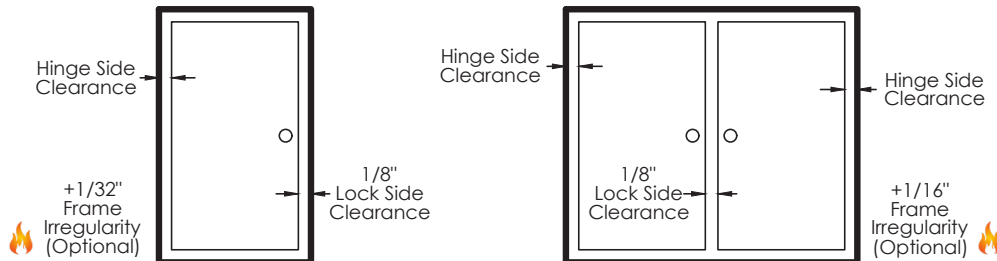
Frame irregularity not permitted by NFPA80

## Door Clearance Chart Beveled Edge

Single Door - Beveled Edged										
Hinge Model		Hinge Thickness	+	Lock Side Clearance	+	* Frame Irregularity (OPTIONAL)	+	Beveled Door Clearance	=	Beveled Edged Door Undersized (Single)
Full Concealed	A110, A110WT, A111, A111WT, A120, A140, A150, A160, A240, A260, A270, A410	5/16"	+	1/8"	+	1/32"	+	1/32"	=	1/2"
	A130, A135	13/16"	+	1/8"	+	1/32"	+	1/32"	=	1"
Half Surface	A211, A213, A450, A460, A520, A530, A540, A550	3/16"	+	1/8"	+	1/32"	+	1/32"	=	3/8"
Full Surface	A210, A570, A571, A575	1/16"	+	1/8"	+	1/32"	+	N/A	=	7/32"

Single Door

Pair of Doors

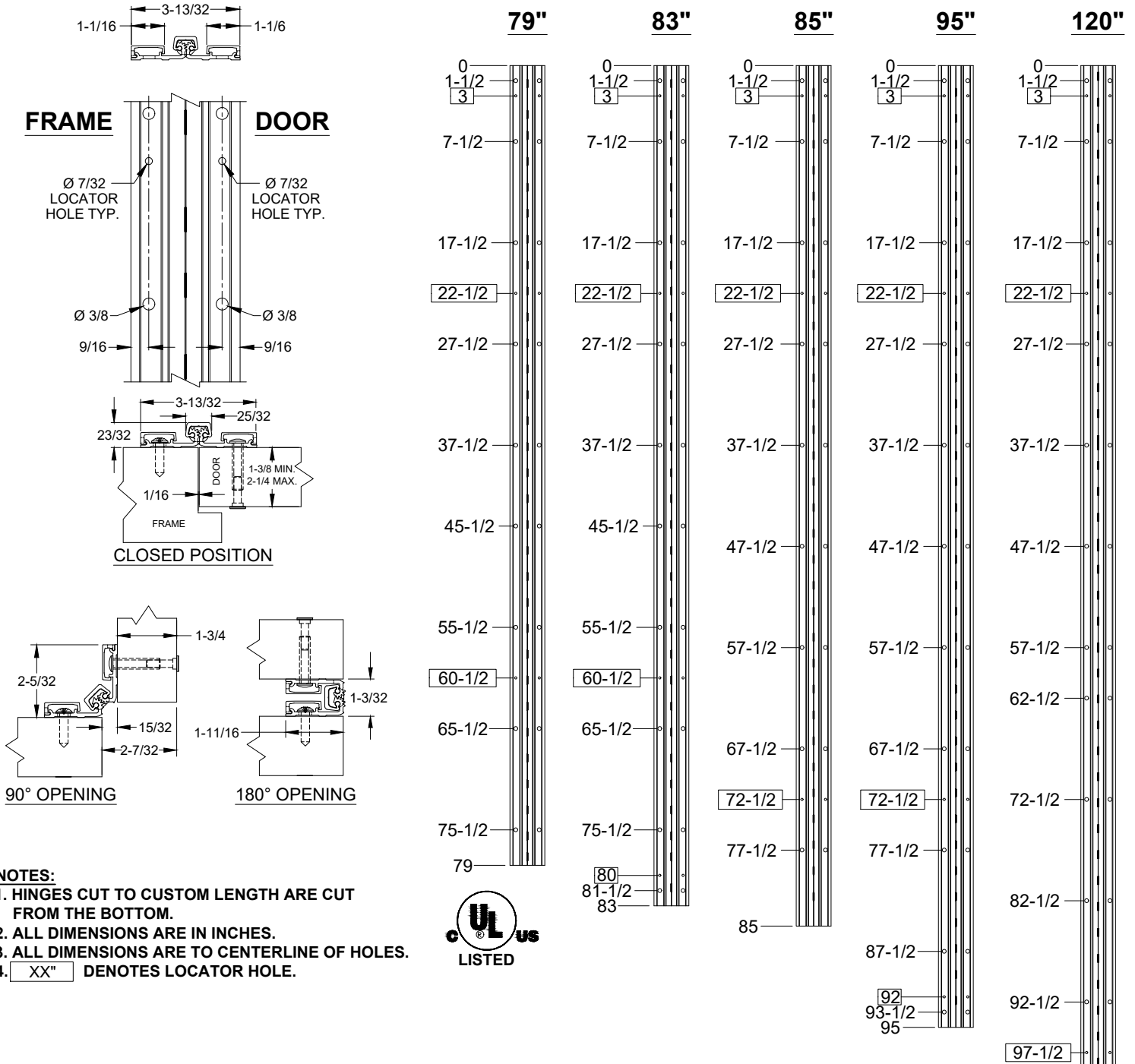


Pair of Doors - Beveled Edged										
Hinge Model		Hinge Thickness (Pair)	+	Lock Side Clearance	+	* Frame Irregularity (OPTIONAL)	+	Beveled Door Clearance	=	Beveled Edged Door Undersized (Pair)
Full Concealed	A110, A110WT, A111, A111WT, A120, A140, A150, A160, A240, A260, A270, A410	5/8"	+	1/8"	+	1/16"	+	1/16"	=	7/8"
	A130, A135	1-5/8"	+	1/8"	+	1/16"	+	1/16"	=	1-7/8"
Half Surface	A211, A213, A450, A460, A520, A530, A540, A550	1/4"	+	1/8"	+	1/16"	+	N/A	=	7/16"
Full Surface	A210, A570, A571, A575	1/8"	+	1/8"	+	1/16"	+	N/A	=	5/16"

\* 1/16" Frame Irregularity Allowance, Optional and included in all Total Door Undersize for single and pairs of doors

Frame irregularity not permitted by NFPA80

# A571 - ALUMINUM GEARED HINGE, FULL FRAME, NO INSET, FULL SURFACE



## STANDARD HINGE SIZES & SCREW DETAIL

NOMINAL DOOR HEIGHT	6'8"	7'0"	7'2"	8'0"	10'0"	
ACTUAL HINGE LENGTH	79"	83"	85"	95"	120"	
FRAME	12-24 x 1" PHILLIPS PAN HEAD, SELF DRILLING, THREAD FORMING TEK MACHINE SCREW	13	14	13	15	18
DOOR	1/4-20 x 1-1/4" x 3/8 DIA. SEX BOLT & 1/4-20 x 1-1/4" PH. HEAD SHOULDER SCREW	9	10	9	11	14
	12-24 x 1" PH. PN. HD. SELF DRILLING TEK SCREW (LOCATOR HOLE)	3	4	3	4	4

A571-ALUMINUM GEARED HINGE-03.DWG



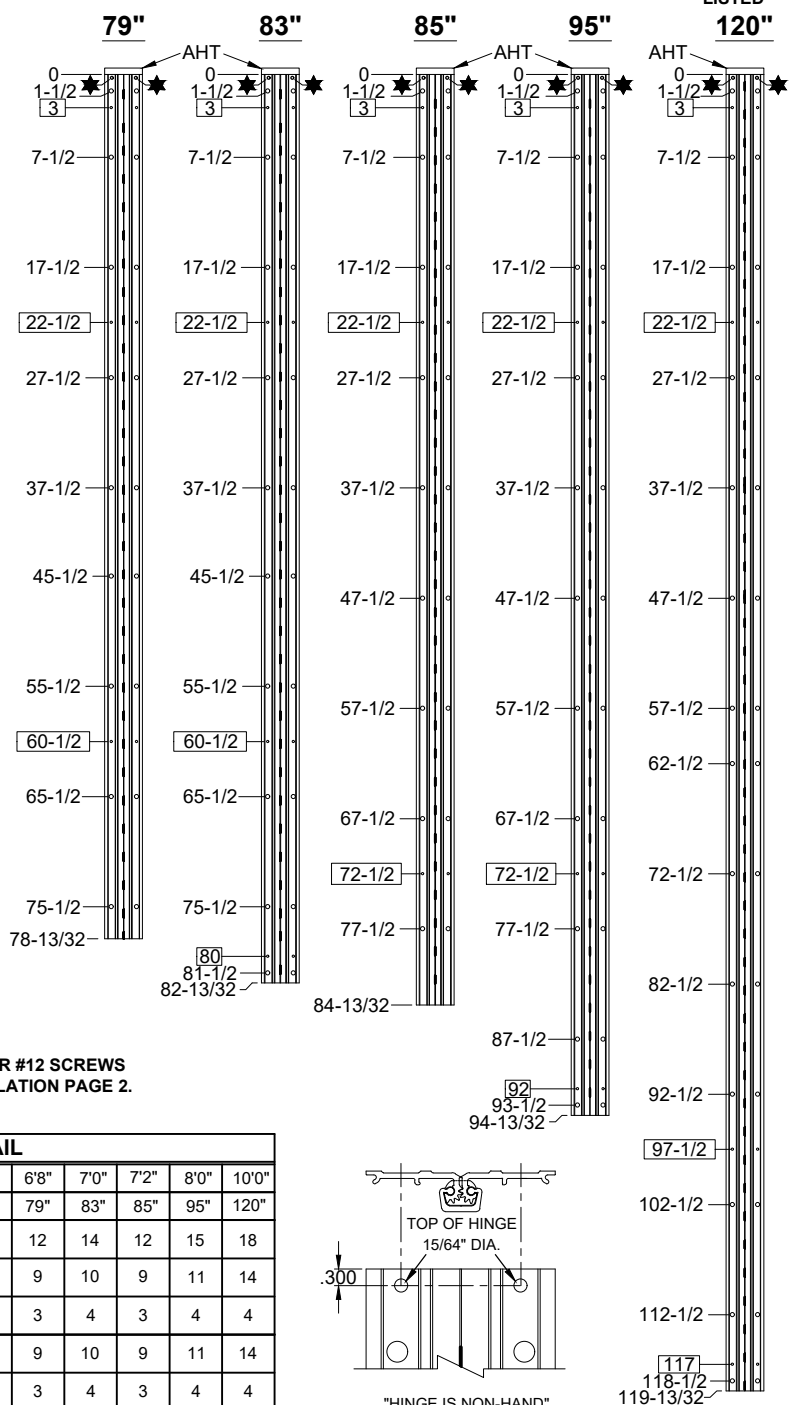
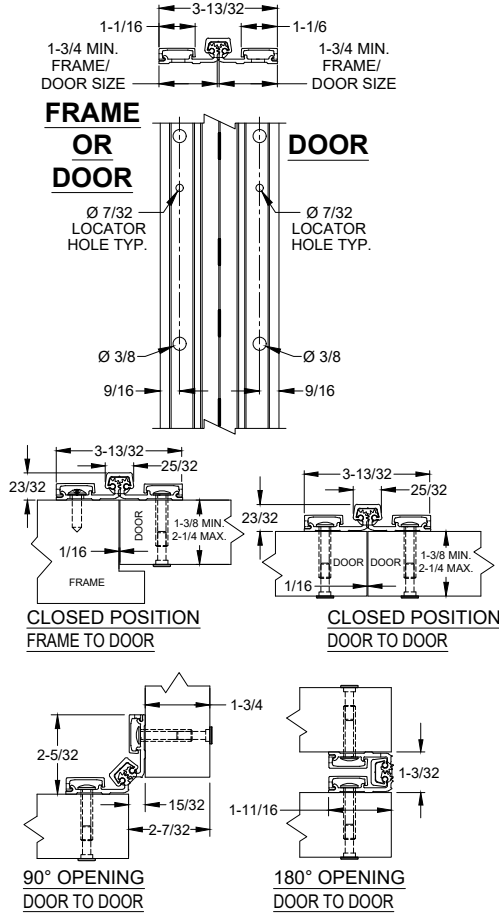
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**A571**  
 ALUMINUM GEARED HINGE

PAGE 1 OF 1  
 REVISED 08-19-22

**A571 - "AHT" OPTION, ADVANCED HOSPITAL TIP, ALUMINUM GEARED HINGE, BI FOLD APPLICATION, NO INSET, FULL SURFACE**



- NOTES:**
- HINGES CUT TO CUSTOM LENGTH ARE CUT FROM THE BOTTOM. PLEASE SPECIFY HANDING.
  - ALL DIMENSIONS ARE IN INCHES.
  - ALL DIMENSIONS ARE TO CENTERLINE OF HOLES.
  - XX\" DENOTES LOCATOR HOLE.
- ★ = ADVANCED HOSPITAL TIP (AHT), AT THE TOP OF THE HINGE. MANUFACTURING TO ADD (2) .234 (15/64\") DIA. THRU HOLES FOR #12 SCREWS CENTERED BETWEEN THE HINGE LEAF CAP SLOT. SEE INSTALLATION PAGE 2.

STANDARD HINGE SIZES & SCREW DETAIL		6'8"	7'0"	7'2"	8'0"	10'0"	
NOMINAL DOOR HEIGHT		6'8"	7'0"	7'2"	8'0"	10'0"	
ACTUAL HINGE LENGTH		79"	83"	85"	95"	120"	
FRAME TO DOOR	FRAME	12-24 x 1" PHILLIPS PAN HEAD, SELF DRILLING, THREAD FORMING TEK SCREW	12	14	12	15	18
	DOOR	1/4-20 x 1-1/4" x 3/8 DIA. SEX BOLT & 1/4-20 x 1-1/4" PH. HEAD SHOULDER SCREW	9	10	9	11	14
DOOR TO DOOR	DOOR #1	1/4-20 x 1-1/4" x 3/8 DIA. SEX BOLT & 1/4-20 x 1-1/4" PH. HEAD SHOULDER SCREW	9	10	9	11	14
		12-24 x 1" PH. PN. HD. SELF DRILLING TEK SCREW (LOCATOR HOLE)	3	4	3	4	4
	DOOR #2	1/4-20 x 1-1/4" x 3/8 DIA. SEX BOLT & 1/4-20 x 1-1/4" PH. HEAD SHOULDER SCREW	9	10	9	11	14
		12-24 x 1" PH. PN. HD. SELF DRILLING TEK SCREW (LOCATOR HOLE)	3	4	3	4	4
AHT	12-24 x 3/4" TORX FLAT HEAD UNDERCUT, SELF DRILLING, THREAD FORMING TEK MACHINE SCREW	2	2	2	2	2	
	#12 x 1-1/2" TORX FLAT HEAD UNDERCUT SHEET METAL SCREW	2	2	2	2	2	

**"AHT" OPTION**  
SEE PAGE 2 FOR COMPLETE DETAILS

A571-AHT OPTION, ADVANCED HOSPITAL TIP-1-01.DWG



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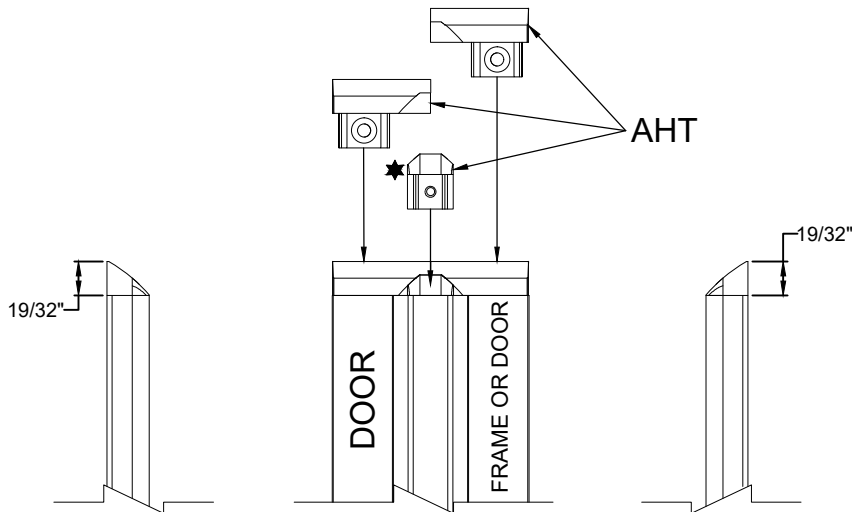
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**A571 - "AHT" OPTION**  
ADVANCED HOSPITAL TIP  
PAGE 1 OF 2  
REVISED 8-12-21

A571 - "AHT" OPTION, ADVANCED HOSPITAL TIP, ALUMINUM GEARED HINGE,  
BI FOLD APPLICATION, NO INSET, FULL SURFACE

**A571 AHT (ADVANCED HOSPITAL TIP) INSTALLATION INSTRUCTIONS**

1. INSTALL TOP OF HINGE 19/32" FROM THE TOP OF THE DOOR
2. BEFORE INSTALLING DOOR AND FRAME LEAF COVERS, FASTEN DOOR AND FRAME SIDE HOSPITAL TIP SECTIONS
3. **INSTALL DOOR SIDE AHT SECTION**
  - a. SLIDE AHT SECTION INTO SLOT ON HINGE LEAF, THIS WILL LINE UP WITH THE PREDRILLED HINGE LEAF THRU-HOLE
  - b. FOR METAL DOORS, MARK HOLE LOCATION, THEN DRILL AND FASTEN THE AHT SECTION USING PROVIDED 12-24 X 7/8" TORX FLAT HEAD, UNDERCUT, SELF-DRILLING, THREAD FORMING TEK MACHINE SCREW
  - c. FOR WOOD DOORS, MARK HOLE LOCATION AND DRILL 3/16" PILOT HOLE, FASTEN AHT SECTION USING PROVIDED #12 X 1-1/2" TORX FLAT HEAD, UNDERCUT WOOD SCREW
4. **INSTALL FRAME SIDE AHT SECTION**
  - a. SLIDE AHT SECTION INTO SLOT ON HINGE LEAF, THIS WILL LINE UP WITH THE PREDRILLED HINGE LEAF THRU-HOLE
  - b. FOR METAL FRAMES, MARK HOLE LOCATION, THEN DRILL AND FASTEN THE AHT SECTION USING PROVIDED 12-24 X 7/8" TORX FLAT HEAD, UNDERCUT, SELF-DRILLING, THREAD FORMING TEK MACHINE SCREW
  - c. FOR WOOD FRAMES, MARK HOLE LOCATION AND DRILL 3/16" PILOT HOLE, FASTEN AHT SECTION USING PROVIDED #12 X 1-1/2" TORX FLAT HEAD, UNDERCUT WOOD SCREW
5. BEFORE TIGHTENING THE SCREWS DOWN COMPLETELY, DOOR AND FRAME AHT SECTIONS SHOULD BE FLUSH WITH THE TOP OF THE DOOR.
6. INSTALL DOOR AND FRAME LEAF COVERS



A571-AHT OPTION, ADVANCED HOSPITAL TIP-2-01.DWG

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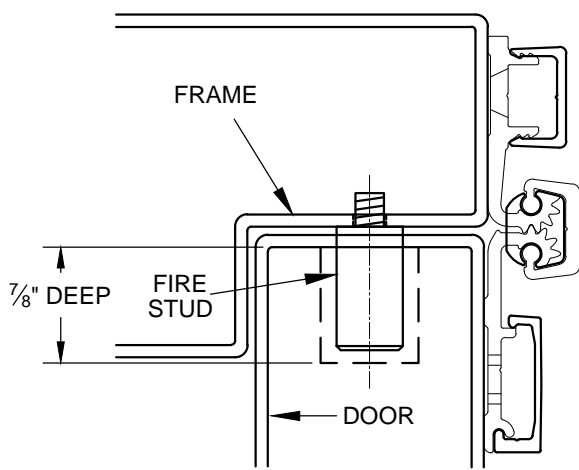
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**A571 - "AHT" OPTION**  
ADVANCED HOSPITAL TIP

PAGE 2 OF 2  
REVISED 8-12-21

# UL FIRE RATED STUDS FOR INSTALLATION FULL SURFACE ALUMINUM GEARED HINGES A210HD, A570HD & A571HD

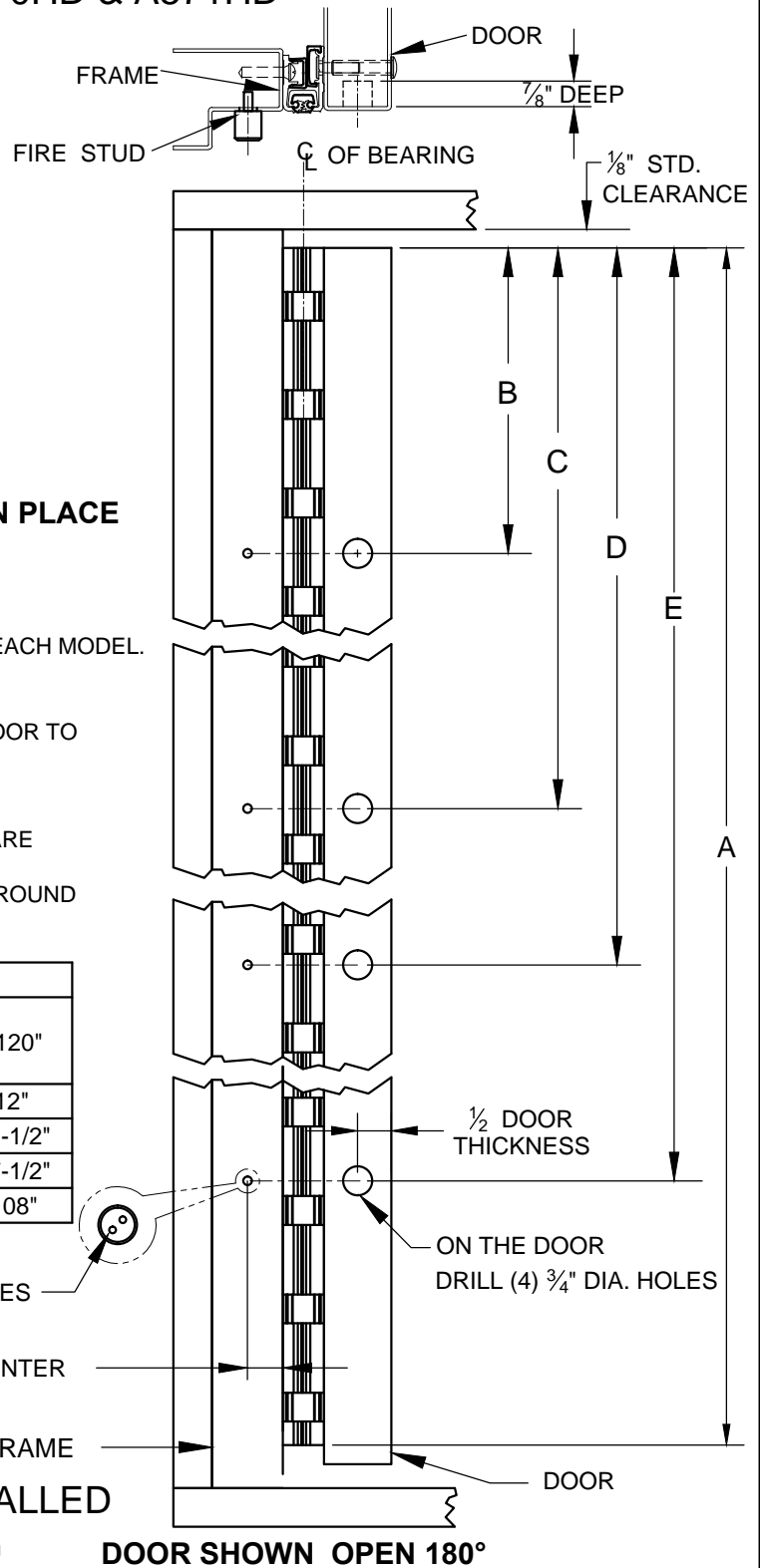


**DOOR SHOWN CLOSED WITH FIRE STUD IN PLACE  
USING MODEL A570HD HINGE**

**NOTES:**

1. INSTALL HINGE PER INSTALLATION INSTRUCTIONS FOR EACH MODEL.
2. FOR THE FRAME SIDE - DRILL AND TAP (4) 12-24 HOLES FOR FIRE STUDS.
3. FOR THE DOOR SIDE - DRILL (4) 3/4" DIA. HOLES IN THE DOOR TO CORRESPOND TO THE STUD HOLES IN THE FRAME SIDE.
4. INSERT STUDS IN THE FOUR (4) TAPPED FRAME HOLES, TIGHTEN SECURELY.
5. SLOWLY CLOSE DOOR MAKING SURE THAT THE STUDS ARE PROPERLY ALIGNED.
6. MINOR INTERFERENCE CAN BE TAKEN CARE OF WITH A ROUND METAL FILE.

DIMENSION					
"A" HINGE LENGTH	79"	83"	85"	95"	120"
"B"	12"	12"	12"	12"	12"
"C"	25-3/8"	27-3/8"	28-3/8"	32-3/8"	42-1/2"
"D"	53-5/8"	55-5/8"	56-5/8"	62-5/8"	77-1/2"
"E"	67"	71"	73"	83"	108"



ON THE FRAME, DRILL AND TAP (4)12-24 HOLES

1/2 DOOR THICKNESS + 1/32" FROM CENTER OF HOLE TO EDGE OF FRAME

1/2 DOOR THICKNESS

ON THE DOOR DRILL (4) 3/4" DIA. HOLES

**ALL FOUR (4) STUDS MUST BE INSTALLED  
TO COMPLY WITH U.L. RATING**

**DOOR SHOWN OPEN 180°**

FIRE STUD - FULL SURFACE - 01.DWG



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**FIRE STUD -  
FULL SURFACE**

PAGE 1 OF 1  
REVISED 10-05-16

# INSTALLATION INSTRUCTIONS FOR FULL SURFACE HINGES

## A210HD, A570HD & A571HD

- A. All uncut standard length hinges are non-handed and can be used for right or left hand doors.
- B. Standard length hinges are supplied slightly shorter than nominal door height to accommodate threshold and carpeting clearances.

### CUTTING THE HINGE TO FIT

- Keep hinge in the closed position. If necessary remove door/frame leaf caps.
- Cut one end of the hinge only. The hinge must be installed with the cut end at the bottom to keep the templated hole pattern at the top.
- Use a Metal Cutting Saw cut through the gear cap first.

**Note:** If cut length interferes with a set screw bearing remove it and switch it with a plain bearing above the cut location.

### ATTACHING THE HINGE TO THE FRAME

1. Shim the hinge to be 1/8" below the header.
2. Hold hinge in the open position and align frame leaf with the inner edge of the door frame.
3. Mark or Center Punch hole locations: two holes at the top and two at the bottom.
4. Using the provided Self Drilling/Thread Forming Screws please proceed to fasten the frame leaf in marked holes.

**Note:** If using wood screws drill a 5/32" pilot hole.

### PREPARE THE DOOR

5. Position Door in the opening and shim for proper clearances.
6. Align the top end of the hinge to be absolutely flush with the top of the door.
7. Mark the four LOCATOR HOLE locations (shown on template) using the provided small center punch.
8. Using a #3 philips head bit, attach the door leaf to the door through the LOCATOR HOLES with the provided pan head screws
9. Remove any shims and check for proper clearances and door operation.
10. If door sags slightly, note amount of adjustment needed to bring door back into alignment.

#### **DO NOT PROCEED UNTIL DOOR OPERATES PROPERLY**

11. Locate and mark for the thru-bolts in the door using the large punch provided.
12. Remove door and use a 3/8" drill bit to drill holes at marked locations

### ATTACHING DOOR TO THE HINGE

13. Fasten the door to door leaf using the provided sex bolts and shoulder screws

**Note:** Always install the shoulder screws on the secured side of the door

14. Mark or Center Punch the remaining frame leaf hole locations. Using the provided flathead or pan head self drilling/thread forming screws completely fasten the frame leaf.

### INSTALL THE LEAF COVERS

**Note:** Before installing the door leaf cover make sure the the set screws do not protruded into the interior of the cover.

15. Line up the end of the door leaf cover with the top end of the hinge
16. Starting at the top, apply pressure along the length of the cover and snap into place as you go down the length of the hinge.
17. When the cover is on tighten the set screw to secure it.
18. Install the frame leaf cover by first hooking it onto the outside edge of the frame leaf.
19. Starting at the top, apply pressure along the length of the cover and snap into place as you go down the length of the hinge.

**Note:** If using a hammer, use a block of wood to protect the cover.

### REINFORCING AND RIVNUTS

- No reinforcing is necessary except on extremely high-frequency, extremely heavy or extra-wide doors.
- Rivnuts are recommended for use in the frame when the door exceeds 450lbs.

**Note:** RIVNUTS are **not** to be used with Fire Rated Hinges

### GROUT/SLUSHED-IN FRAMES

It is recommended that a mudguard be installed behind the frame for ease of installation. Do not use self-drill screws with grouted steel frames without a mudguard. If no mudguard has been used, drill holes through frame and remove grout for screw clearances. Do not oversize hole.

SCREW DETAIL	
FRAME	12-24 x 3/4" PHILLIPS FLAT HEAD, UNDERCUT, SELF DRILLING, THREAD FORMING TEK MACHINE SCREW
FRAME	12-24 x 1" PHILLIPS PAN HEAD, SELF DRILLING, THREAD FORMING TEK MACHINE SCREW
DOOR	1/4-20 x 1-1/4" x 3/8 DIA. SEX BOLT & 1/4-20 x 1-1/4" PH. HEAD SHOULDER SCREW
	12-24 x 1" PH. PN. HD. SELF DRILLING TEK SCREW (LOCATOR HOLE)

The following actions will void any warranty, expressed or implied.

- Failure to Install the hinge according to ABH's specifications and requirements
- Use of Fasteners other than those supplied with the hinge.
- Unauthorized field modifications including removing any of the bearings, altering the original finish or painting the hinge.



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